

CENTER of EXCELLENCE Research to Standards

> ASTM INTERNATIONAL Additive Manufacturing Center of Excellence

AM CoE Request for Ideas (RFI)

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www.amcoe.org

Shane Collins Chair of Subcommittee F42.07 – AM Applications

Jesse Boyer Chair of Subcommittee F42.01 – AM Test Methods





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- AM CoE Overview
- F42 Overview
- RFI process
- **Discussion with ASTM Sub-Committee Chairs**
- Q&A





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If you have any questions, please use the Q&A function.



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ASTM AM CoE – Research to Standard

• ASTM formed Additive Manufacturing Center of Excellence (AM CoE) in 2018



The Center bridges standards development with R&D to better enable efficient development of:

Standards

- Education and training and
- Certification and proficiency testing programs





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The Center facilitates collaboration and coordination among government, academia, and industry to:

- Advance AM standardization
- Expand ASTM International's and our partners' capabilities.

ASTM Committee F42 is dedicated to AM and has technical subcommittees focused on the development of consensus-based standards. This is happening in partnership with ISO TC261.

ASTM AM CoE is a collaborative partnership among ASTM and organization representing government, industry, and academia that conducts strategic R&D to advance standards across all aspects of AM in addition to create E&WD and Certification Programs.

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AM CoE Partnership



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AM CoE R&D: High Priority Areas



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AM CoE - Research to Standardization Status Update

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F42.04	F42.05	F42.06 F42.07	F42.08	
1904 1905 1905 F3530 F3529 F3413-19 1 1 1 2 2 2 3 3 3 4 4 4	2003 2004 2006 1804 1804 2101 2107 • 2108 • WK75184 WK75265 WK76048 WK65937 WK65929 WK76983 TBD WK81194 1 1 1 1 1 1 1 1 2 2 2 2 2 2 2 2 3 3 3 3 3 3 3 3 3 4 4 4 4 4 4 4 4		1902 2002 € ₩1. € ₩2. F3490-21 WK75158 1 1 2 2 3 3 4 4	

Status Key:

- Work item scoping and registration
- Draft under development
- Editorial Support & Pre-Ballot
- Undergoing Balloting
- Final approval as a standard
- Completed In-Process Upcoming
- All standards are being developed by ASTM Committees, such as F42.

Five approved standards ٠

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10 work items in ballot

https://amcoe.org/projects

AM CoE Funding Mechanisms





Funding Agency: ASTM International



- Project Lead: Submitting Organization*
- Standardization Lead: Submitting Organization **
- Project Duration: 6-9 months
- **Frequency:** once a year (Q4)
- Funding Agency: ASTM International

* ASTM AM CoE highly encourages collaboration from all AM community members

** AM community members are highly encouraged to participate in the development of the draft standard.

Topics for Standardization



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- Some levels of maturity and adoption is required before a topic can be standardized.
 - TRL > 5-6

Topics that <u>may not</u> be suitable for CFP/RFI

- Fundamental studies with low maturity
- Low adoption level



* Publicly available and high-quality data, with full pedigree

ASTM AM Footprint





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Breadth

- More than 20 AM relevant Committees
- 1000+ standards applicable to AM
- 2000+ technical experts

History (F42)

- Oldest
- Largest
- Most globally relevant

Collaboration

- PSDO ISO TC261 (CEN TC438)
- MOU & Membership America Makes
- -MOU SME
- Liaison Agreement 3MF
- Strategic Relationships NIST, NASA, FAA, FDA, DOD, MMPDS, CMH17,



ASTM F42 Fact Sheet



Research to Standards

Quick facts

- Formed: 2009
- **Current Membership:** Over 1050 members (Over 30% outside the US)
- Standards: 36 approved, 60+ in development (Jointly with ISO)
- Meet twice a year, next meeting: 19-23 September 2023, Munich
- Global Representation, with members from 39 counties

8 Subcommittees and Focus



Collaboration – 2011 PSDO Agreement



 Standards are needed, but we don't need several competing standards...

- ISO & ASTM have signed a Partnership Standards Development Organization (PSDO) agreement:
 - Fast tracking the adoption process of an ASTM
 - International standards as an ISO final draft international standard
 - Formal adoption of a published ISO standards by ASTM International
 - Maintenance of published standards
 - o Publication, copyright and commercial arrangements

Great collaborative coordination to avoid duplication and contradiction:



ASTM INTERNATIONAL Helping our world work better



International Organization for Standardization



ASTM / ISO TC261 Develops AM Standards





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International Organization for Standardization

ASTM / ISO TC261 Develops AM Standards



Standards under the jurisdiction of F42 (https://www.astm.org/COMMIT/SUBCOMMIT/F42.htm)

Subcommittees address specific segments within the general subject area covered by the technical committee.

F42.01 Test Methods – J. Boyer, Pratt & Whitney

F42.04 Design – D. Rosen, GA Tech

F42.05 Materials and Processes – Frank Medina, UTEP

F42.06 Environment, Health, and Safety – Francoise Richard, P&W Canada

F42.07 Applications – Shane Collins, PBFC

F42.08 Data – Alex Kitt, EWI

F42.90 Executive – J. Slotwinski, JHU/APL

F42.90.01 Strategic Planning – C. Park, Supernal

F42.90.02 Awards – J. Porter, Velo3D

F42.90.05 Research and Innovation – N. Hrabe, NIST

F42.91 Terminology – Klas Boivie, Sintef

F42.95 US TAG to ISO TC 261 – Stacey Clark, US Army

Each main committee in ASTM International is composed of subcommittees that address specific segments within the general subject area covered by the technical committee. Links to existing standards & work items appear for each subcommittee.

Types of Standards

- Test Methos
- Specification
- Practice
- Guide
- Terminology
- Classification

1= 0-----SPECIFICATION **TEST METHOD** 3,200 5,500 Requirements to be A procedure that satisfied by a material, product, system, or service produces a test result * PRACTICE TERMINOLOGY i 2,200 230 Instructions for performing Definitions of terms: GUIDE specific operations that does explanations of symbols, not produce a test result CLASSIFICATION abbreviations, or acronyms 1,300 170 A compendium of information or series of options that does Arrangement or division of not recommend a specific materials, products, systems, or course of action services into groups based on characteristics such as origin, composition, properties, or use

2022 Request for Ideas – 5th Round of R&D Projects



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- The idea solicitation process is open to all ASTM members as a benefit of membership
- Submissions may address a wide range of challenges in AM that ASTM members face, including:
 - Design, Data, and Modeling
 - Feedstock
 - Processes and Post processing
 - AM Testing
 - Inspection and Qualification
- Project ideas process:
 - Ideas are evaluated by AM CoE and ASTM F42.90.05
 - AM CoE and its partners develop project SOWs
 - AM CoE partners perform the projects



Submission Process



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Simple process – less than five minutes!

- Proposed project title
- Problem or gap the idea addresses 2.
 - List any relevant standards gaps from the AMSC Roadmap
- Proposed solution to the problem or gap(s) 3.
- R&D theme(s) related to the idea
- Contact Information 5

https://astm.iad1.gualtrics.com/jfe/form/SV etcfDR52LtY8i58 Available on desktop and mobile



· Alignment with mature technologies that have been demonstrated in a relevant environment (TRL 6+) 1 anal of internet from AM stakebu



What happens next?



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Submitted ideas are evaluated by the AM CoE and F42.90.05

AM CoE and its partners develop SOWs for selected project

AM CoE partners perform the projects and register new WK items











Proposing Organizations

Proposers of selected ideas may support both technical and standardization steps of selected projects.

Request for Ideas Timeline



Research to Standards

Key Dates

- May 20: RFI Survey closes
- June: Ideas Evaluation ends
- July: SOW development begins
- September: Public announcement
- October: Projects Kick-off

May 2022								
SU	MO	TU	WE	TH	FR	SA		
1	2	3	4	5	6	7		
8	9	10	11	12	13	14		
15	16	17	18	19	20	21		
22	23	24	25	26	27	28		
29	30	31	1	2	3	4		

Inquiries & Questions



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For inquiries about AM CoE R&D Programs:

amcoe-research@astm.org

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Discussion with ASTM Sub-Committee Chairs



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Jesse Boyer Chair of Subcommittee F42.01 – AM Test Methods





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Upcoming AM CoE Events



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America Makes

2nd ASTM AM CoE Specialty Workshop In-Situ Technology Readiness for Applications in AM Qualification and Certification

June 28, 2022 | Huntsville, AL, USA

Upcoming AM CoE Events



SAVE THE DATE

8th Additive Manufacturing Center of Excellence Snapshot Workshop in conjunction with ASTM F42 and ISO TC261

September 19 | Munich, Germany

https://amcoe.org/calendar

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Upcoming AM CoE Events



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ASTM International Conference on **Additive Manufacturing**

Research to Application through Standardization

October 31 – November 4 **Orlando**, FL

