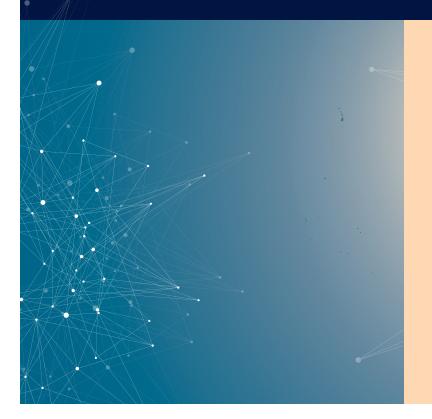


#ICAV\2022

ASTM INTERNATIONAL CONFERENCE ON ADDITIVE MANUFACTURING

RESEARCH TO APPLICATION THROUGH STANDARDIZATION



FULL PROGRAM AGENDA

OCTOBER 31 – NOVEMBER 4, 2022 ORLANDO, FL

JW MARRIOTT ORLANDO
BONNET CREEK RESORT & SPA

WWW.AMCOE.ORG/ICAM2022

PROGRAM OVERVIEW

Ballroom	Time	Monday	Tuesday	Wednesday	Thursday	Friday
Griffin A	A.M.	Electronics	Defense	Keynote Presentations and Panel Discussion	Non-destructive Evaluation	Non-destructive Evaluation
Level 1	P.M.	Electronics	Defense	Economics & Sustainability	Non-destructive Evaluation	Non-destructive Evaluation
	 			' 		
Griffin B	A.M.	Polymers	Aviation	Keynote Presentations and Panel Discussion	Microstructural Aspects of AM	Microstructural Aspects of AM
Level 1	P.M.	Polymers	Aviation	Aviation	Microstructural Aspects of AM	Microstructural Aspects of AM
				1		
Griffin C	A.M.	Fatigue & Fracture	Fatigue & Fracture	Keynote Presentations and Panel Discussion	Space	Directed Energy Deposition
Level 1	P.M.	Fatigue & Fracture	Fatigue & Fracture	Fatigue & Fracture	Space	Directed Energy Deposition
Cypress	A.M.	General Topics in AM	General Topics in AM		Design, Modeling, and Simulation	Industry 4.0: Artificial Intelligence/Machine Learning
Level 1	P.M.	General Topics in AM	General Topics in AM	General Topics in AM	Design, Modeling, and Simulation	Design, Modeling, and Simulation
	' 	1	· I	· I	· I	· I
Dogwood	A.M.	Ceramics	Construction	_	Process Control/ In-Situ Monitoring	Industry 4.0: Cyber Security
Level 1	P.M.	_	Construction	Construction	Process Control/ In-Situ Monitoring	Process Control/ In-Situ Monitoring
	' 	1	· 	· 	· 	·
Cardinal	A.M.	Student Presentation Competition	Medical		Environmental Aspects of AM	Energy/Maritime/Oil & Gas
Level 1	P.M.	Student Presentation Competition	Medical	Medical	Environmental Aspects of AM	Energy/Maritime/Oil & Gas
	· 					
Ibis	A.M.	Student Presentation Competition	Mechanical Testing		Sinter-Based AM	
Level 2	P.M.	Student Presentation Competition	Mechanical Testing	Mechanical Testing	Sinter-Based AM	
	' 	1	· I	· I	· I	· I
Osprey Level 2	A.M.	Student Presentation Competition	Industry 4.0: Data Management	_	AM Feedstock	Transportation/ Heavy Machinery
	P.M.	Student Presentation Competition	Industry 4.0: Data Management	Robotics & Automation	AM Feedstock	AM Feedstock
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Griffin D	A.M.	_	10:30 Panel: Feedstock	Keynote Presentations and Panel Discussion	10:30 Panel: Aviation	10:30 Panel: Space
Griffin D Level 1	P.M.	1:30 Panel: Medical 3:30 Panel: Construction	1:30 Panel: Economics	1:30 Panel: In-Situ Monitoring 3:30 Panel: Defense	1:30 Panel: Energy	_
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WELCOME TO ICAM 2022

Before additively manufactured parts can be used in safety-critical applications, a clear understanding and predictive capabilities of the entire process chain and feedstock-process-structure-property-performance relationships must be established. ICAM 2022 will be the largest ASTM International scientific conference and intended to provide a forum for the exchange of ideas and to transition the research to applications, focusing on the need for industry-specific standards and design principles as well as challenges with qualification and certification.

The first event, a May 2016 workshop, was sponsored by the committee on fatigue and fracture (E08) in San Antonio, Texas. The second event, a November 2017 symposium, was sponsored by E08 committee and the committee on additive manufacturing technologies (F42) in Atlanta, Georgia. The third event in November 2018, sponsored by the F42, E08, and E07 (nondestructive testing) committees, was held in the Washington, D.C. After the creation of ASTM International Additive Manufacturing Center of Excellence (AM CoE) in 2018 and the growth of the additive manufacturing industry, the 4th event, held in Washington, D.C. area in 2019, was led by the AM CoE and dozens of involved additional technical committees. In 2020, the ASTM AM CoE decided to offer this gathering as a major conference. The ASTM International Conference on Additive Manufacturing (ICAM 2020) included 19 symposia and 10 panels, held over 5 days with 5 parallel sessions. Due to the pandemic, the ICAM 2020 was organized virtually with over 300 presentations and close to 600 participants. ICAM 2021 grew to a hybrid event held in Anaheim, CA and online, in November 2021 with over 850 participants, including 26 symposia, 11 panel discussions, and 7 keynote addresses.

This year's event, the ASTM International Conference on Additive Manufacturing (ASTM ICAM 2022), will have a broader scope related to standardization, qualification, and certification of AM products. This event will involve even more ASTM committees and external stakeholders, setting the stage to bring experts from around the world to exchange the latest developments in the field of additive and advanced manufacturing towards the 4th industrial revolution. We invite the entire community to join us for the exchange of ideas, to learn about the most recent advancements in the field, and to be a part of the journey for transitioning research to application through standardization.

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Mohsen Seifi ASTM International

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NASA, USA

Mark Yampolskiy Auburn University, USA

ICAM TIMETABLE (EASTERN TIME)



ICAM Conference

Monday – 8 a.m. to 5 p.m.

Tuesday – 8 a.m. to 5 p.m.

Wednesday - 8 a.m. to 5 p.m.

Thursday – 8 a.m. to 5 p.m.

Friday – 8 a.m. to 5 p.m.

OCT/NOV 2022								
S	М	Т	W	Т	F	S		
30	31	1	2	3	4	6		
7	8	9	10	11	12	13		
14	15	16	17	18	19	20		
21	22	23	24	25	26	27		
28	29	30						

Registration Hours

Sunday – 2 p.m. to 5 p.m.

Monday – 7 a.m. to 5 p.m.

Tuesday – 7 a.m. to 5 p.m.

Wednesday – 7 a.m. to 5 p.m.

Thursday – 7 a.m. to 5 p.m.

Friday – 7 a.m. to 12 p.m.



Exhibit Hours

Monday – 8 a.m. to 5 p.m.

Tuesday – 8 a.m. to 6 p.m.

Wednesday – 8 a.m. to 6 p.m.

Thursday – 8 a.m. to 6 p.m.

Friday – 8 a.m. to 11 a.m.

OCT/NOV 2022								
S	М	Т	W	Т	F	S		
30	31	1	2	3	4	6		
7	8	9	10	11	12	13		
14	15	16	17	18	19	20		
21	22	23	24	25	26	27		
28	29	30						

Networking Events

Tuesday

Happy Hour – 5 p.m. to 6 p.m.

Women in 3D Printing Happy Hour – 6 p.m. to 7:30 p.m.

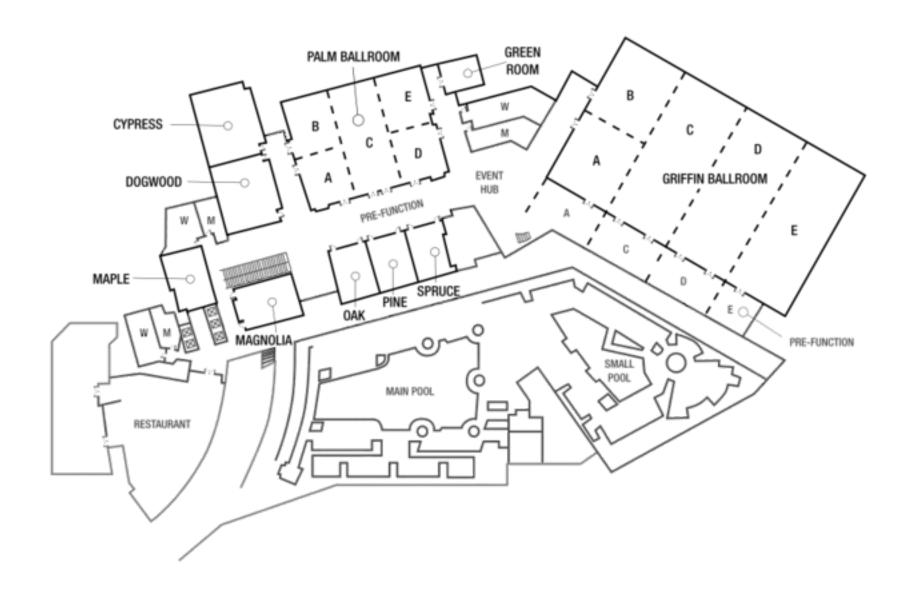
Wednesday

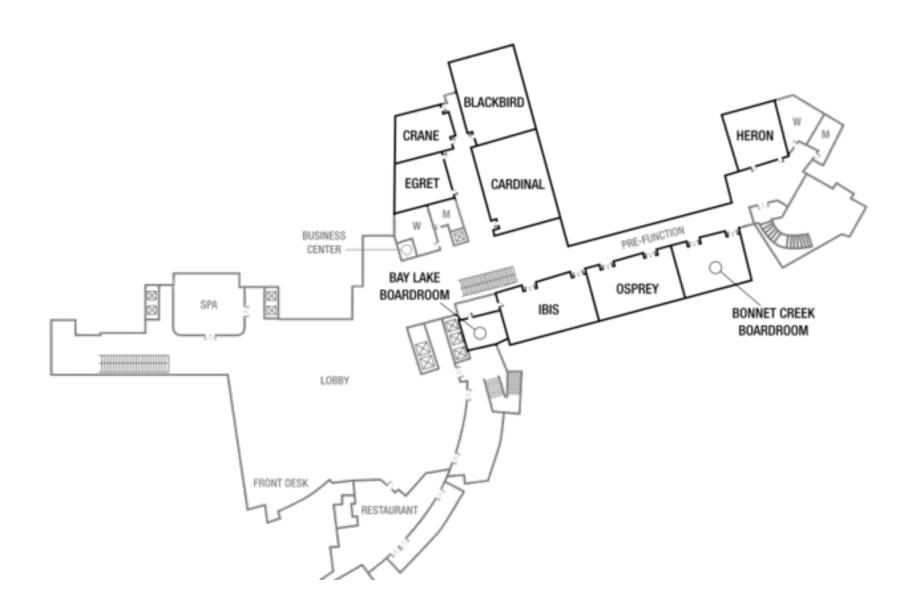
Happy Hour – 5 p.m. to 6 p.m.

ICAM 2022 Awards Ceremony and Networking Reception – 6 p.m. to 7:30 p.m.

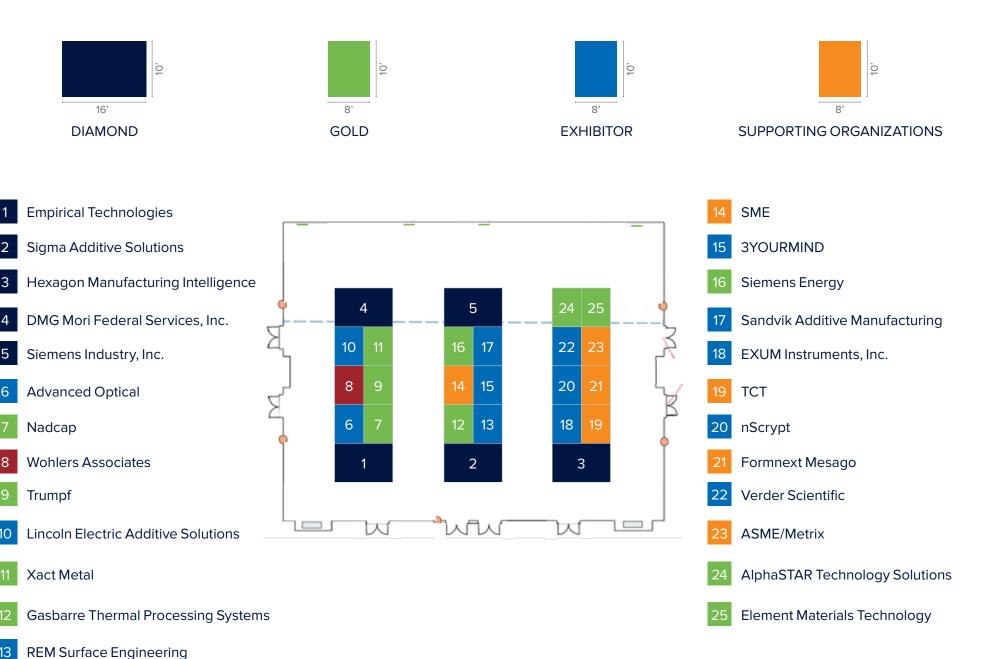
Thursday

Happy Hour – 5p.m. to 6 p.m.





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Updated as of 28th October 2022



PROGRAM OVERVIEW & TIMETABLE

Click on any symposium/panel title to jump directly to the list of presentations and program schedule.

MONDAY 31 OCTOBER 2022		TUESDAY 1 NOVEMBER 2022		WEDNESDAY 2 NOVEMBER 2022		THURSDAY 3 NOVEMBER 2022		FRIDAY 4 NOVEMBER 2022	
AM PM	STUDENT PRESENTATION COMPETITION 01	AM PM	AM APPLICATIONS IN AVIATION	PM	AM APPLICATIONS IN AVIATION	AM PM	NON-DESTRUCTIVE EVALUATION METHODS FOR AM	AM PM	NON-DESTRUCTIVE EVALUATION METHODS FOR AM
AM PM	STUDENT PRESENTATION COMPETITION 02	AM PM	APPLICATION OF AM IN CONSTRUCTION ON EARTH AND BEYOND	PM	APPLICATION OF AM IN CONSTRUCTION ON EARTH AND BEYOND	AM PM	MICROSTRUCTURAL ASPECTS OF AM	AM PM	MICROSTRUCTURAL ASPECTS OF AM
AM PM	STUDENT PRESENTATION COMPETITION 03	AM PM	APPLICATION OF AM IN THE MEDICAL INDUSTRY	PM	APPLICATION OF AM IN THE MEDICAL INDUSTRY	AM PM	DESIGN, MODELING, AND SIMULATION METHODOLOGIES AND CONCEPTS FOR AM	PM	DESIGN, MODELING, AND SIMULATION METHODOLOGIES AND CONCEPTS FOR AM
AM PM	AM FOR ELECTRONIC APPLICATIONS	AM PM	MECHANICAL TESTING OF AM MATERIALS	PM	MECHANICAL TESTING OF AM MATERIALS	AM PM	PROCESS CONTROL AND IN-SITU MONITORING TECHNIQUES IN AM	PM	PROCESS CONTROL AND IN-SITU MONITORING TECHNIQUES IN AM
AM PM	3D PRINTED POLYMERS AND POLYMER MATRIX COMPOSITES	AM PM	AM FOR DEFENSE APPLICATIONS	PM	ECONOMICS AND SUSTAINABILITY OF AM	AM PM	AM FEEDSTOCK: CHARACTERIZATION, SPECIFICATION AND REUSE	РМ	AM FEEDSTOCK: CHARACTERIZATION, SPECIFICATION AND REUSE
AM PM	AM OF CERAMICS: CHALLENGES & OPPORTUNITIES	AM PM	INDUSTRY 4.0: DATA MANAGEMENT FOR AM	PM	ROBOTICS, AUTOMATION AND ADDITIVE MANUFACTURING	AM PM	AM FOR SPACE APPLICATIONS	AM PM	DIRECTED ENERGY DEPOSITION TECHNIQUES
AM PM	FATIGUE AND FRACTURE OF AM MATERIALS AND PARTS	AM PM	FATIGUE AND FRACTURE OF AM MATERIALS AND PARTS	PM	FATIGUE AND FRACTURE OF AM MATERIALS AND PARTS	AM PM	ENVIRONMENTAL EFFECTS ON AM PARTS	AM PM	APPLICATION OF AM IN ENERGY, MARITIME AND OIL & GAS
AM PM	GENERAL TOPICS IN AM: MATERIALS AND PROCESSING, POST-PROCESSING, & SAFETY	AM PM	GENERAL TOPICS IN AM: MATERIALS AND PROCESSING, POST-PROCESSING, & SAFETY	PM	GENERAL TOPICS IN AM: MATERIALS AND PROCESSING, POST-PROCESSING, & SAFETY	AM PM	SINTER-BASED AM TECHNOLOGIES	AM	INDUSTRY 4.0: ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING IN AM
AM	PANEL – MEDICAL [13:30 PM]	AM	PANEL – FEEDSTOCK [10:30 AM]	АМ	KEYNOTES	АМ	PANEL – AVIATION [10:30 AM]	АМ	INDUSTRY 4.0: CYBER SECURITY ASPECTS OF AM
AM PM	PANEL – CONSTRUCTION [15:30 PM]	PM	PANEL - ECONOMICS [13:30 PM]	PM	PANEL – MONITORING [13:30 PM]	PM	PANEL – ENERGY [13:30 PM]	АМ	AM APPLICATIONS FOR AUTOMOTIVE TRANSPORTATION/ HEAVY MACHINERY
-	-	,	-	PM	PANEL – DEFENSE [15:30 PM]	-	-	AM	PANEL – SPACE [10:30 AM]
-		-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-

Updated as of 28th October 2022



STUDENT PRESENTATION COMPETITION

31ST OCT 2022 (MON) **CARDINAL (LEVEL 2)**

31ST OCTOBER 2022

SESSION CHAIR (AM SESSION):

Nik Hrabe, NIST

SESSION CHAIR (PM SESSION):

Joy Gockel, Colorado School of Mines

MA 00:80 **STUDENT** **Fatigue Behavior and Modeling of Additively Manufactured IN718: The Effect of Surface Treatments and** Surface Measurement Techniques

Seungiong Lee¹; Shuai Shao¹; Douglas Wells2: Miroslav Zetek3: Miloslav Kepka³; Nima Shamsaei¹; ¹Auburn University; ²NASA - Marshall Space Flight Center (MSFC); ³University of West Bohemia

08:15 AM **STUDENT** Microstructure and Mechanical **Properties of Additively Manufactured Duplex Stainless**

Maxime Piras¹; Anis Hor¹; Eric Charkaluk²; ¹Institut Clément Ader (ICA, CNRS UMR 5312); ²Laboratoire de Mecanique des Solides (LMS, CNRS UMR 7649)

08:30 AM **STUDENT** **Corrosion Performance of** Additively Manufactured 316L Stainless Steel Produced by **Feedstock Modification**

Venkata Bhuvaneswari Vukkum¹: Rajeev K. Gupta1; Jijo Christudasjustus¹; Ahmed A. Darwish1; Furkan Ozdemir1; Steven Storck2; 1North Carolina State University; ²Johns Hopkins University - Applied Physics Laboratory (JHU -APL)

08:45 AM **STUDENT** Influence of the L-PBF Bead **Dimensions on Part Dimensional** Accuracy

Lucas Fournet-Fayard^{1, 2}; Charles Cayron¹; Imade Koutiri²; Anne-Françoise Obaton¹; ¹Laboratoire National de Métrologie et d'Essais (LNE); ²Arts et Métiers ParisTech -PIMM

09:00 AM **STUDENT** In-Situ Failure Analysis of Lattice **Structures**

Elliott Jost¹; Christopher Saldana¹;

¹Georgia Institute of Technology

09:15 AM STUDENT **HCF and VHCF Fatigue Behavior of Additively Manufactured Inconel** 718: Effects of Stress-Relieving, Surface Roughness, and Build

Orientation

Muztahid Muhammad¹; Palmer Frye²; Jutima Simsiriwong²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University;

²University of North Florida

09:30 AM **STUDENT** The Effects of Perturbation on the **Energy Absorption Properties of** Single and Dual-Phase Cellular

Structures

Irving E. Ramirez-Chavez¹: Dhruv Bhate¹; ¹Arizona State University

09:45 AM **STUDENT**

Characterization of Pure

Photopolymers and Suspensions for Digital Light Processing (DLP) Rajat Chaudhary¹; Carlo Antonini¹; ¹Università degli Studi di Milano-

Bicocca

10:00 AM

BREAK

10:30 AM **STUDENT**

Using Machine Learning to Model the Influence of Porosity and Build

Parameters on Fatigue of AM IN718 Alexander N. Caputo¹; Rick Neu¹; Chaitanya Vallabh²; Xiayun Zhao²; ¹Georgia Institute of Technology; ²University of Pittsburgh

10:45 AM **STUDENT** **High Cycle Fatigue Fractographic** Pattern Recognition for Additively

Manufactured and Rolled Inconel

Nicole Van Handel¹; Paul Paradise¹; Shenghan Guo¹; Dhruv Bhate¹; ¹Arizona State University

11:00 AM **STUDENT** In Situ Process Monitoring of **Powder Bed Fusion of Metals using Eddy Current Testing**

Marvin Spurek1; Adriaan Spierings1; Bernard Revaz²; Gilles Santi²; Marc Lany²; Jonatan Wicht²; Konrad Wegener³; ¹inspire - ETH Zürich; ²AMiquam; ³ETH Zürich

Updated as of 28th October 2022



11:15 AM STUDENT Field Driven Design of TPMS Cellular Structures for Energy

Absorption

Mandar Shinde¹; Irving E. Ramirez-Chavez¹; Dhruv Bhate¹; ¹Arizona

State University

11:30 AM STUDENT Texture Dependent

Micromechanical Anisotropy of Laser Powder Bed Fused Inconel

718

Jakob Schröder¹; Jan Čapek²; Giovanni Bruno¹; Gunther Mohr¹; Itziar Serrano-Munoz¹; Alexander Evans¹; Efthymios Polatidis²; ¹Bundesanstalt für Materialforschung und -prüfung (BAM); ²Paul Scherrer Institut (PSI)

11:45 AM STUDENT Effect of Post Processing

Treatments on the Stress Corrosion Cracking Behavior of AM 7050

Aluminum Alloy

Rupesh Rajendran¹; Crosby T. Owens²; Jeffrey D. Eisenhaure²; David Spain²; Brant E. Stoner²; Alex H. Kinsey²; Preet M. Singh¹; ¹Georgia Institute of Technology; ²Northrop

Grumman

12:00 PM STUDENT A Novel Robust Machine Learning Approach for In-Situ Detection of Complex Shape Deviations in AM

Matteo Bugatti¹; Bianca Maria M. Colosimo¹; Marco Grasso¹;

1Politecnico di Milano

12:15 PM

LUNCH

13:30 PM STUDENT Effects of Various Post-Processing Methods on the Fatigue Life of Laser Powder Bed Fused Ti-6Al-4V

Lauren Ednie¹; Robert Lancaster¹; Mahesh Mani²; ¹Swansea University;

²GKN Aerospace

13:45 PM STUDENT Relationships between Melting Behavior and Resulting Surface Roughness for Laser Powder Bed

Fusion

Edwin Glaubitz¹; Joy Gockel¹; Jason Fox²; Orion L. Kafka²; ¹Colorado

School of Mines; ²NIST

14:00 PM STUDENT Additive Manufactured Composite Parts with Tailored Properties in

Each Layer

Gary Mac¹; Nikhil Gupta¹; ¹New York University - Tandon School of

Engineering

14:15 PM

Alumina Microlattice/Epoxy

STUDENT Composites with Ultrahigh Strength

and Energy Absorption

Yida (Ryan) Zhao¹; Zehui Du²; Chee Lip Gan¹; ¹Nanyang Technological University (NTU); ²Temasek

Laboratories@NTU

14:30 PM STUDENT Accelerated Creep Testing of Electron Beam Melted Ti-6Al-4V

Jacob T. Pellicotte¹; Md Abir Hossain¹; Jaime Cano¹; David Alexander¹; Calvin M. Stewart¹; ¹University of

Texas at El Paso

14:45 PM STUDENT The Development of a Standard Measurement Practice for the Load-Bearing Cross-Sectional Areas of Mechanical Testing Coupons Fabricated by Additive

Manufacturing

Sarah G. Bennett¹; Jorge Ramirez Lujan¹; Garrison Hommer¹; Joy Gockel¹; ¹Colorado School of Mines -

ADAPT

15:00 PM

END OF DAY

Updated as of 28th October 2022



STUDENT PRESENTATION COMPETITION

31ST OCT 2022 (MON) IBIS (LEVEL 2)

31ST OCTOBER 2022

SESSION CHAIR (AM SESSION):

Alberto Bordin, ASTM International

SESSION CHAIR (PM SESSION):

Swee Leong Sing, NUS

08:00 AM STUDENT From Lattice Sub-Unit Elements toward Fatigue-Optimized Spinal

Implants

Simone Murchio¹; Raffaele De Biasi¹; Gianluca Zappini²; Damiano Pasini³; Devid Maniglio¹; Matteo Benedetti¹; ¹Università di Trento; ²Lincotek

Medical; ³McGill Univeristy

08:15 AM STUDENT Crack Reduction in Selective Laser Melting Fabricated Inconel 939 with Si Addition

Huan Ding¹; Bin Zhang¹; Congyuan Zeng¹; Wen Jin Meng¹; Shengmin Guo¹; ¹Louisiana State University

08:30 AM STUDENT Heat Treatment Effects on Metallographic and Mechanical Characteristics of Additive-Manufactured Anterior Cervical Interbody Fusion Cage with Bone-

like Porous Structure

Jinju Jang^{1, 2}; Dohyung Lim, Sr.^{1, 3}; Taeyang Kwak⁴; Young Chul Kim⁵; ¹RNX; ²Yonsei University; ³Sejong University; ⁴Ruantech; ⁵Kyungpook

National University

08:45 AM STUDENT Optimizing Bending Strength of CF-PEKK for Fracture Fixation

Aliza Rabinowitz¹; ¹Drexel University

09:00 AM STUDENT Additive Manufacturing of Highly Filled Resins with Tailored Particle Size Distribution via the Digital Light Processing Technique

Antoine Delarue¹; Amy M. Peterson¹; Christopher J. Hansen¹; ¹University of Massachusetts Lowell 09:15 AM STUDENT Impact of Usage Cable Driven Parallel Robot for Large Scale

Concrete 3D Printing

Suad A. Alhaj Mustafa¹; Rashid Abu Al-Rub¹; Bashar Khasawneh²; Federico Renda²; ¹Khalifa University -ADAM Center; ²Khalifa University

09:30 AM STUDENT

Optimization of 3D-Printing Parameters to Minimize Shape Error in the Fabrication of Micro-Sized and Irregular Ti-6AI-4V Porous Structure for Orthopedics Hunyeong Ban^{1, 2, 3}; Dohyung Lim, Sr.^{1, 2}; Jong-Chul Park³; Joohee Son²;

Nara Youn²; ¹RNX; ²Sejong University; ³Yonsei University

09:45 AM STUDENT Optimisation of Processing Parameters for LPBF of NdFeB Permanent Magnets for Aerospace

Applications

Yong Rong Chan¹; Jerry Ying Hsi

Fuh²; Heow Pueh Lee²;

Sankaranarayanan Seetharaman¹;

¹A*STAR - Advanced

Remanufacturing and Technology Centre (ARTC), ²National University of

Singapore (NUS)

10:00 AM

10:30 AM STUDENT

Effect of Microstructure Control on

Mechanical Properties of 3D-Printed Zr-Cu-Al-Co Bulk Metallic

Glass

BREAK

Yu-Ping Wang¹; Che-Nan Kuo¹; ¹National Sun Yat-sen University

10:45 AM STUDENT Relationships between Powder Rheology and Powder Feeder Configurations in Cold Spray

Jack Grubbs¹; Bryer Sousa¹; Aurélien Neveu²; Filip Francqui²; Danielle Cote¹; ¹Worcester Polytechnic

Institute: 2Granutools

11:00 AM STUDENT Design and Optimization of High Energy Absorption Ti6Al4V Alloys with Gradient Porosity Structure Fabricated by Laser Powder Bed

Fusion

Yu-Yao Chan¹; Che-Nan Kuo¹; ¹National Sun Yat-sen University

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11:15 AM STUDENT An Investigation into the Tensile and Fatigue Behaviors of Additively Manufactured Titanium Alloys Mohammad Salman Yasin¹; Arash Soltani-Tehrani¹; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University

11:30 AM STUDENT A Comparison of Mechanical Properties for As-Built and HIP'd Additively Manufactured Stainless

Rory J. Douglas¹; Robert Lancaster¹; Jack Adams²; ¹Swansea University;

²Rolls-Royce

11:45 AM STUDENT Microstructure Evolution and Mechanical Response of 3D Printed

Cu-Cr-Nb Alloys

Dong Han Liu¹; Che-Nan Kuo¹; ¹National Sun Yat-sen University

12:00 PM STUDENT Impact of Porosity Levels on the Mechanical Properties of Laser Powder Bed Fused Gyroid Structures

Bharath Bhushan Ravichander¹; Sumanth Theeda¹; Shweta Hanmant Jagdale¹; Golden Kumar¹; ¹University

of Texas at Dallas

12:15 PM

LUNCH

13:30 PM STUDENT Additively Manufactured Inconel 718 in Thin-Wall and Narrow Flow Channel Geometries: Effects of Post-Processing and Geometry on Tensile and Fatigue Behaviors Nabeel Ahmad¹; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University

13:45 PM STUDENT Cracking Sensitivity Reduction of Directed Energy Deposed Cobalt-Based Superalloys by a Microstructure Control

Thibaut Froeliger¹; Louise Toualbi¹; Didier Locq¹; Thomas Elcrin²; Rémy Dendievel³; ¹ONERA (The French Aerospace Lab); ²AddUp; ³Science et Ingénierie des Matériaux et Procédés

(SIMaP)

14:00 PM STUDENT Interfacial Characterization of Stainless Steel 420 and Inconel 718 Multi-Material Structures

Beytullah Aydogan¹; Himanshu Sahasrabudhe¹; ¹Michigan State

University

14:15 PM STUDENT Material Characterization and Reduction of Thermal Deformation of Continuous Carbon Fiber Reinforced Polyether-ether-ketone (PEEK) Parts Produced by Open Environment Fused Filament Fabrication

Alexander T. Prigge¹; Boran (Max) Cui¹; John Mertens¹; John Rindini¹;

¹Trinity College

14:30 PM STUDENT Submicron Manufacturing of Polymer/Nanoparticle Composites

via 3D Printing

Dhanush Patil¹; Arunachalam Ramanathan¹; Sayli Jambhulkar¹; Kenan Song¹; ¹Arizona State

University

14:45 PM

END OF DAY

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STUDENT PRESENTATION COMPETITION

31ST OCT 2022 (MON) **OSPREY (LEVEL 2)**

31ST OCTOBER 2022

SESSION CHAIR (AM SESSION):

Animesh Bose, Desktop Metal

SESSION CHAIR (PM SESSION):

Thomas Niendorf, University of Kassel

MA 00:80 **STUDENT** **Accelerating Additive**

Manufacturing Alloy Development Cycles through Efficient Neural Network-Based Surrogate Models

Jiahui Ye1; Abdelrahman Kotb1; Raymundo Arróvave¹: Ibrahim Karaman¹; Alaa Elwany¹; ¹Texas

A&M University

08:15 AM **STUDENT**

Mechanical Characterisation of Laser Metal Deposition Produced Super-Duplex Stainless Steel

Sébastien Ballésio^{1, 2}; Fabien Szmytka¹; Thai Le Hong¹; Cédric Doudard²: Matthieu Dhondt²: ¹ENSTA Paris (IMSIA) - Institut Polytechnique de Paris; ²ENSTA Bretagne (IRDL)

08:30 AM **STUDENT** Additive Manufacturing of Recycled Carbon Fiber/Thermoset

Composites

Chunyan Zhang¹; Kun Fu¹; ¹University Of Delaware

08:45 AM **STUDENT**

Comparison of Lattice Structures Fabricated by Additive

Manufacturing Processes

Valerio Di Pompeo¹; Stefano Spigarelli¹: Marcello Cabibbo¹: Eleonora Santecchia¹: Alberto Santoni¹: ¹Università Politecnica delle

Marche (UNIVPM)

09:00 AM **STUDENT** Warpage Control in Fused Deposition Modeling (FDM) of

Thermoplastic ABS

Yash G. Mittal¹; Neel Kamal Gupta¹; Gopal Gote¹; Pushkar Kamble¹; Avinash Kumar Mehta¹; K. P. Karunakaran¹; ¹Indian Institute of Technology Bombay (IIT Bombay)

09:15 AM **STUDENT** **Influence of H13 Powder Properties**

on Laser Powder Bed Fusion

Processed Parts

Edem Dugbenoo¹; Mathieu Brochu¹;

¹McGill University

09:30 AM STUDENT

Systematization and Structuring of **AMC-Processes for Quality**

Assurance and Qualification

Concepts

Birger Buschmann¹; Tobias Ludwig¹; Daniel Talke¹; ¹Technical University

of Munich

09:45 AM **STUDENT**

3D Printed Composite Layers for **Mechanical Reinforcement and**

Intelligent Behaviors

Dharneedar Ravichandran¹; Kenan Song¹; ¹Arizona State University

BREAK 10:00 AM

10:30 AM **STUDENT**

Comparative Study of the Passive Films of Selective Laser Melting

and Wrought 316L Austenitic

Stainless Steel

Xavier Majnoni d'Intignano¹; Olivier Devos²; Mohamed El May²; Christine Labrugère Sarroste³; Sébastien Mercier¹; Nicolas Saintier²; Jean-Paul Salvetat3; 1ONERA (The French Aerospace Lab); 2I2M Bordeaux -Institut de mécanique et d'ingénierie;

³PLACAMAT - CNRS

10:45 AM STUDENT **Performance Assessment of Machine Learning Algorithms in**

Process Parameter Optimization of Selective Laser Melted SS 316L Sumanth Theeda¹; Shweta Hanmant

Jagdale¹: Bharath Bhushan Ravichander¹; Golden Kumar¹; ¹University of Texas at Dallas

11:00 AM **STUDENT** **In Situ Infrared Temperature Sensing for Real-Time Defect**

Detection in Additive Manufacturing

Rifat-E-Nur Hossain¹; Jerald Lewis¹; Arden Moore¹; ¹Louisiana Tech

University

11:15 AM **STUDENT** **Control-Oriented Modeling and Continuous Melt Pool Geometry Estimation using Deep Neural**

Network

John Shim¹; Xu Chen¹; ¹University of

Washington

Updated as of 28th October 2022



11:30 AM STUDENT

A New Method for Spatter **Monitoring in Additive Manufacturing using Artificial** Intelligence (Machine Learning) Gwenaëlle Chebil^{1, 2}; Yves Renollet¹; Dimitri Bettebghor¹; Pierre Lapouge²; Cécile Davoine¹; Marc Thomas¹; Véronique Favier²; Matthieu Schneider²; ¹ONERA (The French Aerospace Lab) - DMAS; ²Arts et Métiers ParisTech - PIMM

11:45 AM **STUDENT** **Evaluation of Convolution-Based** Architectures in Segmentation of **AM Tomography Data**

Saber Nemati¹; Leslie G. Butler¹; Shengmin Guo¹; ¹Louisiana State University

12:00 PM

LUNCH

13:30 PM **STUDENT**

The Impact of the Metal X Printing Infill on the Tensile Properties of **Atomic Diffusion Additively Manufactured 17-4PH Stainless** Steel

Mahmoud M. Naim^{1, 2}; Mahdi Chemkhi¹; Akram Alhussein²; ¹EPF École d'Ingénieurs; ²Université de technologie de Troyes (UTT)

13:45 PM STUDENT

Single Alloy Metal Matrix **Composites with Anisotropic Mechanical Properties and Defect** Analysis through Laser Powder **Bed Fusion**

Shweta Hanmant Jagdale¹; Bharath Bhushan Ravichander¹; Sumanth Theeda¹; Golden Kumar¹; ¹University of Texas at Dallas

14:00 PM **STUDENT** Machine Learning-Based Framework for Defect Classification with X-Ray Computed Tomography

in Laser-Powder Bed Fusion

Process

Jiafeng Ye¹; Jia (Peter) Liu¹; ¹Auburn University

14:15 PM **STUDENT** **Multivariate Statistical Process Control in PBF Metal AM**

Venkatavaradan Sunderarajan¹; Suman Das1; 1Georgia Institute of

Technology

14:30 PM **STUDENT** **High Cycle and Very High Cycle** Fatigue Resistance of LB-PBF 17-4 **Precipitation Hardening Stainless** Steel Fabricated under Ar and N2 **Environments**

Jade Welsh¹; Indrajit Nandi²; Pooriya Dastranjy Nezhadfar²; Nima Shamsaei²; Shuai Shao²; Jutima Simsiriwong¹; ¹University of North Florida; ²Auburn University

14:45 PM

END OF DAY

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AM FOR ELECTRONIC APPLICATIONS

CO-ORGANIZERS:

Jaim Nulman Shweta Agarwala Aarhus University, Nano Dimension. Denmark USA

Masoud Mahjouri-Samani Alireza Sarraf Auburn University, USA Divergent, USA

31ST OCT 2022 (MON) **GRIFFIN A (LEVEL 1)**

11:30 AM **REGULAR**

11:00 AM

INVITED

Kenneth Church^{1, 2}; Jason Benoit¹; Paul Deffenbaugh¹; Josh Goldfarb¹; Bryce Gray¹; Jasmine Hammonds¹; Mark Kloza¹; Sam LeBlanc¹; Nicholas

Additive Nanomanufacturing and

Masoud Mahjouri-Samani¹; Zabihollah

Patel¹; Nima Shamsaei¹; Raymond R.

Dry Printing of Flexible Hybrid

Ahmadi¹; Seungiong Lee¹; Aarsh

Unocic²; ¹Auburn University; ²Oak

Ridge National Laboratory (ORNL)

Electronics

Willey¹; ¹Sciperio; ²nScrypt

Printed Circuit Structure

31ST OCTOBER 2022

SESSION CHAIR (AM SESSION):

Alireza Sarraf, Divergent

SESSION CHAIR (PM SESSION):

Masoud Mahjouri-Samani, Auburn University

08:00 AM INVITED

Additive Manufacturing of **Embedded Electronics for Smart** and Soft Robotics: Current **Progress and Future Perspectives** Konstantinos Sierros¹; ¹West Virginia University

08:30 AM INVITED

3D Printing of Nanomaterials-Based **Electronics and Ingestible Robots** Yong Lin Kong¹; ¹University of Utah

09:00 AM **REGULAR**

Development & Integration of Flexible & Printed Electronic Solutions for Next Generation Army **Applications**

Hayley B. Katz¹; Matthew Brauer¹; ¹U.S. Army Combat Capabilities **Development Command - Armaments**

Center

09:20 AM **INVITED**

Development and Testing of a Multi-Element AM Antenna

Rudy Lopez¹; Robert Maloney¹; Tara Spafford¹; ¹Northrop Grumman

09:50 AM

BREAK

10:30 AM INVITED

Lightweight and Embedding **Electronic Functionalities using Printed Electronic Materials and Processes**

Zachary J. Davis¹; Torsten Lund-Olesen¹; Kasper Venstentoft¹; Anna Krzyzanowska1; Jonas Daugaard Hulstrøm¹; ¹Danish Technological

Institute

11:50 AM **LUNCH**

13:30 PM REGULAR

Beamforming Behavior of a Waveguide Fed 3D-Printed Luneburg-Style Lens in Ku and Ka

Bands Philip Lambert¹; Shawn Rogers²;

¹Fortify; ²Envistacom

13:50 PM REGULAR Additive Manufacturing of Energy Storage Devices based on Mxenes Majid Beidaghi¹; Jafar (Kian) Orangi¹; Fatima Hamade¹; Virginia Davis¹; ¹Auburn University

14:10 PM **INVITED**

Printed Organic Electronics for Smart Sensor Systems

Marco Fattori¹; Eugenio Cantatore¹; ¹Eindhoven University of Technology

(TU/e)

14:40 PM **INVITED**

Integration of Sensors and Printed **Electronics into PBF-LB Parts** Simon Vervoort¹; Jonas Mertin¹; ¹Fraunhofer Institute for Laser Technology ILT

15:10 PM **INVITED**

Low-Cost, Low-Power Gas **Detection: All-Aerosol-Jet-Printed Highly Sensitive and Selective** Polyaniline-Based Ammonia Sensors

Tolga Aytug¹; Pooran Joshi¹; Christine Fisher²; Kai Li¹; ¹Oak Ridge National Laboratory (ORNL); ²City University of

New York

END OF DAY

15:40 PM

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3D PRINTED POLYMERS AND POLYMER MATRIX COMPOSITES

CO-ORGANIZERS:

Rachael Andrulonis WSU-NIAR, USA Cindy Ashforth FAA, USA

Carl Dekker Met-L-Flo, USA Jonathan Seppala NIST, USA

31ST OCT 2022 (MON) **GRIFFIN B (LEVEL 1)**

31ST OCTOBER 2022

SESSION CHAIRS (AM + PM SESSION):

Rachael Andrulonis, WSU-NIAR Cindy Ashforth, FAA

MA 00:80 Additive Manufacturing of Carbon **INVITED** Scaffold for Thermoset Composites

Kun (Kelvin) Fu¹; ¹University of

Delaware

08:30 AM Caverna: A Microporous, FFF-**REGULAR Printable Material for Lightweight**

and Flexible Structures

Ben Mac Murray¹; Jonathan Farren¹; Nathan Ockwig¹; Jeffrey Cernohous¹;

¹Interfacial

08:50 AM Additive Manufacturing of **REGULAR**

Thermally Conductive Polymer for

Lighting Fixtures

John Hana¹; Shahab Zekriardehani¹; Felix Tran¹; John Trublowski¹; Javed Mapkar¹; Jeremy Santiago²; ¹Eaton;

²Ford Motor Company

09:10 AM 3D Printed Membranes for Next INVITED **Generation Energy and Water**

Applications

Michael Hickner¹; ¹Pennsylvania

State University

09:40 AM **Reactive Extrusion Additive** Manufacturing (RX-AM™) for **REGULAR**

Volume Industrial Applications Cora Leibig¹; ¹Chromatic 3D

Materials

10:00 AM **BREAK** 10:30 AM REGULAR

Chemical Upcycling of PLA: From **FDM 3D Printed Wastes to Fresh**

SLA 3D Printing Resin

Yu-Chung Chang¹; Lin Shao¹; Jinwen Zhang¹: ¹Washington State University

- Composite Materials and

Engineering Center (WSU - CMEC)

10:50 AM REGULAR

Process Uniformity and Properties of ABS Materials by Selective

Thermosplastic

Electrophotographic Process Brian Mullen¹; Jerry A. Pickering¹; Jackson Muehlbauer¹; ¹Evolve

Additive Solutions

11:10 AM REGULAR

Programmed Fiber Orientation for Improved Geometric Tolerancing in

Printed Composite Tools

Alexander Quinn¹; ¹Fortify

11:30 AM REGULAR **Evaluation of Structural**

Performance of Sandwich Panels

Fabricated by Vat Photopolymerization

Sabrina Nilufar¹; Shukantu Dev Nath¹;

¹Southern Illinois University

Carbondale

11:50 AM

LUNCH

13:30 PM **INVITED**

Composite Materials Handbook-17 (CMH-17) - Non-Metallic Additive

Manufacturing

Curtis R. Davies¹; Cindy Ashforth¹; Rachael Andrulonis²; ¹Federal Aviation Administration (FAA); ²Wichita State University - National Institute for Aviation Research (WSU -

NIAR)

14:00 PM **INVITED**

Polymer Additive Manufacturing

Qualification Programs Royal Lovingfoss¹; Rachael Andrulonis¹; Brian Smith¹; Joel D.

White1: 1Wichita State University -National Institute for Aviation Research (WSU - NIAR)

14:30 PM

INVITED

Development of Overtest Factors for Powder Bed Fusion Nylon 11 Parts, Allowing a Single Design **Acceptance Test Taking into Account Material and Process**

Variability Joseph Costanzo¹; ¹Boeing -

Commercial Airplanes

15:00 PM **BREAK**

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15:30 PM INVITED High Accuracy Temperature Measurements of Polymer Additive Manufacturing using Filament

Material Extrusion

Richard Cole¹; Marc Genest¹; Liam Reynolds¹; ¹National Research Council Canada (NRC Canada)

16:00 PM INVITED Development of Tensile Testing Method for Filaments Used in Material Extrusion Based Additive

Manufacturing Process

Haibin Ning¹; George Chambers¹; Kirstie Snodderly²; Cody Johnson¹; Derrick Armstrong¹; Selvum Pillay¹; ¹University of Alabama at Birmingham

(UAB); ²ASTM International

16:30 PM **END OF DAY**

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FATIGUE AND FRACTURE OF AM MATERIALS AND PARTS

CO-ORGANIZERS:

Stefano Beretta
Politecnico di
Milano, Italy
Craig McClung
Southwest Research

Southwest Research Institute (SwRI), USA Thomas Niendorf University of Kassel, Germany Jutima Simsiriwong University of

North Florida, USA

Douglas Wells

NASA-MSFC, USA

31ST OCT 2022 – 2ND NOV 2022 (MON-WED) GRIFFIN C (LEVEL 1)

31ST OCTOBER 2022

SESSION CHAIRS (AM SESSION):

Thomas Niendorf, University of Kassel Jutima Simsiriwong, University of North Florida

SESSION CHAIRS (PM SESSION):

Stefano Beretta, Politecnico di Milano Douglas Wells, NASA-MSFC

08:00 AM INVITED

Review on Fracture-Based Fatigue Assessment for Net-Shape Metal Surfaces Manufactured by L-PBF and its Relation to Component Qualification

Stefano Beretta¹; ¹Politecnico di

Milano

08:30 AM INVITED

Small Fatigue Crack Growth in AM Ti-6Al-4V under Axial, Torsion, and Combined Loadings

Ali Fatemi¹; Matthew Markham¹; Reza Molaei¹; Nam Phan²; ¹University of Memphis; ²Naval Air Systems

Command (NAVAIR)

09:00 AM

Process-Structure-Property-Fatigue Performance of Additively Manufactured Metallic Materials Mauro Madia¹; ¹Bundesanstalt für Materialforschung und -prüfung (BAM)

09:30 AM

Validation of Multi-Laser Printing Technology for Additive

Manufacturing

Donald Godfrey¹; Jacky Diemann¹;

¹SLM Solutions

10:00 AM BREAK

10:30 AM REGULAR Tailoring Hot Isostatic Pressing Treatments to Homogenize

Process-Dependent

Microstructures and Mechanical Properties of Electron Beam Melted

Ti-6AI-4V Parts

Jake Benzing¹; Magnus Ahlfors²; Chad M. Beamer²; Julius Bonini³; Nik Hrabe¹; Sara Randall³; ¹NIST; ²Quintus Technologies; ³Lucideon

10:50 AM REGULAR A Bayesian-Based Fatigue Characterization Sufficiency Criteria and Fatigue Life Prediction Framework for AM Applications Luke C. Sheridan¹; ¹Air Force Research Laboratory (AFRL)

11:10 AM INVITED

Critical Effect of Defects on Axial Fatigue Behavior of Additively Manufactured Ti-6Al-4V Shuai Shao¹; Nima Shamsaei¹;

¹Auburn University

11:40 AM REGULAR Impact of Surface Finishing/Texture on Fatigue Performance of L-PBF

GRCop-42

Joshua R. Boykin¹; Agustin Diaz¹; Justin Michaud¹; Patrick McFadden¹; Paul R. Gradl²; Thomas Teasley²; Gabriel Demeneghi²; ¹REM Surface Engineering; ²NASA - Marshall Space

Flight Center (MSFC)

12:00 PM

REGULAR

13:30 PM De

Defect Acceptance Criteria and Simple Assessment of AM

Components

Stefano Beretta¹; ¹Politecnico di

Milano

LUNCH

13:50 PM INVITED Developing Approaches for Certification of Uninspectable Fracture Critical AM Components William G. Tilson¹; Douglas Wells¹; Craig McClung²; ¹NASA - Marshall

Space Flight Center (MSFC);

²Southwest Research Institute (SwRI)

14:20 PM REGULAR Fatigue of AM Metals in the Presence of Notches under Uniaxial

and Multiaxial Service Load

Histories

Reza Molaei¹; Ali Fatemi¹; ¹University

of Memphis

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14:40 PM REGULAR

The Relationship Between Microporosity and Fatigue Performance in Direct Energy Deposited (DED) Ti-6-4 for **Aerospace Structural Applications**

Daniel R. Klenosky¹; Paul R. Toivonen¹; ¹Spirit AeroSystems

15:00 PM **INVITED**

Process Induced Defects and their Effects on Resulting Fatigue Behavior

Rakish Shrestha¹; Arash Soltani-Tehrani²; Jutima Simsiriwong³; Nima Shamsaei²; Mohsen Seifi⁴; Nam Phan⁵; ¹Sandia National Laboratories; ²Auburn University; ³University of North Florida; ⁴ASTM

International; 5Naval Air Systems Command (NAVAIR)

15:30 PM

END OF DAY

1ST NOVEMBER 2022

SESSION CHAIRS (AM SESSION):

Thomas Niendorf, University of Kassel Douglas Wells, NASA-MSFC

SESSION CHAIRS (PM SESSION):

Stefano Beretta, Politecnico di Milano Jutima Simsiriwong, University of North Florida

08:30 AM **INVITED**

Uniform Fatique Damage Tolerance Assessment in Additive Manufactured Metals and Structures

Frank Walther¹; Jochen Tenkamp¹; Felix Stern¹; Mohamed Merghany¹; Mirko Teschke¹; ¹TU Dortmund University - Department of Materials Test Engineering (WPT)

09:00 AM REGULAR Fatique Response up to 10⁹ **Cycles of Notched Specimens** Made of SLM Ti6Al4V Alloy

Andrea Tridello¹; Fllippo Berto²; Davide S. Paolino1; 1Politecnico di Torino - DIMEAS; ²Norwegian University of Science and Technology

(NTNU)

09:20 AM **REGULAR**

Stress Corrosion Cracking and **Hydrogen-Metal Interactions in Additively Manufactured 17-4PH**

James Burns¹, Trevor K. Shoemaker¹; Lauren Singer¹; Zachary Harris¹; John Scully¹; ¹University of Virginia

09:40 AM **INVITED**

Additive Manufacturing

Microstructural Engineering for Improved Fatique Resistance Jonathan Pegues¹; ¹Sandia National

Laboratories

10:10 AM

BREAK

10:30 AM INVITED

The Role of Cyclic Strain Rate and **Heat Treatment on High-Cycle and Very High-Cycle Fatigue Behavior** of LB-PBF 17-4 PH Stainless Steel

Jutima Simsiriwong¹; Pooriya Dastranjy Nezhadfar²; Jade Welsh¹; Indrajit Nandi²; Shuai Shao²; Nima Shamsaei²; ¹University of North Florida; ²Auburn University

11:00 AM **INVITED**

Fatigue Response of AM Materials: A Methodology for the Statistical Analysis of the Experimental Data Davide S. Paolino¹; Andrea Tridello¹; ¹Politecnico di Torino - DIMEAS

11:30 AM INVITED

Theory and Application of **Probabilistic Damage Tolerance to** Predict the Structural Integrity of **Additively Manufactured Parts**

James C. Sobotka¹; Michael Enright¹; Craig McClung¹; ¹Southwest Research Institute (SwRI)

12:00 PM

LUNCH

13:30 PM **REGULAR** **Mechanical Performance of Cold** Spray Additively Manufactured Al-

6061 Deposits

Ahmad Nourian-Avval1: Sinan Muftu1:

¹Northeastern University

13:50 PM **REGULAR**

Qualification Method for the Process Dependent Factors and Affecting the Fatigue Behavior of **Laser Powder Bed Fusion Methods** for Ti6AI4V

Umit Aytar¹; Erdem Mermer¹; ¹Turkish Aerospace

14:10 PM **REGULAR** **Mechanism-Based Characterization** and Modeling of Additive

Manufactured Medical Implants with Tailored Functionality Jochen Tenkamp¹; Mirko Teschke¹; Frank Walther¹; ¹TU Dortmund University - Department of Materials

Test Engineering (WPT)

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14:30 PM INVITED Characterization of Defects in Metal AM for Structural Integrity

Assessment

Michael Gorelik¹: ¹Federal Aviation

Administration (FAA)

15:00 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIRS (PM SESSION):

Jutima Simsiriwong, University of North Florida Douglas Wells, NASA-MSFC

13:30 PM INVITED What is Needed to Predict the Fatigue Performance of an AM Ti-

6AI-4V Component?

Derek Warner¹; Peipei Li^{1, 2}; Terrence Moran¹; ¹Cornell University - Cornell Fracture Group; ²Brown University

14:00 PM REGULAR Impact of Surface Roughness on Fatigue Performance in Additive Manufacturing

Joy Gockel¹; Rachel Evans²; Edwin Glaubitz¹; Simon Richardsen¹; Nathan Klingbeil²; ¹Colorado School of Mines; ²Wright State University

14:20 PM REGULAR Investigation of Residual Stresses and Activation Energies in PBF-EB Ti-6Al-4V Globular Surface Layers Nicholas A. Derimow¹; Thomas A.

Berfield²; Keenan Hanson³; Jake T. Benzing¹; Nikolas Hrabe¹; ¹NIST; ²University of Louisville; ³Stryker

14:40 PM REGULAR Fatigue Life and Effect of Defect for Various Engineering Alloys Made with Laser Powder Bed Fusion

Emiel Amsterdam¹; Enrico Scolaro¹; ¹Royal NLR - Netherlands Aerospace

Centre

15:00 PM INVITED On the Role of Powder Quality and Process Instabilities on the Fatigue

Properties of Additively Manufactured Materials

Thomas Niendorf¹; ¹University of

Kassel

15:30 PM END OF DAY

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09:40 AM **GENERAL TOPICS IN AM: MATERIALS AND** Overcoming the Challenges of Changing Designs, Materials, and REGULAR PROCESSING, POST-PROCESSING, 3D Printers with X-Ray CT **QUALIFICATION & SAFETY** Curtis L. Frederick¹; ¹ZEISS **CO-ORGANIZERS:** 10:00 AM **BREAK Jasmin Kathrin Saewe** Sara Bagherifard Politecnico di Fraunhofer ILT. 10:30 AM **Use of Reactive Additive** Milano, Italy Germany INVITED Manufacturing (RAM) Techniques **David Brackett Brian West** for New Alloy and Composite The MTC, UK NASA-MSFC, USA Development **Nik Hrabe** Jeremy J. Iten¹; ¹Elementum 3D NIST, USA 11:00 AM Dissimilar Material Mixing in 31ST OCT 2022 – 2ND NOV 2022 (MON-WED) INVITED **Directed Energy Deposition for CYPRESS (LEVEL 1)** Compositionally Complex Alloys Sarah J. Wolff¹; ¹Texas A&M University 31ST OCTOBER 2022 11:30 AM **Deep Learning Image Analysis SESSION CHAIR (AM SESSION): Applied to Defects in Additive INVITED** Manufacturing Richard Huff, ASTM International Anton Du Plessis^{1, 2}; ¹Object **SESSION CHAIR (PM SESSION):** Research Systems; ²Stellenbosch Khalid Rafi, ASTM International University MA 00:80 AM Materials Data - Challenges 12:00 PM LUNCH INVITED and Opportunities Richard Huff¹; ¹ASTM International 13:30 PM **Predictive Process Parameter Development for Laser Powder Bed** INVITED 08:30 AM **Maturation of Additive Fusion** Priyanshu Bajaj¹; ¹m4p material REGULAR **Manufactured Aerospace Alloys** and Development of Mechanical solutions and Thermophysical Properties for Space Applications 14:00 PM **Process Optimisation Strategies for** Paul R. Gradl¹; Seyed Reza Laser Powder Bed Fusion and INVITED Ghiaasiaan²; Shengmin Guo³; Colton **Directed Energy Deposition** Katsarelis¹; Omar Mireles¹; Alison Maria L. Montero-Sistiaga¹; Marc J. de Park4; Nima Shamsaei2; Shuai Shao2; Smit¹; Ralph L. Haagsma¹; Timo Brian West¹; ¹NASA - Marshall Space Osinga¹; ¹Royal NLR - Netherlands Flight Center (MSFC); ²Auburn Aerospace Centre University; 3Louisiana State University; 4NASA Engineering and 14:30 PM Coaxial Monitoring and Closed-Safety Center (NESC) INVITED **Loop Control in Directed Energy** Deposition using a Photodiode 08:50 AM Parameter Development of High Array INVITED Strength Aluminium Alloys for PBF-Samantha A. Webster^{1, 2}; Jihoon Jeong²; Alberto Castro³; Lars Joseph C. Chamberlin¹; Andrew Jacquemetton³; Jian Cao²; ¹NIST;

09:20 AM REGULAR Laser Powder Bed Fusion of High Strength Aluminum Alloys using Laser Stirring Technique

Manufacturing Technology Centre

Bobel²; Nick Cruchley¹; ¹The

Alber A. Sadek1; 1EWI

(MTC); ²General Motors

15:00 PM

15:30 PM

INVITED

Ad

BREAK

Advantages of NeuBeam
Technology to Electron Beam AM
Robin Weston¹: Peter Hansford¹: Ian

²Northwestern University; ³Sigma

Additive Solutions

Laidler¹; ¹Wayland Additive

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16:00 PM INVITED 16:30 PM	Ergonomic Design of Human-AM Machine Interface SJ Jones ¹ ; ¹ Velo3D END OF DAY 1 ST NOVEMBER 2022	11:20 AM REGULAR	Support Structure Strategy for Optimal Removal through a Controlled Chemical Process Agustin Diaz ¹ ; Justin Michaud ¹ ; Patrick McFadden ¹ ; Francisco Medina ² ; Bob Markley ³ ; ¹ REM Surface Engineering; ² University of Texas at El Paso; ³ Addman Engineering				
SESSION C	CHAIR (AM + PM SESSION): NIST	11:40 AM INVITED	When Hybrid Manufacturing Makes Sense				
08:00 AM INVITED	A Design Guide for AM Post Processing	INVITED	Mark Mohr ¹ ; ¹ DMG MORI Federal Services				
	Andrew Triantaphyllou ¹ ; Farhan M. Khan ² ; ¹ The Manufacturing Technology Centre (MTC); ² Xerox	12:10 PM	LUNCH				
08:30 AM INVITED	Influence of Post-Processing Techniques on the Properties of Laser Powder-Bed Fusion	13:30 PM INVITED	3-D Printed RF Systems Experiment on the International Space Station Arthur Paolella ¹ ; ¹ L3Harris				
	AlSi10Mg Alloy Mario Guagliano ¹ ; ¹ Politecnico di Milano	14:00 PM INVITED	PBF-LB Process Qualification Aaron McCandless ¹ ; Jacob Williams ¹ ; Mahdi Jamshidinia ¹ , Mohsen Seifi ¹ ; ¹ ASTM International				
09:00 AM INVITED	Strategizing with Unique Hot Isostatic Pressing Treatments to Increase Productivity during Post-Processing and Take Advantage of Microstructural Heterogeneities in Laser-Melted Inconel 718 Parts	14:30 PM REGULAR	Additive Manufacturing Process Evaluation for Medical Applications Matthew Di Prima ¹ ; ¹ U.S. Food and Drug Administration (FDA)				
	Jake Benzing ¹ ; Orion L. Kafka ¹ ; Chad M. Beamer ² ; Philipp Schumacher ³ ;	14:50 PM	BREAK				
	Donald Godfrey ³ ; Nik Hrabe ¹ ; Frank DelRio ⁴ ; ¹ NIST; ² Quintus Technologies; ³ SLM Solutions; ⁴ Sandia National Laboratories	15:30 PM INVITED	Development of a Roadmap for Computational Materials-Informed Qualification and Certification of Process Intensive Metallic Materials Edward H. Glaessgen ¹ ; Michael				
09:30 AM INVITED	Surface Finishing for Metal AM Chris Dalton ¹ ; Annie Kerwin ¹ ; Hoda Amel ¹ ; ¹ The Manufacturing Technology Centre (MTC)		Gorelik ² ; ¹ NASA - Langley Research Center (LaRC); ² Federal Aviation Administration (FAA)				
10:00 AM	BREAK	16:00 PM REGULAR	Standard Guide for Density Measurement of Additively Manufactured Parts				
10:30 AM REGULAR	Understanding and Predicting Distortion in Metal AM Corey Wardrop ¹ ; ¹ Sintavia		Mallory S. James ¹ ; Pooriya Dastranjy Nezhadfar ² ; Sean Dobson ¹ ; ¹ NASA - Marshall Space Flight Center (MSFC); ² Auburn University				
10:50 AM INVITED	Tunable Fatigue Performance via Controlled Powder Recovery for Additively Manufactured Titanium Alloy Nik Hrabe ¹ ; Nicholas Derimow ¹ ; Keenan Hanson ² ; Jake Benzing ¹ ;	16:20 PM REGULAR	A New Set of Guidelines for Additive Manufacturing Facility Safety Austin Kron ¹ ; ¹ AddUp				
	Newell Moser ¹ ; Orion L. Kafka ¹ ; ¹ NIST; ² Stryker	16:40 PM	END OF DAY				

Updated as of 28th October 2022



2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Nik Hrabe, NIST

13:30 PM INVITED LPBF Surface Roughness of Gas Turbine Alloys from Multi-Size and Multi-Laser Machines, using Standardized Coupon Geometries Ramesh Subramanian¹; ¹Siemens

Energy

14:00 PM INVITED Photopolymer Additive Manufacturing: Probing the Relationship Between Print Conditions and Final Part Fidelity the First-Ever NIST-Characterized Light Engine

Callie I. Higgins¹; Jason Killgore¹;

¹NIST

14:30 PM REGULAR Latest Developments in HIP and High-Pressure Heat Treatment for Additive

Chad M. Beamer¹; James Shipley¹; ¹Quintus Technologies

14:50 PM REGULAR Directional Gas Flow Characterization and its Effect on Melt Pool Size in Laser Powder Bed Fusion

Jordan S. Weaver¹; David Deisenroth¹; Shawn Moylan¹; Alec

Schlenoff1; 1NIST

15:10 PM

BREAK

15:30 PM INVITED Tensile Ductility and Fracture of AM Fabricated Inconel 718 with Voided Microstructures at High Strain Rate Paul Wood¹; Urvashi Gunputh¹; Paweł Płatek²; ¹University of Derby - Institute for Innovation in Sustainable Engineering (IISE); ²Military University of Technology

16:00 PM INVITED Thickness Size Effects on Laser Powder Bed Fusion and Laser Powder Directed Energy Deposition GRCop-42 Copper Alloy

Gabriel Demeneghi¹; Paul R. Gradl¹; Kavan Hazeli²; ¹NASA - Marshall Space Flight Center (MSFC); ²University of Arizona 16:30 PM INVITED

Shaping Microstructures and Mindsets: The Challenge of Switching Between Different Metal Additive Manufacturing

Technologies

Eleonora Santecchia¹; Marcello Cabibbo¹; Valerio Di Pompeo¹; Alberto Santoni¹; Stefano Spigarelli¹; ¹Università Politecnica delle Marche

(UNIVPM)

17:00 PM

END OF DAY

Updated as of 28th October 2022



AM OF CERAMICS: CHALLENGES & OPPORTUNITIES

CO-ORGANIZERS:

Shawn Allan Lithoz America, USA **Brandon Cox** Honeywell, USA Sean Looi Creatz3D, Singapore **Jason Jones** Moog, USA Sadaf Sobhani

Cornell University, USA

31ST OCT 2022 (MON) **DOGWOOD (LEVEL 1)**

31ST OCTOBER 2022

SESSION CHAIR (AM SESSION):

Sadaf Sobhani, Cornell University

MA 00:80 3D Printed Ceramic Structures -**INVITED** Properties, Performance and

> **Applications** Pedro Cortes¹; Eric MacDonald²; Bharat Yelamanchi¹: Bhargavi Mummareddy¹; ¹Youngstown State University; ²University of Texas at El

Paso

08:30 AM **INVITED**

Single and Multi-Material 3D **Printing of Ceramics: Material Properties and Applications** Martin Schwentenwein¹; Shawn Allan²; ¹Lithoz; ²Lithoz America

09:00 AM INVITED

Influence of Post Processing Heat Treatments on the Mechanical **Properties of Alumina Made via** Lithography-Based Ceramic Manufacturing

Sarah Boardman¹; Corinne E. Packard¹; ¹Colorado School of Mines

09:30 AM **INVITED**

3D Printing of Transparent **Ceramics: Challenges, Mitigation** Approaches and Potential

Applications

Chee Lip Gan1; Zehui Du1; Li Ying Liu¹; Pengcheng Ye²; ¹Nanyang Technological University (NTU):

²Creatz3D

10:00 AM **BREAK** 10:30 AM **Innovative Zirconia-Based Material INVITED**

Shaped by SLA 3D Printing Richard Gaignon¹; Christophe

Chaput1; 13DCeram

11:00 AM **3D Printed Geometrically-Complex** INVITED **Ceramic Substrates for Electronics**

Eric MacDonald¹; ¹University of

Texas at El Paso

END OF DAY 11:30 AM

Updated as of 28th October 2022



AM FOR DEFENSE APPLICATIONS

CO-ORGANIZERS:

Mark Benedict AFRL, USA **Eric Fodran** Northrop Grumman, USA Travis Mayberry

Raytheon Missiles and Defense, USA **Katherine Olson** U.S. Army CCDC-AvMC, USA

Nam Phan NAVAIR, USA **Brandon Ribic** NCDMM. USA Jose Hector Sandoval

Lockheed Martin MFC, USA

11:00 AM INVITED

10:30 AM

INVITED

The Additive Manufacturing Link between Defense and Aerospace Elizabeth Crisler¹; ¹Textron Aviation

Challenges of Adopting Additive Manufacturing in the Industry

Travis L. Mayberry¹; ¹Raytheon

Missiles and Defense

11:30 AM INVITED

12:00 PM

Relevance of Additive Manufacturing Standards in Highly Leveraged Process-Structure-**Property-Performance Applications** Tyler LeBrun¹; ¹Sandia National

Laboratories

1ST NOV 2022 (TUE) **GRIFFIN A (LEVEL 1)**

1ST NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Jose Hector Sandoval, Lockheed Martin MFC

SESSION CHAIR (PM SESSION):

Travis Mayberry, Raytheon Missiles and Defense

MA 00:80 **INVITED**

Metal Additive Manufacturing for Aerospace Sustainment and Fleet

Readiness at Scale

Kevin Holder¹; Nirup Nagabandi¹; Elisa Teipel¹; ¹Essentium

08:30 AM **INVITED**

Hybrid Agile Manufacturing Integration Cells for Future

Armaments

James L. Zunino, III1; David Sabanosh¹; ¹U.S. Army Combat Capabilities Development Command -

Armaments Center

09:00 AM **REGULAR**

Why it is Easier Said than Done: **Sustaining a Legacy Aircraft Fleet** with Additive Manufacturing

Joseph D. Sirmans¹; ¹Lockheed

Martin Aeronautics

09:20 AM REGULAR

Additive Qualification Approach for **Airworthy Defense Applications**

Lyndsay Kibler¹; ¹GE Additive

09:40 AM **REGULAR**

Army AM Night Vision Clip - Path to **Part Qualification**

Daniel Smith1; Stacey L. Clark1; 1U.S. **Army Combat Capabilities**

Development Command - C5ISR PIF

10:00 AM **BREAK**

13:30 PM **Additive Manufacturing: Adoption INVITED** and Industrialization Challenges at

Lockheed Martin

Prabhjot Singh¹; ¹Lockheed Martin

Space

LUNCH

14:00 PM **REGULAR**

Developing the Workforce of Tomorrow - COMET: A **Collaborative Operationalized** Manufacturing Education &

Training Strategy

David Sabanosh¹; James L. Zunino, III¹; Samuel Gatley²; ¹U.S. Army Combat Capabilities Development Command - Armaments Center; ²New

Jersey Institute of Technology

14:20 PM

REGULAR

Feasibility of Using Recycled PET Water Bottle Flake as an Additive Manufacturing Feedstock at Forward Operating Bases Samantha Snabes¹; Helen Little¹; Richard Heggs²; Prabhat Krishnaswamy²; ¹re:3D; ²Engineering

Mechanics Corporation of Columbus

(Emc²)

14:40 PM

REGULAR

Additive Manufacturing of Aluminum Metal Matrix Composites for Defense and Space Applications

Ethan Parsons¹; ¹MIT Lincoln

Laboratory

15:00 PM **BREAK**

15:30 PM INVITED

Thermal Aging Study for Additively **Manufactured F357 Aluminum**

Francisco Medina¹; Edel Arrieta¹; Mark Benedict²; Victor Medrano¹; Kevin Caballero¹; ¹University of Texas at El Paso; ²Air Force Research Laboratory (AFRL)

Updated as of 28th October 2022



16:00 PM INVITED Effect of Geometrically Seeded Defects on the Mechanical Properties and High Cycle Fatigue Life of Stress Relieved L-PBF AlSi10Mg

Steven M. Kraft¹; Jose Hector

Sandoval¹; ¹Lockheed Martin Missiles

and Fire Control (MFC)

16:30 PM INVITED Fatigue Behavior of Additively Manufactured Ferrium C64

Thomas Kozmel¹; Peter Jacobson¹; Jacqueline Hardin¹; Kerem Taskin¹; Chris Kantner¹; Jason Fetty²; ¹QuesTek; ²U.S. Army Combat Capabilities Development Command -

Aviation & Missile Center

17:00 PM **END OF DAY**

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AM APPLICATIONS IN AVIATION

CO-ORGANIZERS:

Thomas Broderick AFRL, USA Jim Dobbs Boeing, USA

Michael Gorelik FAA, USA Mikkel Pedersen Oerlikon AM, Germany

1ST NOV 2022 - 2ND NOV 2022 (TUE-WED) **GRIFFIN B (LEVEL 1)**

1ST NOVEMBER 2022

SESSION CHAIR (AM + PM SESSION):

Jim Dobbs, Boeing

MA 00:80 A User and Developers Perspective **INVITED**

on Standards in Additive

Manufacturing

Jesse R. Boyer^{1, 2}; ¹Pratt & Whitney;

²Raytheon Technologies

08:30 AM Joint Metal Additive Database INVITED

Definition (JMADD) Ti-6AI-4V Additive Manufacturing

Qualification Program

Joel D. White¹; Rachael Andrulonis¹; Royal Lovingfoss¹; ¹Wichita State University - National Institute for

Aviation Research (WSU - NIAR)

09:00 AM **Best Practice Guide on Part Family INVITED**

Certification for Aviation

Alberto Bordin¹; Mahdi Jamshidinia¹; Mohsen Seifi¹; Kirstie Snodderly¹; Martin White¹; ¹ASTM International

09:30 AM **Fatique Data Generation.**

INVITED Reduction, and Presentation for **Metallic Additive Manufacturing**

> Zachary Whitman¹; ¹Boeing -Commercial Airplanes

10:00 AM **BREAK**

10:30 AM **Design Principles and Strategies REGULAR** for Prototyping and Large-Scale

> **Additive Manufacturing** Paul R. Toivonen¹: Daniel R.

Klenosky¹; ¹Spirit AeroSystems

10:50 AM **INVITED**

Innovative Aerospace and Space Structures Made by Additive

Manufacturing

Christoph Levens^{1, 2}; Frank Brückner^{1,} ³; Elena López¹; ¹Fraunhofer Institute for Material and Beam Technology IWS: ²Technische Universität Dresden - Institute of Materials Research;

³Luleå University of Technology

11:20 AM **REGULAR**

AM Developments within the

Nadcap Program

Richard Freeman¹; ¹Performance

Review Institute (PRI)

11:40 AM **LUNCH**

13:30 PM **INVITED**

A Novel Approach for Evaluating **Multiple Machine Platforms in Ti6Al4V Laser Powder Bed Fusion**

Cory Cunningham¹; Jim Dobbs¹; Elaine MacDonald¹; Andrew Steevens¹; Zachary Whitman¹;

¹Boeing

14:00 PM

Photo-Curing 3D Printing of REGULAR Sacrificial Tooling for Fabricating

Hollow Lightweight Composites Baoming Zhao1; Yu-Chung Chang1; Cheng Hao1; Jinwen Zhang1; ¹Washington State University -Composite Materials and Engineering

Center (WSU - CMEC)

14:20 PM

REGULAR

Effect of Processing Parameters on **Defect Populations and Fatigue**

Behavior for AM Aerospace

Applications

Robert K. Rhein¹; Kathleen Chou¹; Jacob Kallivayalil¹; Harsha Phukan¹;

Niloofar Sanaei¹; ¹Eaton

14:40 PM

Manufacturing Process Route Simplification: HIP Removal **REGULAR**

Guillaume Fallot¹; Johannes Siegert¹;

Andreas Neumann¹; ¹Airbus

Helicopters

BREAK 15:00 PM

15:30 PM INVITED

Volumetric Defects in Laser Beam Powder Bed Fused Ti-6AI-4V:

Geometric Features, Classification, and Impacts on Short Crack Growth Jia (Peter) Liu1; Shuai Shao1; Nima Shamsaei1; 1Auburn University

Updated as of 28th October 2022



16:00 PM INVITED L-DED Process Monitoring &

Control Development

Daniel Driemeyer¹; Baily Thomas¹; ¹Boeing Research & Technology

16:30 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Thomas Broderick, AFRL

13:30 PM REGULAR From Composites to AM: The Relationship Between

Specifications and Material Data Cindy Ashforth¹; Larry Ilcewicz¹; ¹Federal Aviation Administration

(FAA)

13:50 PM REGULAR Progress Towards a Standard for Rapid Qualification of Additively Manufactured Materials Based on

Defect Structures

Krzysztof Stopka¹; Andrew

Desrosiers²; Tyler Nicodemus²; Amber Andreaco²; Michael D. Sangid¹;
¹Purdue University; ²GE Additive

14:10 PM INVITED Part Classifications for Aviation Chul (Charles) Park¹; ¹Supernal

14:40 PM INVITED

The Challenges of AM Qualification and Certification in Aerospace Marko Bosman¹; ¹GKN Aerospace

15:10 PM

BREAK

15:30 PM REGULAR Combining Forging and Arc Direct

Energy Deposition (DED)

Techniques to Produce Dissimilar Titanium Alloy Aerospace

Components

Misael Pimentel Espirindio e Silva^{1, 2}; Calum Hicks^{1, 2}; Scott McKegney²; Giribaskar Sivaswamy¹; Saeed Tamimi¹; Stephen Fitzpatrick²; ¹University of Strathclyde - Advanced Forming Research Centre (AFRC); ²National Manufacturing Institute

Scotland (NMIS)

15:50 PM INVITED Digital Additive Manufacturing at

Boeing

Nicholas Mulé¹; Wentao Fu¹; ¹Boeing

16:20 PM

END OF DAY

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APPLICATION OF AM IN CONSTRUCTION ON EARTH AND BEYOND

CO-ORGANIZERS:

Michael Fiske NASA-JSEG, USA Giada Gasparini University of Bologna, Italy Ali Kazemian Louisiana State University, USA

Stephan Mansour ASTM International, USA Sam Ruben Mighty Buildings, USA **Timothy Wangler** ETH Zürich, Switzerland

1ST NOV 2022 - 2ND NOV 2022 (TUE-WED) **DOGWOOD (LEVEL 1)**

1ST NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Timothy Wangler, ETH Zürich

SESSION CHAIR (PM SESSION):

Michael Fiske, NASA-JSEG

MA 00:80 REGULAR

An Overview of Additive **Construction Technologies for Planetary Surface Infrastructure** Development

Michael R. Fiske¹; ¹NASA - Jacobs Space Exploration Group (JSEG)

08:20 AM INVITED

Performance Characterization of 3D Printed Materials for Planetary Infrastructure Construction

Ali Kazemian¹; Ilerioluwa Giwa¹; Hassan Ahmed¹; Dennis Duong¹; Michael R. Fiske²; ¹Louisiana State University; ²NASA - Jacobs Space Exploration Group (JSEG)

08:50 AM INVITED

Scaleup of Microwave Powder Bed **Fusion for Lunar Infrastructure** Construction

Michael R. Effinger1; 1NASA -Marshall Space Flight Center (MSFC)

09:20 AM INVITED

Geopolymer Lunar Concrete Design Utilizing a Response Surface Methodology

Aleksandra Radlinska¹; Peter Collins¹; Jennifer E. Edmunson²; Michael R. Fiske³; ¹Pennsylvania State University; ²NASA - Marshall Space Flight Center (MSFC); 3NASA -Jacobs Space Exploration Group

(JSEG)

09:50 AM **BREAK** 10:30 AM **INVITED**

Additive Manufacture at F+P: Onand Off-Earth Latest Research and **Technological Advancements** Marina Konstantatou¹; ¹Foster + Partners

11:00 AM INVITED

Retrofitting and Repairing Printing Defects for 3D Printed Terrestrial and Planetary Structures

Hongyu (Nick) Zhou¹; Reese Sorgenfrei¹; Michael R. Fiske²; ¹University of Tennessee, Knoxville; ²NASA - Jacobs Space Exploration Group (JSEG)

11:30 AM **INVITED**

NASA's Moon-to-Mars Planetary **Autonomous Construction** Technology (MMPACT) Project: **Additive Construction for Lunar**

Infrastructure

Raymond G. Clinton, Jr.¹; Michael R. Fiske²; Jason Ballard³; Jennifer E. Edmunson¹; Michael R. Effinger¹; Evan Jensen³; ¹NASA - Marshall Space Flight Center (MSFC); 2NASA -Jacobs Space Exploration Group

(JSEG); 3ICON

12:00 PM

LUNCH

13:30 PM INVITED

Additive Construction of Concrete Structures: A Research Roadmap Jose P. Duarte¹; Sven Bilén¹; Nathan Brown¹; Ali Memari¹; Shadi Nazarian¹;

Aleksandra Radlinska¹; ¹Pennsylvania State University

14:00 PM REGULAR

Achieving Urban and Infrastructural Resilience through Large-Scale **Additive Construction**

Michael R. Fiske¹; Melodie Yashar²; ¹NASA - Jacobs Space Exploration Group (JSEG); 2ICON

14:20 PM REGULAR

Just How Sustainable is 3D Concrete Printing? A Focus on Durability

Timothy Wangler¹; ¹ETH Zürich

14:40 PM REGULAR **Functional Cementitious Composites for Large-Scale** Concrete 3D Printing

Hongyu (Nick) Zhou¹; Yucen Li¹; Adam Brooks²; ¹University of Tennessee, Knoxville; ²Oak Ridge National Laboratory (ORNL)

15:00 PM **BREAK**

Updated as of 28th October 2022



15:30 PM INVITED Additive Manufacturing: A Key Technology Towards Sustainable

Construction

Harald Kloft¹; Norman Hack¹; Vittoria Laghi²; ¹Technische Universität Braunschweig - Institute of Structural Design; ²University of Bologna –

DICAM

16:00 PM INVITED 3D Concrete Printing – Are We There Yet?

Ming-Jen Tan^{1, 2}; Mingyang Li¹; Teck Neng Wong¹; Yi Wei Daniel Tay^{1, 2}; ¹Nanyang Technological University (NTU); ²Singapore Centre for 3D

Printing (SC3DP)

16:30 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Michael Fiske, NASA-JSEG

13:30 PM

Next Level - Construction 4.0

INVITED Lambertus Nicolaas (Berry) Hendriks¹;

¹CyBe Construction

14:00 PM REGULAR 3D Printable Translucent Concrete

Yi Wei Daniel Tay^{1, 2}; Ming-Jen Tan^{1, 2}; Khalid Mosalam³; Paulo Monteiro⁴; ¹Nanyang Technological University (NTU); ²Singapore Centre for 3D Printing (SC3DP); ³University of California, Berkeley - Pacific Earthquake Engineering Research Center; ⁴University of California,

Berkeley

14:20 PM REGULAR Optimizing the Rheology of 3D Printable Micro-Concrete

Gary M. Boon¹; Didier Lootens¹; Sree Nanukuttan²; Marios Soutsos²; ¹Sika;

²Queen's University Belfast

14:40 PM REGULAR Experimental and Numerical Results on Three-Point-Bending Tests of Wire-and-Arc Additively

Manufactured Stainless Steel Bars Vittoria Laghi¹; Giada Gasparini¹; Michele Palermo¹; Tomaso

Trombetti¹; ¹University of Bologna -

DICAM

15:00 PM BREAK

15:30 PM INVITED

Code Adoption for 3D Printed Concrete Structures (AC509 and

Alternative Approaches)
Babak Zareiyan¹; George Perry²;

¹Emergent 3D; ²Black Buffalo 3D

16:00 PM REGULAR Moment Rotation Characterization for Beam-to-Column WAAM Steel Joint for Structural Engineering

Applications

Zeina AL-Nabulsi¹; ¹University of

Warwick

16:20 PM INVITED Additive Construction Concepts and Development with Bridge and

Building Applications

Atorod Azizinamini¹; ¹Florida International University (FIU)

Updated as of 28th October 2022



APPLICATION OF AM IN THE MEDICAL **INDUSTRY**

CO-ORGANIZERS:

Matthew Di Prima FDA, USA **David Heard** Stryker, USA **Eddie Kavanagh** Johnson & Johnson, Ireland

Guha Manogharan Pennsylvania State University, USA Michael Roach University of Mississippi Medical Center, USA

1ST NOV 2022 - 2ND NOV 2022 (TUE-WED) **CARDINAL (LEVEL 2)**

1ST NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Matthew Di Prima, FDA

SESSION CHAIR (PM SESSION)

Michael Roach, UMMC

08:30 AM **INVITED**

The Development and Evaluation of AM Medical Devices for Total Joint Arthroplasty

Mark L. Morrison¹; ¹Smith+Nephew

09:00 AM INVITED

How Do We Make Personalization Scalable in Orthopedics?

Cambre Kelly¹; ¹restor3d

09:30 AM **REGULAR**

3D Printed Polymers for Pelvic **Organ Prolapse (POP) Treatment** Kenan Song¹; Yuxiang Zhu¹; ¹Arizona

State University

09:50 AM

BREAK

10:30 AM **REGULAR** **Biomedical Applications of 3D**

Printing

Bianmei Cao^{1, 2}: Ramanathan (Ram) Kadirvel¹; David Kallmes¹; Nureddin Ashammakhi3; 1Mayo Clinic; ²National Institutes for Food and Drug Control (NIFDC); 3University of California, Los Angeles (UCLA)

10:50 AM **INVITED**

Visible Light 3D Printed Hybrid-**Hydrogel Scaffolds for Tissue**

Engineering

Maryam Tilton¹; Maria Astudillo Potes¹; Emily Camilleri¹; Lichun Lu¹;

¹Mayo Clinic

11:20 AM **REGULAR**

A Scalable 3D Printed Bioreactor for the Expansion of Anchorage-

Dependent Stem Cells

Kreg Zimmern¹; Jian Ling¹; ¹Southwest Research Institute

11:40 AM LUNCH

13:30 PM INVITED

Melt Electrowriting as a High-**Resolution Additive Manufacturing**

Technology

Paul D. Dalton¹; Naomi Paxton¹;

¹University of Oregon

14:00 PM REGULAR

Practical Examples of the **Utilization of Industrial Computed** Tomography in Metal Medical **Device Additive Manufacturing** Ryan S. Kircher¹; Pradeep Bhattad²;

¹rms Company; ²ZEISS

14:20 PM **REGULAR**

Patient-Matched Cranial Plate Manufacturing with FDM Printing of PEEK. Introduction of an End-to-**End-Solution Including Regulatory Data, Cost-Saving Opportunities** and Reduction of Waste Martin Herzmann¹; ¹Kumovis

14:40 PM **INVITED**

Technical Challenges of Point of Care Additive Manufacturing - The **Veterans Health Care Perspective** Beth A. Ripley¹; Dmitry Levin¹; ¹Veterans Health Administration

15:10 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Kenan Song, Arizona State University

13:30 PM

Influence of Topology Optimization

INVITED

Parameters on the Mechanical Response of an Additively **Manufactured Test Structure** Daniel Porter¹; Myung Kyun Sung²; ¹U.S. Food and Drug Administration (FDA); 2Oak Ridge Institute for Science and Education (ORISE)

14:00 PM INVITED

Build Parameter Influence on Strut Thickness and Mechanical Response in AM Titanium Lattices Matthew Di Prima¹; ¹U.S. Food and

Drug Administration (FDA)

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14:30 PM Overcoming Orthopedic Implants

INVITED Limitations using Additive

Manufacturing

Swee Leong Sing¹; ¹National University of Singapore (NUS)

15:00 PM **BREAK**

INVITED

15:30 PM Amorphous Alloys – The Transition

from Scientific Innovation to Validated Medical Application Valeska Melde¹; Jürgen Wachter¹;

¹Heraeus AMLOY

16:00 PM Magnesium Alloy Design for

INVITED Additive Manufacturing of Biodegradable Implants

Mert Celikin¹; Eoin O'Cearbhaill¹;

¹University College Dublin

16:30 PM Advances in Bio-Additive INVITED Manufacturing for Biomimet

Manufacturing for Biomimetic Engineered Tissue Design

Rohan Shirwaiker¹; ¹North Carolina

State University

Updated as of 28th October 2022



MECHANICAL TESTING OF AM MATERIALS

CO-ORGANIZERS:

Joy Gockel Colorado School of Mines, USA **Edward Herderick** Ohio State University, USA **Robert Lancaster**

Swansea

University, UK

Jason Jyi Sheuan Ten A*STAR-SIMTech, Singapore Phuong (Jonathan) Tran RMIT University, Australia

1ST NOV 2022 - 2ND NOV 2022 (TUE-WED) **IBIS (LEVEL 2)**

1ST NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Joy Gockel, Colorado School of Mines

SESSION CHAIR (PM SESSION):

Jason Jyi Sheuan Ten, A*STAR-SIMTech

MA 00:80 **INVITED**

Surface Features and their Impact upon High Cycle Fatigue Behavior of Laser Powder Bed Fusion IN718 Orion L. Kafka¹; Chad M. Beamer²; Jake Benzing1; Donald Godfrey3; Nikolas Hrabe¹: Philipp Schumacher³: ¹NIST; ²Quintus Technologies; ³SLM Solutions

08:30 AM

Mechanical Polishing & Inspection INVITED of LPBF Surfaces to Achieve Bulk **Material Properties for Nuclear Plant Components**

> Thomas S. Jones¹; ¹Rolls-Royce Submarines

09:00 AM INVITED

Influence of Precipitates on Fatigue **Behavior In Wire Arc Additive** Manufactured Nickel-Aluminum-

Bronze

Aeriel D. Murphy-Leonard¹; Veronika Mazanova¹; ¹Ohio State University

09:30 AM **INVITED**

Criticality of Defect Features in **Failure of Additively Manufactured** Components

Christopher J. Saldaña¹; Elliott Jost¹; Caroline Massey1; John Miers1; David Moore²; ¹Georgia Institute of Technology; ²Sandia National

Laboratories

BREAK 10:00 AM

10:30 AM REGULAR

Influence of Artificial Defects on **Quasi-Static and Fatigue Tensile Testing of Additively Manufactured**

Ti6AI4V

Anton Du Plessis^{1, 2}; ¹Object Research Systems; ²Stellenbosch

University

10:50 AM REGULAR **Mechanical Testing of Net-Shape Specimens from Powder Bed Fusion-Laser Beam Manufactured**

Superalloy Hastelloy X

Håkan S. Brodin¹; ¹Siemens Energy

11:10 AM **REGULAR**

The Effect of Porosity on **Profilometery-Based Indentation** Plastometry (PIP), A Technique to **Measure Stress-Strain Curves from** Indentation

Jimmy E. Campbell¹: Rebecca Reiff-Musgrove¹; John Reidy²; Aadithya Chitrapur²; Animesh Bose²; Bill Clyne¹; ¹Plastometrex; ²Desktop

Metal

LUNCH

11:30 AM **INVITED**

Developments of Mechanical Testing of AM Materials within High Pressure Heat Exchanger Design & Manufacture

William Sexton¹; Tom Halhead¹; ¹HiETA Technologies

12:00 PM

13:30 PM REGULAR

Specimen Geometry and Shielding Gas Effects on the Fatigue Behavior of LB-PBF 17-4PH Stainless Steel in the High Cycle and Very High Cycle Fatigue Regimes

Jutima Simsiriwong¹; Pooriya Dastranjy Nezhadfar²; Jade Welsh¹; Indrajit Nandi²; Shuai Shao²; Nima Shamsaei²: ¹University of North Florida; ²Auburn University

13:50 PM

REGULAR

Mechanical Behavior of 7050 **Aluminum AM Lattice Structures** Ben DiMarco¹; Jeremy Seidt¹; Noah Gula¹; Edward Herderick¹; ¹Ohio State University

14:10 PM **INVITED**

AISi10Mg and A205 Aluminum Alloys: Processing Route (Casting and Laser Powder Bed Fusion), Microstructure, and Mechanical **Properties**

Meysam Haghshenas¹; ¹University of

Toledo

Updated as of 28th October 2022



14:40 PM INVITED A Comparative Study on Tensile Properties of Additively

Manufactured Ni-Base Superalloys from Cryogenic to Elevated

Temperatures

Seyed Reza Ghiaasiaan¹; Paul R. Gradl²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University; ²NASA - Marshall Space Flight Center

(MSFC)

15:10 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Ben DiMarco, Ohio State University

13:30 PM INVITED As-Printed Additive Manufacturing Miniature Tensile Specimen with 25 mm Total Length

Jason Jyi Sheuan Ten¹; Ming Quan Zheng²; Wen Jie Goh²; Chen Heng Lee²; ¹A*STAR - Singapore Institute of Manufacturing Technology (SIMTech); ²Professional Testing Services

14:00 PM REGULAR Investigation of Tensile Specimen Out-of-Gage Failures in Additively Manufactured Polymers

Christopher J. Murphy¹; Britt Helten¹;
¹University of Maine - Advanced Structures & Composites Center (ASCC)

14:20 PM REGULAR Section Area and Archimedes Density Estimation for Thin Wall Laser Powder Bed Fusion Mechanical Test Specimens Dhruv Bhate¹; Daniel Bruce¹; Paul Paradise¹; ¹Arizona State University

14:40 PM INVITED Translating Fatigue Testing of Subtractive Parts to Additive Manufactured Parts (Medical Devices): Lessons Learned Dawn Lissy¹; Stacey Barber¹; ¹Empirical Technologies

15:10 PM BREAK

15:30 PM INVITED

Development and Mechanical Characterisation of Additively Manufactured Cellular

Metamaterials at Different Strain

Rates

Nejc Novak¹; Oraib Al-Ketan²; Matej Vesenjak¹; Zoran Ren¹; ¹University of Maribor; ²New York University Abu

Dhabi

16:00 PM

Qualification of Low-Criticality AM Components in an Expeditionary

Environment

Jonathan Torres¹; Jacob Aljundi²; Zach Heinkel²; Sam Pratt²; ¹Bucknell University; ²Naval Surface Warfare Center (NSWC) - Carderock Division

16:30 PM

END OF DAY

Updated as of 28th October 2022



INDUSTRY 4.0: DATA MANAGEMENT FOR AM

CO-ORGANIZERS:

Amber Andreaco GE Additive, USA **Matthew Jacobsen** AFRL, USA Alex Kitt EWI, USA

1ST NOV 2022 (TUE)

OSPREY (LEVEL 2)

Yan Lu NIST, USA **Nick Parry** Additive Flow, UK

11:00 AM **INVITED**

10:30 AM

INVITED

Delivering Repeatability and Sustainability through Digital Rule **Enforcement**

Increased Process Stability by

Transforming Data into Useful

Peter Lindecke¹; ¹Fraunhofer

Research Institution for Additive

Manufacturing Technologies IAPT

Knowledge

Celina Gratton1; 1Authentise

11:30 AM **INVITED**

AM Data Management for MMPDS -An Aerospace Approach

Doug Hall¹; Jana Rubadue¹; Carinne Shannon¹; ¹Battelle Memorial Institute

1ST NOVEMBER 2022

SESSION CHAIR (AM SESSION): Amber Andreaco, GE Additive

SESSION CHAIR (PM SESSION):

Yan Lu, NIST

08:00 AM INVITED

Semantic Models for Accelerating AM Process Parameter **Development and Data Sharing** Kareem S. Aggour¹; Amber

Andreaco²; Vipul K. Gupta¹; ¹GE Research; ²GE Additive

08:30 AM **INVITED**

The Benefits of Making Additive Data Findable, Accessible, Interoperable, and Reusable Francis Raymundo¹: Hunter Macdonald¹; Matthew Jacobsen²;

¹Hexagon Manufacturing InStelligence - MSC Software; ²Air Force Research

Laboratory (AFRL)

09:00 AM **INVITED**

Additively Manufactured Material **Databases**

Rachael M. Andrulonis¹; ¹Wichita State University - National Institute for Aviation Research (WSU - NIAR)

09:30 AM **INVITED**

Additive Manufacturing Data Integration and Metadata Management for Continuous **Process Improvement** Yan Lu1; Milica Perisic1; 1NIST

10:00 AM **BREAK** 12:00 PM LUNCH

13:30 PM **INVITED**

An Extensible File Format to Describe Multi-Source Powder Bed

Fusion Build Plans

David Toledano¹; Christopher Immer¹; Edwin Schwalbach²; Adam Hicks²; ¹GE Research; ²Air Force Research

Laboratory (AFRL)

14:00 PM **REGULAR**

Making a Case for Data Continuity in Additive Manufacturing

Alexandre Donnadieu¹; Devin Culham1; 13YOURMIND

14:20 PM **REGULAR** **Technical and Intellectual Property Authentication and Protection for**

Additive Manufacturing

Jérémie Farret^{1, 2}; Zbigniew Sagan³; ¹Inmind Technologies; ²Mind in a Box;

³Advanced Track & Trace

14:40 PM **REGULAR** **Ensuring Quality of Additive Manufacturing Process via Trusted** Traceable Records on the

Blockchain

Juan Carlos Flores¹; Mikhail Gladkikh1; Carlo De Bernardi2; Jack Harvey¹; Faisal Iqbal¹; Maria Onufrow³; Hernan Rincon²; Enzo Savino²; ¹Baker Hughes; ²ConocoPhillips; ³Data Gumbo

15:00 PM INVITED

An Intelligent Data Infrastructure for Additive Manufacturing

Shengyen Li¹; ¹Southwest Research

Institute (SwRI)

15:30 PM **END OF DAY**

Updated as of 28th October 2022



ECONOMICS AND SUSTAINABILITY OF AM

CO-ORGANIZERS:

Olaf Diegel University of Auckland, New Zealand Gary Ng A*STAR-ARTC, Singapore Behrang Poorganji Morf3D, USA Nicolas Sabo General Electric, USA

2ND NOV 2022 (WED) GRIFFIN A (LEVEL 1) 15:50 PM REGULAR Decoupling Resolution and Throughput: How to Achieve Faster Build Rates through Large Area

LPBF

James DeMuth¹; ¹Seurat

16:10 PM REGULAR Recyclability of Metal Powder in Direct Energy Deposition: A Case of Manufacturing Multi Material

Rocket Nozzle

Jongwon Lim¹; Jihyun Jang¹; Seokjin

Shin¹; ¹InssTek

16:30 PM

END OF DAY

2ND NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Behrang Poorganji, Morf3D

13:30 PM REGULAR Financial Analysis of Additive Manufacturing in the Department of Defense: Governing and Heuristic Equations

Stephen Kuhn-Hendricks¹; Ernesto Ureta¹; William Peterson¹; Timothy Vorakoumane¹; ¹NAVSUP Weapon Systems Support (NAVSUP WSS) - Navy Price Fighters

13:50 PM INVITED Is the Notion of Sustainably Going to Cost My Organization More

Money with Additive Manufacturing?

Greg Kline¹; Eric Bono¹; ¹6K Additive

14:20 PM REGULAR Decarbonization: A Framework to Assess Sustainability of Additive Manufacturing on the Supply Chain Jie Lun Tan¹; Joshua Padeti²; Aditya Bose²; ¹ShipParts.com; ²American

Bureau of Shipping (ABS)

14:40 PM REGULAR Life Cycle Assessment for Laser Powder Bed Fusion

Jasmin Saewe¹; Simon Vervoort¹; Christian Weiß¹; Daniel Heußen¹; ¹Fraunhofer Institute for Laser

Technology ILT

15:00 PM

BREAK

15:30 PM REGULAR Comparative Life Cycle Environmental Assessment of Aluminium, Titanium and Steel Components Manufactured by Wire Arc Additive Manufacturing Filomeno Martina¹; Emanuele Pagone²; ¹WAAM3D; ²Cranfield

University

Updated as of 28th October 2022



ROBOTICS, AUTOMATION AND ADDITIVE MANUFACTURING

CO-ORGANIZERS:

Mike Bearman

Adam Norton Vecna Robotics. University of Massachusetts

USA Joseph Falco

Lowell, USA **Aaron Prather** ASTM International, USA

NIST, USA Philip L. Freeman

Boeing, USA

2ND NOV 2022 (WED) **OSPREY (LEVEL 2)**

2ND NOVEMBER 2022

SESSSION CHAIRS (PM SESSION):

Mike Bearman, Vecna Robotics Joseph Falco, NIST

13:30 PM

Industrialization of AM through

INVITED Digitalization

Tim Bell¹; ¹Siemens Digital Industries

14:00 PM **INVITED**

Improving Additive Manufacturing

with Robots and Artificial

Intelligence

Satyandra K. Gupta¹; ¹University of

Southern California

14:30 PM **REGULAR**

The Journey to Serial Production -**Automation as Key Success Factor**

for Increasing Productivity and

Safety

Mario Schafnitzel¹; Oliver Elbert¹; Frédéric Erben¹; ¹Grenzebach

Maschinenbau

14:50 PM **INVITED**

Influence of Automation and Digitization on OEE KPIs of

Additive Manufacturing Production

Facilities

Marius Lakomiec1; 1EOS

15:20 PM

BREAK

15:30 PM **REGULAR**

Developing Processes for Integrating Hybrid Advanced Manufacturing Equipment for Streamlining the Production of DoD

Commodity Items

Matthew Brauer¹; Hayley Katz¹; David Sabanosh¹; Tim Swaszek²; James Zunino¹; ¹U.S. Army Combat Capabilities Development Command -

Armaments Center; ²AURA

15:50 PM **INVITED**

Quality and Energy Efficiency in **Robotic Additive Manufacturing:**

From Single to Multi-Robot

Systems

Azadeh Haghighi¹; ¹University of

Illinois Chicago

16:20 PM REGULAR **Laser Line Scanner Benchmarking** and Automation of Laser Scanning

Bhupesh Verma¹; Carsten Putz¹; Jan Bremer²; Stefan Reich¹; Johannes Henrich Schleifenbaum¹; ¹RWTH Aachen University - Digital Additive Production DAP; ²BCT Steuerungs-

und DV-SystemeS

16:40 PM **REGULAR**

Mechanical Evaluation of Topologyand Toolpath-Optimized Composite

Structures Manufactured via Multi-

Axis Material Extrusion

Joseph R. Kubalak¹; Christopher B. Williams¹; ¹Virginia Tech - DREAMS

17:00 PM **INVITED**

Closed-Loop Additive Manufacturing (AM) with

Automated Metrology

Mingu Kang¹; ¹ARIS Technology

17:30 PM **END OF DAY**

Updated as of 28th October 2022



NON-DESTRUCTIVE EVALUATION METHODS FOR AM

CO-ORGANIZERS:

Alphons Antonysamy GKN Aerospace, UK **Anton Du Plessis** Stellenbosch University, South Africa / Object Research Systems, Canada **Ben Dutton** The MTC, UK **Patrick Howard** GE Aviation, USA

3RD NOV 2022 – 4TH NOV 2022 (THU-FRI) **GRIFFIN A (LEVEL 1)**

DEOLU AD	Manufacturing Process Parameters on Parts' Porosity using X-Ray			
REGULAR				
	Computed Tomography			

X-Rav Shengkai Yu1; Huiyuan Qu1; Shihua Wang¹; ¹A*STAR - National Metrology

Evaluation of the Influence of Additive

Centre (NMC)

10:50 AM **REGULAR**

10:30 AM

X-Ray Computed Tomography of **Directed Energy Deposition Builds: New Mathematical Techniques to** Analyze 3D Pore Morphology Orion L. Kafka¹; Jian Cao²; Edward Garboczi¹; Samantha Webster²; Newell Moser¹; ¹NIST; ²Northwestern University

Developing X-Ray Computed Tomography Phantom and Data with

Felix H. Kim1: Edward J. Garboczi1:

Nikolai N. Klimov¹; Adam L. Pintar¹; Sarah M. Robinson¹; John Henry J.

Controlled Flaws

Scott1; 1NIST

3RD NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Patrick Howard, GE Aviation

SESSION CHAIRS (PM SESSION):

Anton Du Plessis, Stellenbosch University / Object Research Systems Ben Dutton, The MTC

11:40 AM **REGULAR**

11:10 AM

INVITED

Probability of Detection and Validation of X-Ray Computed Tomography of Additively Manufactured Ti-6Al-4V and AF-9628

Allovs

Griffin Jones¹; Rachel Reed²;

Veeraraghavan Sundar²; Jayme Keist¹; ¹Pennsylvania State University - Applied Research Laboratory (PSU - ARL); ²UES

08:30 AM INVITED

08:00 AM

INVITED

Enabling CT for AM: ASTM E07.01 -Overview of Subcommittee on Radiology (X and Gamma) Method Cliff Bueno¹; Trey Gordon²; ¹Blue Origin; ²PNW Digital X-Ray Consulting

Role of Nondestructive Evaluation

in Managing Risk of Additive

Space Flight Center (MSFC)

(NDE) and In Situ Process Monitoring

Manufactured (AM) Space Hardware

Erin L. Lanigan¹; ¹NASA - Marshall

12:00 PM

LUNCH

13:30 PM **REGULAR**

Inspection Simulation to Enhance the Reliability and Validity of Automated X-Ray Data Analysis

Robert A. Culver¹; Ben Dutton¹; ¹The Manufacturing Technology Centre (MTC)

09:00 AM **REGULAR**

Quality in Additive Manufacturing -Challenges, Opportunities and **Progressions for NDE** Wilson Vesga Rivera¹; Ben Dutton¹;

¹The Manufacturing Technology Centre (MTC)

13:50 PM **INVITED**

Quality and NDE in Metal Powder Bed Fusion

Martin White1; Paul Bates1; Shane Collins¹; Steve James²; Youping Gao²; ¹ASTM International; ²Castheon

09:20 AM **INVITED**

Novel Approaches for Quality Control and Strength Estimation of AM

Fatique Properties

Simone Romano¹; ¹Avio Aero

14:20 PM REGULAR

Approaches for Assessing the Capability of X-Ray Computed Tomography for Anomaly Detection in

Additive Manufacturing

Anjali Singhal¹; Patrick Howard¹; ¹GE Aviation

09:50 AM **BREAK**

Updated as of 28th October 2022



14:40 PM REGULAR Measuring the Fidelity of Additively Manufactured Parts: X-Ray Tomography and the Principal Axes

of Inertia

Edward Garboczi¹; Hajar Afarani²; Joseph Biernacki²; Ebrahim Esfahani²; Newell Moser¹; ¹NIST; ²Tennessee

Technological University

15:00 PM

BREAK

15:30 PM INVITED X-Ray Based Inspection Routines for Additively Manufactured Parts

Nils Achilles¹; ¹YXLON

16:00 PM REGULAR Considerations for Inspection of Additively-Manufactured Parts with Ultrasonic Testing (UT) and the Total Focusing Method (TFM)

George D. Connolly¹; John P. Shingledecker¹; Anand Kulkarni²; Alex Bridges¹; Jeffrey L. Crandall³; ¹Electric Power Research Institute (EPRI); ²Siemens Energy; ³Connecticut Center

for Advanced Technology (CCAT)

16:20 PM INVITED NDT for Emerging New Applications Ben Dutton¹; Wilson Vesga¹; Sandra Cabeza²; Ranggi Ramadhan²; Julian Wright³; ¹The Manufacturing Technology Centre (MTC); ²Institut

Laue-Langevin (ILL); ³Theta Technologies

16:50 PM

END OF DAY

4TH NOVEMBER 2022

SESSION CHAIRS (AM SESSION):

Anton Du Plessis, Stellenbosch University / Object Research Systems

Patrick Howard, GE Aviation

SESSION CHAIR (PM SESSION):

Ben Dutton, The MTC

08:00 AM

Process Compensated Resonance Testing for Reduction of Mechanical Testing Burden in AM Process Qualification, Monitoring and Control Eric Biedermann¹; Julieanne Heffernan¹; Ira Widmayer²; Niklas Höhn¹; Martin Bach²; Leanne Jauriqui¹; Thomas Köhler¹; ¹Vibrant; ²Airbus Helicopters 08:30 AM REGULAR CT Based Geometrical Analysis of Process Induced Defects in Thin Lattice Struts

Philipp Sugg¹; Philip Sperling¹; Frederik Coppens²; Moritz Ellenberger³;

Guillaume Meyer³; Christian Mittelstedt³; Damiano Pasini⁴; ¹Volume Graphics; ²TESCAN XRE; ³Technical University of

Darmstadt; 4McGill University

08:50 AM REGULAR Automated Laser Ultrasonic Phased Arrays for the Rapid Defect Detection within As-Deposited AM Components

Don M. Pieris¹; Geo Davis¹; Peter Lukacs¹; Panagiotis Kamintzis¹; Theodosia Stratoudaki¹; Charles N. MacLeod¹; Stephen G. ssPierce¹; Adam T. Clare²; Stewart Williams³; ¹University of Strathclyde; ²University of

of Strathclyde; ²University of Nottingham; ³Cranfield University

09:10 AM INVITED

In-Situ Monitoring for Additive Manufacturing: Towards Qualify-as-

you-Build

Paul Hooper¹; ¹Imperial College London

09:40 AM REGULAR Towards Building and Inspecting Larger AM Parts In Situ via Hybrid

Manufacturing

Jason B. Jones¹; ¹Hybrid Manufacturing

Technologies

10:00 AM

10:30 AM Use of a Modified IQI Standard – A INVITED Way Forward in NDI of Metallic AM

Parts?

BREAK

Josef Spachtholz¹; Andreas Fischersworring-Bunk¹; Stefan

Neuhäusler¹; Josef Spachtholz¹; ¹MTU

Aero Engines

11:00 AM INVITED Resonance-Based

Acoustic/Ultrasonic Testing for AM

Quality Control

Parisa Shokouhi¹; ¹Pennsylvania State

University

11:30 AM INVITED Inconel 625 L-PBF Part Categorization by Process Parameters using

Anne-Françoise Obaton¹; Gregory Weaver²; Lucas Fournet-Fayard¹; Charles Cayron¹; Florian Montagner³; Olivier Burnet⁴; Alex Van den Bossche⁴; ¹Laboratoire National de Métrologie et d'Essais (LNE); ²WeaverNDT; ³Baker Hughes Digital Solutions; ⁴GrindoSonic

Resonant Ultrasound Spectroscopy

12:00 PM LUNCH

Updated as of 28th October 2022



13:30 PM INVITED Additive Manufactured Metals: Execution of Non-Destructive Testing

in Production

Philip Riegler¹; ¹Norsk Titanium

14:00 PM INVITED Application of In Situ X-Ray Imaging of Metal Powders, Powder Bed Fusion Process, and its Manufactured Components

Chu Lun Alex Leung¹; Yuze Huang¹; Samuel J. Clark²; David Rees¹; Samy Hocine¹; Sebastian Marussi¹; Marta Majkut³; Alexander Rack³; Peter D. Lee¹; ¹University College London (UCL); ²Argonne National Laboratory (ANL); ³European Synchrotron Radiation Facility (ESRF)

14:30 PM INVITED Developments of In-Process NDE Techniques for Wire + Arc Additive Manufacture at University of Strathclyde

Stephen G. Pierce¹; Charles N.
MacLeod¹; Ehsan Mohseni¹; Randika
Wathavana Vithanage¹; Theodosia
Stratoudaki¹; Yashar Javadi¹; Rastislav
Zimermann¹; Euan Foster¹; Momchil
Vasilev¹; Charalampos Loukas¹; David
Lines¹; Peter Lukacs¹; Geo Davis¹; Don
Pieris¹; Panagiotis Kamintzis¹;
Muhammad Rizwan¹; Anthony
Gachagan¹; Stephen Fitzpatrick^{1, 2};
Misael Pimentel Espirindio e Silva^{1, 2};
Scott McKegney^{1, 2}; Kenneth Burnham^{1, 2}; William Kerr^{1, 2}; ¹University of
Strathclyde; ²National Manufacturing
Institute Scotland (NMIS)

15:00 PM INVITED In-Process Monitoring and Nondestructive Testing of AM: Lessons Learned from ASTM WK73289

Brandon M. Lane¹; Surendra Singh²; Darren P. Beckett³; Lars Jacquemetton³; Scott Gold⁴; Erin L. Lanigan⁵; Steve James⁶; Abdalla R. Nassar⁷; ¹NIST; ²Honeywell; ³Sigma Additive Solutions; ⁴GE Aviation; ⁵NASA - Marshall Space Flight Center (MSFC); ⁶Castheon; ⁷John Deere

15:30 PM END OF DAY

Updated as of 28th October 2022



MICROSTRUCTURAL ASPECTS OF AM

CO-ORGANIZERS:

Jonathan Pegues Sandia National Laboratories, USA Shuai Shao Auburn University, USA Swee Leong Sing
National University of
Singapore (NUS), Singapore
Chantal Sudbrack
National Energy Technology
Laboratory (NETL), USA

 3^{RD} NOV 2022 – 4^{TH} NOV 2022 (THU-FRI) GRIFFIN B (LEVEL 1)

3RD NOVEMBER 2022

SESSION CHAIRS (AM SESSION):

Jonathan Pegues, Sandia National Laboratories Shuai Shao, Auburn University

SESSION CHAIRS (PM SESSION):

Swee Leong Sing, NUS Chantal Sudbrack, NETL

08:00 AM INVITED

In-Situ Microstructural
Characterization of Additively
Manufactured Lattice Structures
Donald W. Brown¹; Nathan S.
Johnson²; Maria Strantza³; Jenny
Wang³; Manylibo Matthews³; JunSang Park⁴; Peter Kenesei⁴; ¹Los
Alamos National Laboratory (LANL);
²SLAC National Accelerator
Laboratory; ³Lawrence Livermore
National Laboratory (LLNL); ⁴Argonne
National Laboratory (ANL)

08:30 AM INVITED

Advanced Materials and Manufacturing Development for Heat Exchanger Applications: Microstructural Comparison of Solid State and Liquid State Additive Manufacturing

Isabella J. van Rooyen¹; Saumyadeep Jana¹; Luis Nunez²; ¹Pacific Northwest National Laboratory (PNNL); ²Idaho National Laboratory

09:00 AM INVITED

Crystallographic Texture of DED AM Ti64 Revealed by Large-Area Quantitative Polarized-Light Microscopy

Brian G. Hoover¹; Jonathan W. Pegues²; Cesar H. Ornelas-Rascon¹; Andrew B. Kustas²; ¹Advanced Optical Technologies (AOT); ²Sandia National Laboratories

09:30 AM INVITED

2D & 3D In-Situ Characterization of Metal AM Microstructure using SEM and X-Ray Diffraction Contrast Tomography

Pradeep Bhattad¹; Curtis Frederick¹; ¹ZEISS

10:00 AM

BREAK

10:30 AM REGULAR

Melt Pool Analysis on PBF-LB/M Produced Stepped Samples Dependent on the Exposure Order Lisa Kersting¹; Johannes Henrich Schleifenbaum²; Adrian Jacob³; ¹Siemens Energy; ²RWTH Aachen University - Digital Additive Production DAP; ³Technische Universität Berlin

10:50 AM REGULAR

Microstructure of Extra Fine Feature Copper Alloy Parts Additively Manufactured through a High-Resolution Laser Powder Bed Fusion System

Jason Jyi Sheuan Ten¹; Junwei Tan¹; Fern Lan Ng¹; Hang Li Seet¹; Mui Ling Sharon Nai¹; ¹A*STAR - Singapore Institute of Manufacturing Technology (SIMTech)

(Slivi led

11:10 AM INVITED

Micromechanical Modeling of Porosity Defects in Additively Manufactured Alloys Krzysztof Stopka¹; Michael D. Sangid¹; ¹Purdue University

11:40 AM INVITED

Simulating Additive Manufacturing with SPPARKS – Process Modeling for Realistic 3D Microstructures
Theron M. Rodgers¹; Fadi
Abdeljawad²; Joseph E. Bishop¹;
Judith A. Brown¹; Kulo Johnson¹;

Abdeljawad²; Joseph E. Bishop¹; Judith A. Brown¹; Kyle Johnson¹; Hojun Lim¹; Jonathan D. Madison¹; John A. Mitchell¹; Daniel Moser¹; Veena Tikare¹; Jeremy Trageser¹; ¹Sandia National Laboratories; ²Clemson University

12:10 PM LUNCH

13:30 PM INVITED

Microstructural Control of Functional Structural Materials through Innovations in Additive Manufacturing

Changquan Lai¹; ¹Nanyang Technological University (NTU)

Updated as of 28th October 2022



14:00 PM Materials-by-Design Approach for **Steels Tailored Towards Additive INVITED**

Manufacturing

Amit Behera¹; Greg Olson¹; Abhinav

Saboo¹: ¹QuesTek

14:30 PM Leveraging Microstructure-INVITED **Informed Design to Mitigate**

Manufacturing Risk

Amberlee Haselhuhn¹; David Hicks¹;

¹LIFT

BREAK 15:00 PM

15:30 PM **Development of Advanced 3D** INVITED **Printed Light Metal Structural** Materials Assisted by AI/MGI

Che-Nan Kuo¹; ¹National Sun Yat-sen

University

16:00 PM **Initial Microstructure-Property**

INVITED Evaluation of Additively Manufactured IN625 for IGT

Combustor Applications

Chantal K. Sudbrack¹; Kyle Rozman²; Kristin Tippey²; Rui Feng²; Martin Detrois¹; Lucas Teeter²; Omer Dogan¹; ¹National Energy Technology

Laboratory (NETL); 2NETL Support

Contractor

16:30 PM **END OF DAY**

4TH NOVEMBER 2022

SESSION CHAIRS (AM SESSION):

Jonathan Pegues, Sandia National Laboratories

Shuai Shao, Auburn University

SESSION CHAIRS (PM SESSION):

Swee Leong Sing, NUS Chantal Sudbrack, NETL

MA 00:80

Machine-to-Machine and Parameter **INVITED Effects on Tensile Properties of**

316L Stainless Steel Produced using Laser Powder Bed Fusion Joy Gockel¹; Simon Richardsen¹; Garrison Hommer¹; Jorge Ramirez¹;

Steve Midson¹; Craig Brice¹; ¹Colorado School of Mines

08:30 AM Revealing the Influence of **INVITED**

Microstructure and Morphology on the Mechanical Behavior of Thin Wall Laser Powder Bed Fusion

Structures

Dhruv Bhate¹; Paul Paradise¹; Tyler D. Smith¹; ¹Arizona State University 09:00 AM **INVITED**

Experimental and Computational Characterization of the Effect of **Process Parameters on Strength** and Porosity of AlSi10Mg by L-PBF

Rashid Miraj¹; Vasyl Harik¹; Qixiang Luo²; Mallikharjun Marrey¹; Timothy Simpson²; Allison Beese²; Frank Abdi¹; ¹AlphaSTAR; ²Pennsylvania

State University

09:30 AM

Effect of Heat Treatment on Micro-**REGULAR** Machinability of Laser Powder Bed

Fused AlSi10Mg

Basil Kuriachen¹; Jino Joshy¹; Mohit Godara¹; Jose Mathew¹; ¹National Institute of Technology Calicut

09:50 AM **REGULAR** Microstructural Studies of Heat-Treated Allov 625 Fabricated by

Laser Powder Bed Fusion Karen T. Henry¹; Steven A.

Attanasio¹; Stephen M. Sabol¹; John A. Sutliff¹; Robert A. Morris¹; ¹Naval

Nuclear Laboratory (NNL)

10:10 AM **BREAK**

10:30 AM **INVITED**

Laser Additive Manufacturing of Fe-Co and Fe-Si Soft Magnetic Alloys

Andrew Kustas¹; Erin Barrick¹; Jonathan Pegues¹; Mark Wilson¹; Kyle Johnson¹; Eric Theisen²; Frank DelRio¹; Todd Monson¹; Don Susan¹; ¹Sandia National Laboratories:

²Metglas

11:00 AM **INVITED**

Combined Effect of Defects and Stress State on Fracture of

Additively Manufactured Metals Allison M. Beese¹; ¹Pennsylvania

State University

11:30 AM **INVITED**

Chemistry-Processing-

Microstructure Relationships in

Materials for Advanced

Manufacturing

Eric A. Lass¹; ¹University of Tennessee, Knoxville

12:00 PM

LUNCH

Updated as of 28th October 2022



13:30 PM INVITED

In-Situ Formation of Titanium Metal Matrix Composites Exploiting Invariant Reactions by Laser Powder Bed Fusion

William R. Hixson¹; James A. Coakley1; Dieter Isheim2; Jonathan D. Poplawsky³; Howard J. Stone⁴;

¹University of Miami; ²Northwestern University; ³Oak Ridge National Laboratory (ORNL); 4University of

Cambridge

14:00 PM REGULAR

Microtextured Composites of Additively Manufactured Molybdenum

Christopher Ledford¹; Patxi

Fernandez-Zelaia¹; Seokpum Kim¹; Quinn Campbell¹; Julio Ortega Rojas¹; Andres M. Rossy¹; Michael Kirka¹; ¹Oak Ridge National Laboratory

(ORNL)

14:20 PM REGULAR

Additive Manufacturing of 2000 Series Aluminum Alloys: Crack Mitigation, Microstructure and **Mechanical Properties**

Graham Matheson^{1, 2}; Alper Evirgen¹; ¹Oerlikon AM; ²Technical University of

Munich

14:40 PM INVITED

Microstructure and Properties of **Additively Manufactured High**

Temperature Metals

Patxi Fernandez-Zelaia¹; Christopher Ledford¹; Michael Kirka¹; ¹Oak Ridge

National Laboratory (ORNL)

15:10 PM **END OF DAY**

Updated as of 28th October 2022



AM FOR SPACE APPLICATIONS

CO-ORGANIZERS:

Faith Oehlerking Beehive3D, USA Rick Russell NASA, USA

Kiley Versluys Relativity Space, USA **John Vickers** NASA, USA

3RD NOV 2022 (THU) **GRIFFIN C (LEVEL 1)**

3RD NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Rick Russell, NASA

SESSION CHAIR (PM SESSION):

Faith Oehlerking, Beehive3D

08:00 AM INVITED

Additive Manufacturing: Moving **Beyond Parts to Production** Systems for Space Applications Behrang Poorganji¹; Ivan Madera¹; ¹Morf3D

08:30 AM **INVITED**

Having a Come-Apart: Lessons Learned from Additively Manufactured Hardware Failures

Paul R. Gradl¹; Gabriel Demeneghi¹; David Ellis²; Colton Katsarelis¹; Alison Park³; William G. Tilson¹; Brian West¹; Benjamin B. Williams¹; ¹NASA -Marshall Space Flight Center (MSFC); ²NASA - Glenn Research Center; 3NASA Engineering and Safety Center

(NESC)

09:00 AM INVITED

Combining Laser Metal Fusion with Laser Metal Deposition to Open the

Door to Space

Eliana Fu¹; Adam Simons¹; Zeke Sudbury¹; ¹TRUMPF

09:30 AM INVITED

A Trial in Additive Manufacturing **Certification for Human Space**

Flight, RS-25 POGO

Alan Fung¹; Dan Matejczyk¹; Bryan Webb¹; ¹Aerojet Rocketdyne

10:00 AM **BREAK**

10:30 AM INVITED

Indian AM Space Program -Design, Development, Qualification and Challenges

Ankit Sahu¹; ¹Objectify Technologies

11:00 AM REGULAR Internal Channel Polishing and **Controlled Orifice Geometry Modification via Chemical Polishing** for Liquid Rocket Engine Fuel

Injector Optimization

Justin Michaud¹; Agustin Diaz¹; Patrick McFadden¹; Paul R. Gradl²; Thomas Teasley²; ¹REM Surface Engineering; ²NASA - Marshall Space

Flight Center (MSFC)

11:20 AM REGULAR

Material Properties and Manufacturing Feasibility of Cold Spray Additive Manufactured (CSAM) Launcher Propulsion

System Components

Markus Brotsack¹; Jan Kondas¹; Reeti Singh¹; Max Meinicke¹; Mario Guagliano²; Sara Bagherifard²; Ondrej Kovarik³; Jan Cizek⁴; ¹Impact Innovations; ²Politecnico di Milano; ³Czech Technical University in Prague; ⁴Institute of Plasma Physics of the Czech Academy of Sciences

11:40 AM **REGULAR** The Effect of Post-Processing on Tensile and Fatigue Behaviors of Additively Manufactured Haynes 282 Superalloy at Cryogenic and

Elevated Temperatures

Seyed Reza Ghiaasiaan¹; Paul R. Gradl²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University; ²NASA - Marshall Space Flight Center

(MSFC)

12:00 PM LUNCH

13:30 PM INVITED

Additive Manufacturing for On Earth, In Orbit and On Planet Space **Applications**

Andrew Norman¹; Thomas Rohr¹; Tommaso Ghidini¹; ¹European Space

Agency

14:00 PM INVITED

Challenges in Processing Alloy 718 using Cold Spray Additive Manufacturing

Philipp Kindermann¹; Martin Wunderer¹; Ismail Ünsal¹; Christian Seidel^{1, 2}; Georg Schlick¹; ¹Fraunhofer Institute for Casting, Composite and Processing Technology IGCV: ²HM Hochschule München University of Applied

Sciences

Updated as of 28th October 2022



14:30 PM AM of Ceramics - Opportunities and

INVITED Challenges

Alicia Carey¹; Brandon Kirkland¹;

¹Redwire Space

15:00 PM **BREAK**

15:30 PM Success of Nickel Alloys 939 and

REGULAR 282 in Space Applications

Scott Volk1; 1Keselowski Advanced

Manufacturing

15:50 PM Production vs Performance:

INVITED Manufacturing Heritage Designs

with A.M.

Tim Berry¹; ¹Launcher

16:20 PM Total Cost Factors Associated with

INVITED L-PBF Manufacturing

Kiley Versluys¹; ¹Relativity Space

16:50 AM Additive Manufacturing

INVITED Probabilistic Methods for Aviation

Applications

Martin White¹; Alberto Bordin¹; Mahdi Jamshidinia¹; Mohsen Seifi¹; Kirstie Snodderly¹; ¹ASTM International

Updated as of 28th October 2022



DESIGN, MODELING, AND SIMULATION METHODOLOGIES AND CONCEPTS FOR AM

CO-ORGANIZERS:

Euiin Pei **Brunel University** London, UK **David Rosen** Georgia Institute of Technology, USA

Albert To University of Pittsburgh, USA **Andrew Triantaphyllou** The MTC, UK

3RD NOV 2022 - 4TH NOV 2022 (THU-FRI) CYPRESS (LEVEL 1)

3RD NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Andrew Triantaphyllou, The MTC

SESSION CHAIR (PM SESSION):

David Rosen, Georgia Institute of Technology

MA 00:80 **INVITED**

The Support of Bio-Inspired Multi-**Functional and Multi-Scale Design** through Function-Based **Heterogeneous Lattice Modeling** Approach

Yaoyao Fiona Zhao1; Nikita Letov1; Pavan Velivela¹; ¹McGill University -Additive Design and Manufacturing

Laboratory (ADML)

08:30 AM **REGULAR**

Application of Multi-Scale Mesh-Refinement in Abagus for **Increased Efficiency of Metallic** Additive Manufacturing Process **Simulations**

Johnathan Tran¹; Elliot Haag¹; David Najera¹; Marc Russell¹; ¹ATA Enginering

08:50 AM **REGULAR**

Bio-Inspired Design of Architected Materials

Alexander Grishin¹ Dhruv Bhate²: Yash Mistry²; Swapnil Morankar³; Athul Rajeev²; Grace Cope⁴; Alexander Potts²; Clint Penick⁴; Nikhilesh Chawla³; ¹Phoenix Analysis & Design Technologies (PADT); ²Arizona State University; ³Purdue University; 4Kennesaw State University

09:10 AM REGULAR

Design for Additive Manufacturing of Fiber-Reinforced Polymer **Composites: Review and Status** David W. Rosen¹, Janet Wong¹, Abdulmajeed Altassan¹; ¹Georgia Institute of Technology

09:30 AM **INVITED**

The Impact of Multi-Axis Continuous Fiber AM on the Design

Ian Campbell¹; ¹Wohlers Associates

10:00 AM **BREAK**

10:30 AM **REGULAR** Digital Foam: The Padding

Revolution

Jon Walker¹; ¹EOS North America

10:50 AM **REGULAR** How the Full Digital Thread Improves the Value and Validity of

Additive Manufacturing Chris Robinson¹; ¹Ansys

11:10 AM REGULAR

A Novel Multi-Spatial-Temporal **Resolution Concurrent FE Model** for Melt Pool and Residual Stress **Prediction in Laser Power Bed Fusing Additive Manufacturing** Jiahao Cheng¹; Xiaohua Hu¹; Yang Huo²; Mei Li²; Xin Sun¹; ¹Oak Ridge National Laboratory (ORNL); ²Ford

Motor Company

11:30 AM **INVITED**

Multi-Scale Modeling of Thermal/Residual Stress in Additive

Manufacturing Across Grain-, **Track- and Part-Scales**

Wentao Yan1: Fan Chen1: Daiiun Hu1: ¹National University of Singapore

(NUS)

12:00 PM

LUNCH

13:30 PM **REGULAR**

A Residual Stress Investigation of Large-Scale Additively

Manufactured Parts: Process Modeling and Validation

George Scarlat¹; Kyle Warren¹; Robert Grout1; 1University of Maine -Advanced Structures and Composites

Center

13:50 PM REGULAR **Numerical Quantification of DED Closed-Loop Melt Pool**

Temperature Control on Thermal History and Residual Stresses of

Thin-Wall Structures

Zoé Jardon¹; Jorge Sanchez Medina¹; Julien Ertveldt¹; Patrick Guillaume¹; Lincy Pyl¹; ¹Vrije Universiteit Brussel

Updated as of 28th October 2022



14:10 PM REGULAR An Extended Goldak Heat Source Model for FE Simulation of Both Conduction Mode and Keyhole Model Melt Pool in Laser Power Bed Fusion Additive Manufacturing Jiahao Cheng¹; Patxi Fernandez-Zelaia¹; Xiaohua Hu¹; Yang Huo²; Mei Li²; Xin Sun¹; ¹Oak Ridge National Laboratory (ORNL); ²Ford Motor

Company

14:30 PM INVITED Aluminum Heat Exchangers: A Case Study of Advancing Additive Manufacturing in a Skeptical

Environment

Caleb Martin¹; Roddy Rodriguez¹; ¹Northrop Grumman Mission Systems

15:00 PM

BREAK

15:30 PM INVITED Accelerating Materials Design for Additive Manufacturing through Graded Alloy Deposition

Techniques

Wei Xiong¹; ¹University of Pittsburgh

16:00 PM REGULAR Overheating in Ti6Al4V Laser Powder Bed Fusion Components: Properties, Prediction and

Prevention

Tim Koenis¹; Emiel Amsterdam¹; Marc J. de Smit¹; Maria L. Montero-Sistiaga¹; ¹Royal NLR - Netherlands

Aerospace Centre

16:20 PM REGULAR Structural Mechanical Simulation of Additively Manufactured Parts with Internal Defects Based on

Computed Tomography Data Philipp Sugg¹; ¹Volume Graphics

16:40 PM REGULAR Computational Modeling and Identification of Nanoparticles Dispersion Mechanism in 316L Matrix Additively Manufactured By Hybrid Process of Ink Jetting and Laser Powder Bed Fusion

Somayeh Pasebani¹; Milad Ghayoor¹; Omid Sadeghi¹; Bryce Cox¹; Joshua Gess¹; ¹Oregon State University

17:00 PM END OF DAY

4TH NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Richard Huff, ASTM International

13:30 PM REGULAR Fatigue Crack Initiation Behavior of Laser Beam Powder Bed Fused

IN718

Shuai Shao1; Nima Shamsaei1;

¹Auburn University

13:50 PM REGULAR Fatigue and Fracture Control Plan

for AM AlSi10Mg Alloy Rashid Miraj¹; Amirhossein

Eftekharian¹; Frank Abdi¹;

¹AlphaSTAR

14:10 PM INVITED

Integrating Ceramic AM Piece Parts into Products: Weibull Mechanics Kurtis R. Ford¹; Dale Cillessen¹; Daniel Kammler¹; Elizabeth D. Smith¹;

¹Sandia National Laboratories

14:40 PM REGULAR Model-Based Quantification of Uncertainties in Metal Additive

Manufacturing

Daniel Moser¹; Michael Heiden¹; Scott Jensen¹; Kyle Johnson¹; Mario Martinez¹; Theron M. Rodgers¹; Michael Stender¹; ¹Sandia National

Laboratories

15:00 PM

BREAK

15:30 PM REGULAR Assessment of Residual Stresses in Cold Spray Additive

Manufacturing: Experiments and Thermo-Mechanical Modeling with

Geometry Evolution

Chaitanya Vundru¹; Chaitanya Vundru¹; Sinan Muftu¹; Sohayb Batwa¹; Samuel Boese¹; Ozan C.

Ozdemir¹; Enqiang Lin²; ¹Northeastern University;

²VulcanForms

15:50 PM REGULAR Simulation of Wire Arc Additive Manufacturing in the

Reinforcement of a Half-Cylinder

Shell Geometry

Xiao Fan Zhao¹; Avelino Zapata¹; Michael F. Zäh¹; ¹Technical University of Munich - Institute for Machine Tools and Industrial Management (TUM - iwb)

Updated as of 28th October 2022



16:10 PM REGULAR Comparison of Methods of Modeling Additive Manufacturing with ABAQUS and Sierra

Elton L. Freeman¹; Ivan P. Beckman¹; Guillermo A. Riveros¹; Matthew Ireland²; Tomas Mondragon¹; Daniel Mosser³; Christine M. Lozano¹; James T. Stinson¹; ¹U.S. Army Engineer Research and Development Center (ERDC); ²University of Maine; ³Sandia

National Laboratories

Updated as of 28th October 2022



PROCESS CONTROL AND IN-SITU MONITORING TECHNIQUES IN AM

CO-ORGANIZERS:

Abdalla Nassar Darren Beckett Sigma Additive John Deere, USA Solutions, USA **Tuan Tran** Ajay Krishnan

Nanyang Technological EWI, USA University (NTU), Singapore

3RD NOV 2022 – 4TH NOV 2022 (THU-FRI) **DOGWOOD (LEVEL 1)**

3RD NOVEMBER 2022

SESSION CHAIR (AM + PM SESSION):

Darren Beckett, Sigma Additive Solutions

MA 00:80 **INVITED**

The In-Situ Project: Correlating In-Situ Monitoring Data and Non-**Destructive Evaluation (NDE) Methods to Characterize Defect** Populations in Laser Powder Bed Fusion (L-PBF) Material

Delphine Duquette¹; Erin L. Lanigan¹; James Mavo1; Isabelle Sadowksi1;

¹NASA

08:30 AM **REGULAR**

A Closed-Loop Feedback Control System for In-Situ Defect Monitoring and Correction in Laser

Powder Bed Fusion Process Michael Sealy¹; Jingfu Liu²; Ziye Liu²; Behrooz Jalalahmadi²; Michael Presley³; Michael Schwartz³; Tom Houle⁴; Ian Palmer⁵; Jason Fetty⁵; ¹Purdue University; ²Sentient Science; ³Johns Hopkins University -Applied Physics Laboratory (JHU -APL); ⁴Matsuura; ⁵U.S. Army Combat

Capabilities Development Command -

Aviation & Missile Center

08:50 AM INVITED

Machine Learning Based In-Situ **Sensor Evaluation and Defect Detection for Laser Powder Bed**

Fusion Brian A. Fisher¹; Luke Scime²;

Zackary Snow²; ¹Raytheon Technologies Research Center; ²Oak Ridge National Laboratory (ORNL)

09:20 AM **REGULAR**

Automated Defect Detection and Validation for Laser Powder Bed **Additive Manufacturing**

Wentao Fu¹; Robert Grube¹; Asya

Lou¹; ¹Boeing

09:40 AM REGULAR

Monitoring and Prediction of Porosity in Laser Powder Bed **Fusion using Physics-Informed Meltpool Signatures and Machine**

Learning

James Craig¹; Prahalada K. Rao²; Ziyad Smoqi²; Benjamin Bevans²; Aniruddha Gaikwad²; Alonso Peralta³; Alan Abul-Haj4; 1Stratonics;

²University of Nebraska-Lincoln; ³Honeywell; ⁴ARA Engineering

10:00 AM **BREAK**

10:30 AM **INVITED**

Process Optimization in Metal Additive Manufacturing using In-Situ Diagnostics and Machine

Learning

Nicholas P. Calta¹: Manyalibo Matthews¹: Jean-Baptiste Forien¹: Gabriel M. Guss¹; ¹Lawrence Livermore National Laboratory (LLNL)

11:00 AM **INVITED**

Towards a Quality Continuum of Monitoring and Analytics that **Enables AM Part Qualification** Alex Benham¹; Darren P. Beckett¹; ¹Sigma Additive Solutions

11:30 AM REGULAR

Process Monitoring for Pore Detection using In Situ X-Ray Imaging and Pyrometry Signal Sanam Gorgannejad¹; Nicholas P. Calta¹; Jean-Baptiste Forien¹; Sen Liu²; Aiden Martin¹; Peiyu Quan²; Maria Strantza¹; Christopher J. Tassone²; Vivek Thampy²; Jenny Wang¹; ¹Lawrence Livermore National Laboratory (LLNL); ²SLAC National Accelerator Laboratory

11:50 AM

LUNCH

13:30 PM **REGULAR**

Two Approaches for Multi Measurand In-Situ Monitoring of the L-PBF Process - Bicolor- and **RGB-Optical Tomography**

Tina Becker¹; Simon J. Altenburg¹; Christian Metz²; Philipp P. Breese¹; Simon Oster1; Christiane Maierhofer1; ¹Bundesanstalt für Materialforschung und -prüfung (BAM); ²THETASCAN

13:50 PM INVITED

Effects of Process Byproducts on In-Situ Thermography and Laser Coupling Measurements of a LPBF **Process**

David Deisenroth¹; ¹NIST

Updated as of 28th October 2022



14:20 PM REGULAR A New Instrument for In-Situ X-Ray Characterization for Inoculation

Treatment of Laser Additive

Manufacturing

Peiyu Quan¹; Sen Liu¹; Vivek Thampy¹; Christopher J. Tassone¹; ¹SLAC National Accelerator

Laboratory

14:40 PM REGULAR Track-by-Track Shape Evolution of

Cold Spray Deposits

Scott E. Julien¹; Nathaniel Hanson¹; Joseph Lynch¹; Ozan C. Ozdemir¹; Taskin Padir¹; Sinan Muftu¹; ¹Northeastern University

15:00 PM

END OF DAY

4TH NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Ajay Krishnan, EWI

13:30 PM INVITED Microstructure Homogenization in LPBF Builds via Feed-Forward Process Control of Thermal History

Ajay V. Krishnan¹; Alex R. Riensche²; Benjamin Bevans²; Prahalada K. Rao²; ¹EWI; ²University of Nebraska-

Lincoln

14:00 PM REGULAR Spatter Characterization and Control in Metal LPBF

David Maass¹; ¹Flightware

14:20 PM REGULAR In-Situ X-Ray Characterization for Printable Aluminum Alloy Design

Sen Liu¹; Vivek Thampy¹; Peiyu Quan¹; Christopher J. Tassone¹; ¹SLAC National Accelerator

Laboratory

14:40 PM REGULAR X-Ray Monitoring to Detect Porosity in Directed Energy

Deposition

Sarah J. Wolff¹; ¹Texas A&M

University

15:00 PM REGULAR Closed-Loop Control of Meltpool Temperature in Directed Energy

Deposition

Prahalada K. Rao¹; Ziyad Smoqi¹; Benjamin Bevans¹; James Craig²; Aniruddha Gaikwad¹; Alan Abul-Haj³; Jeffrey E. Shield¹; ¹University of Nebraska-Lincoln; ²Stratonics; ³ARA

Engineering

Note: This agenda features a list of accepted presenters for ICAM 2022 and their and presentation timeslots. The order of presentation for each symposium is also as per the order reflected on the agenda. Please contact us at icam@astm.org if you need more information.

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ENVIRONMENTAL EFFECTS ON AM PARTS

CO-ORGANIZERS:

James Burns University of Virginia, USA Jiadong Gong QuesTek, USA Michael Melia Sandia National Laboratories, USA

3RD NOV 2022 (THU) CARDINAL (LEVEL 2)

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Feedstock Modification to Improve Corrosion Performance of 316L Stainless Steel Produced by Laser Powder Bed Fusion

Rajeev K. Gupta¹; Venkata Bhuvaneswari Vukkum¹; Ahmed A. Dariwsh¹; Jijo Christudasjustus¹; Steven Storck²; ¹North Carolina State University; ²Johns Hopkins University - Applied Physics Laboratory (JHU -API)

ALI

3RD NOVEMBER 2022

SESSION CHAIR (AM + PM SESSION):

James Burns, University of Virginia

08:00 AM INVITED

Environmental Fracture and Fatigue in Additively Manufactured Ti-6Al-4V as a Function of Build Direction

Allison Akman¹; Matthew McMahon¹; Eric Dau¹; Nicholas Pizzolato¹; Elissa Trueman¹; ¹Naval Surface Warfare Center (NSWC) - Carderock Division

08:30 AM INVITED

Comparing the Environmental Cracking Behavior of Additively Manufactured and Wrought 316L Stainless Steel through a Matched Yield Strength Approach James Burns¹; Michael P. Roach¹;

¹University of Virginia

09:00 AM

Hydrogen Trapping and Transport at Grain Boundaries and Dislocation Structures in Additively-Manufactured Stainless

Steel 316L Evaluated via SIMS/EBSD

Kaila Bertsch¹; Peter Weber¹; Shohini Sen-Britain¹; Thomas Voisin¹; Chris San Marchi²; Brandon Wood¹; ¹Lawrence Livermore National Laboratory (LLNL); ²Sandia National

Laboratories

09:30 AM INVITED

A Computational Framework for Probabilistic Quantification of Stress Corrosion Cracking and its Application to Metal Additive Manufacturing

Lei Chen¹; Karnpiwat Tantratian¹; ¹University of Michigan-Dearborn

10:00 AM BREAK

11:00 AM INVITED

Interstitial Oxygen Created via Laser Powder Bed Fusion

Xiaolei Guo¹; Gerald S. Frankel¹; Hsien-Lien Huang¹; Menglin Zhu¹; Karthikeyan Hariharan¹; Szu-Chia Chien¹; Ngan Huynh¹; Jinwoo Hwang¹; Wolfgang Windl¹; Christopher Taylor¹; Eric

Schindelholz¹; ¹Ohio State University

11:30 AM

High Strength Austenite for Additive Manufacturing

Andreas Mohr¹; Janosch Conrads¹; Horst Hill¹; Karlheinz Hoeren¹; ¹Deutsche Edelstahlwerke Specialty Steel

12:00 PM LUNCH

13:30 PM INVITED

Mechanisms of Selective Corrosion in Laser Powder Bed Fusion and Direct Energy Deposition 316L Robert G. Kelly¹; Duane A. Macatangay¹; ¹University of Virginia

14:00 PM REGULAR

Corrosion Behavior of 2507 Super Duplex Stainless Steel Produced by Additive Manufacturing Processes such as SLM and DED in Saline Environment

Matthieu Dhondt¹; Chloé Comas¹; Sébastien Ballésio^{1, 2}; Fabien Szmytka²; Cédric Doudard¹; ¹ENSTA Bretagne; ²ENSTA Paris - Institut

Polytechnique de Paris

14:20 PM

INVITED

Corrosion Performance Comparison of Additively

Manufactured (AM) and Wrought Alloy 625 in Organic and In-Organic Acids

Suresh Divi¹; Adam Rowe¹; Matthew Sanders¹; ¹Stress Engineering

Services

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SINTER-BASED AM TECHNOLOGIES

CO-ORGANIZERS:

Usama Attia Amy Elliot The MTC, UK ORNL, USA **Animesh Bose Benoit Verquin** Desktop Metal, USA CETIM, France

3RD NOV 2022 (THU) **IBIS (LEVEL 2)**

3RD NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Animesh Bose, Desktop Metal

SESSION CHAIR (PM SESSION):

Amy Elliot, ORNL

REGULAR

REGULAR

08:00 AM Digital Additive Production with

INVITED Metal Binder Jetting

Simon Hoeges¹; ¹GKN Additive

Recent Progress in Solvent Jetting 08:30 AM INVITED

on Granules 3D Printing

Efrain Carreño-Morelli¹; Mikel Rodriguez-Arbaizar¹; ¹University of Applied Sciences and Arts Western

Switzerland (HES-SO)

09:00 AM **Printing and Consolidation**

Strategies for Niche-Materials in Binder Jet Additive Manufacturing

Amy A. Elliott¹; ¹Oak Ridge National

Laboratory (ORNL)

09:20 AM **Process-Integrated Production of**

Functional Graded WC-Co Structures by Binder Jetting

Maja Lehmann¹; Cara Kolb¹; Josef Gschlößl1; Michael F. Zäh1; ¹Technical University of Munich -

Institute for Machine Tools and Industrial Management (TUM - iwb)

09:40 AM **Introducing a New Green Part**

REGULAR Manufacturing Approach with

Increased Repeatability and

Robustness

Ben Arnold¹; Ohad Dolev¹; ¹Tritone

Technologies

10:00 AM **BREAK** 10:30 AM

Tailored Binder in Binder Jetting

INVITED for Tooling

> Tomonori Saito1; Dustin Gilmer2; Sungjin Kim¹; Peeyush Nandwana¹; Amy A. Elliott¹; ¹Oak Ridge National Laboratory (ORNL); ²University of

Tennessee. Knoxville

11:00 AM REGULAR Supersolidus Liquid Phase Sintering of Binder Jet AM H13: **Densification and Microstructure**

Evolution

Peeyush Nandwana¹; Arun Devaraj²; Rangasayee Kannan¹; Jia Liu²; Tingkun Liu²; Dalong Zhang²; ¹Oak Ridge National Laboratory (ORNL);

²Pacific Northwest National

Laboratory (PNNL)

11:20 AM REGULAR

Crossing the Manufacturing Chasm in Additive Manufacturing (AM)

Charles Bibas¹; ¹Tecnica

11:40 AM REGULAR Metal Binder Jet Printing - Where

to Find Success

Eric Johnson¹; ¹Eaton

12:00 PM

LUNCH

13:30 PM **INVITED**

As-Printed and Sintered

Microstructure of Binder Jetted Structural and Functional Materials

Markus Chmielus¹; ¹University of

Pittsburgh

14:00 PM

INVITED

Sintering Mechanisms and Microstructural Evolution in Binder

Jetting Additive Manufacturing Iñigo Iturriza¹; Carmen Luno-Bilbao¹; Nerea Ordás¹; Beatriz Pérez¹;

Shandra Sainz¹; Angela Veiga¹; ¹Ceit

- Technology Center

14:30 PM

INVITED

Material Parameter Development for Sintering Models of Binderjet

Printed Materials

Paul Prichard¹; Tyler Mealy¹; Zhuqing

Wang¹; ¹Kennametal

15:00 PM

BREAK

15:30 PM REGULAR **Methodology to Determine** Sintering Simulation Material

Properties

Jeff Robertson¹; ¹Hexagon

Manufacturing Intelligence - Simufact

Updated as of 28th October 2022



15:50 PM Sintering Simulation and Distortion INVITED Compensation of Metal AM Parts

Andrew Roberts¹; Animesh Bose¹; Artyom Djanikian¹; Christian Gomez¹;

¹Desktop Metal

16:20 PM Sinter Based Additive

INVITED Manufacturing of Copper via Material Extrusion Process

Carrie Barber¹; Kameswara Pavan Kumar Ajjarapu²; Luke Malone²; Mark Barr¹; Sundar Atre²; Kunal Kate²; ¹Kymera International; ²University of

Louisville

16:50 PM **END OF DAY**

Updated as of 28th October 2022



AM FEEDSTOCK: CHARACTERIZATION, SPECIFICATION AND REUSE

CO-ORGANIZERS:

Ben Ferrar Carpenter Additive, USA **Edward Garboczi** NIST, USA Steven Hall The MTC, UK

Tony Thornton Micromeritics, USA Frank Venskytis Consultant, USA

3RD NOV 2022 - 4TH NOV 2022 (THU-FRI) **OSPREY (LEVEL 2)**

3RD NOVEMBER 2022

SESSION CHAIRS (AM SESSION):

Edward Garboczi, NIST Tony Thornton, Micromeritics

SESSION CHAIR (PM SESSION):

Steven Hall, The MTC

08:00 AM **INVITED**

Comparing the Particle Size Distribution, Morphology, and **Rheology of Several Metal Additive Manufacturing Powders**

Justin Whiting^{1, 2}; Vipin Tondare¹; Shawn Moylan¹; Edward Garboczi¹; Alkan Donmez¹; ¹NIST; ²Georgetown

University

08:30 AM REGULAR **Imaging Particle Analysis** Advances for Laboratory and Online Applications in Additive

Manufacturing

Thomas Canty¹; Matthew Spink¹; Ethan Schrodt¹; ¹Canty

08:50 AM **INVITED**

Cold Spray Additive Manufacturing: The Importance of Powder Feedstock Size and Shape

Edward Garboczi¹; Newell Moser¹; Shawn Moylan¹; Sinan Muftu²; Ozan C. Ozdemir²; ¹NIST; ²Northeastern

University

09:20 AM **REGULAR** **Evaluation of Triboelectric Charging of Additive Manufacturing Metal Powders**

Eileen Ross L. Espiritu¹; Camila Gutiérrez¹; Kamran Azari²; José A. Muñiz Lerma²; Martin Conlon²; Mathieu Brochu¹; ¹McGill University; ²Equispheres

09:40 AM REGULAR

Thermogravimetric Analysis of Ti-**6AI-4V Powders in Different Gaseous Environments**

Nicholas A. Derimow¹; Elisabeth Mansfield¹; Nikolas Hrabe¹; ¹NIST

10:00 AM

BREAK

10:30 AM INVITED

A Round Robin on µXCT Inspection

of Metal Powders

Roger Pelletier¹; Philippe Émile²; Salah-Eddine Brika³; Mahdi Habibnejad4; ¹National Research Council Canada (NRC Canada); ²Airbus; ³École de technologie supérieure (ÉTS); 4GE Additive

11:00 AM REGULAR

Rapid, High-Sensitivity Elemental **Characterization of Feedstock**

Powders

Jeffrey Williams¹; Jonathan C. Putman¹; Ellen S. Williams¹; Peyton

Willis1; 1Exum Instruments

11:20 AM **REGULAR** Multimaterial Fiber Spinning for **Potential 3D Printing Applications**

Kenan Song¹; Weiheng Xu¹; ¹Arizona

State University

11:40 AM **INVITED**

How the Rheology of Powder Affects its Spreadability?

Filip Francqui¹; Aurélien Neveu¹; Geoffroy Lumay²; Salvatore Pillitteri¹; ¹Granutools; ²University of Liège

12:10 PM

LUNCH

13:30 PM INVITED

Comparing the Spreadability of Polymer and Metal Powders using **Counter-Rotating Roller and Fixed** Plate Recoater Geometry at Various **Roller and Spreading Speeds** Greg Martiska¹; ¹Mercury Scientific

14:00 PM **REGULAR** An Equipment for Powder Bed **Density Measurement**

Roger Pelletier¹; Louis-Philippe Lefebvre¹; Nicolas Sauriol²; ¹National Research Council Canada (NRC

Canada); 2Sautech

14:20 PM **REGULAR** **Improving Material Conveyance of Pellet and Granulated Flake Feedstocks in Material Extrusion** Additive Manufacturing

Douglas M. Sassaman¹; Helen Little²; Oliver L. Uitz1; Carolyn Seepersad1; Samantha Snabes²; Matthew Fiedler²; ¹University of Texas at Austin; ²re:3D

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14:40 PM **INVITED**

Novel Tool for Evaluating Powder Feedstock Suitability for AM

Spreading Processes

Tony Thornton¹: Jamie Clayton²: Amalia Thomas²; ¹Micromeritics;

²Freeman Technology

15:10 PM

BREAK

15:30 PM INVITED

From Requirements to Qualified Parts - Selecting the Right Powder

for AM

Amir Nobari¹; ¹Tekna

16:00 PM REGULAR **Contamination Detection in Metal** Powder Feedstock used in AM Aneta Chrostek-Mroz¹; Steven Hall¹; ¹The Manufacturing Technology

Centre (MTC)

16:20 PM **REGULAR** **Evaluating the Influence of Storage** and Preparation on AM Feedstocks

Tony Thornton¹; Yun Bai²; Animesh Bose²; Jamie Clayton³; Christopher Craven²; Michael A. Gibson²; Steve Hudelson²; John P. Reidy²; Gavin A. Winter²; ¹Micromeritics; ²Desktop Metal; ³Freeman Technology

16:40 PM **INVITED**

Effect of Moisture on Additive Manufacturing Powder Feedstocks

Louis-Philippe Lefebvre¹; Anatolie Timercan¹; Pelle Mellin²; Mylène Trublet³; Annika Talus³; Olivier Rigo⁴; ¹National Research Council Canada (NRC Canada); ²Swerim; ³RISE

KIMAB; 4Sirris

17:10 PM

END OF DAY

4TH NOVEMBER 2022

SESSION CHAIR (PM SESSION):

Frank Venskytis, Consultant

13:30 PM **REGULAR**

Driving Additive Manufacturing Cost Reduction through Metal Powder Feedstock Reuse

Joseph Murphy¹; Zach Loftus¹; Jose Hector Sandoval¹; ¹Lockheed Martin

13:50 PM INVITED

Developing Powder Feedstock Re-Use Strategies

Steven Hall¹; Aneta Chrostek-Mroz¹;

¹The Manufacturing Technology

Centre (MTC)

14:20 PM **INVITED**

AM Powder from Re-Cycled Feedstocks; Maintaining Quality while Reducing Environmental

Impact and Cost

Xinjiang Hao¹; James L. Ashby¹; ¹LIBERTY Powder Metals

14:50 PM REGULAR Comprehensive Evaluation on the Impact of Aluminum Powder **Properties on Feedstock** Reusability in Laser Powder Bed

Fusion Process

José A. Muñiz-Lerma¹; Mathieu Brochu²; Evan Butler-Jones¹; Martin Conlon¹; Eileen Ross L. Espiritu²; Grant Nixon³; Justin Valenti³; ¹Equispheres; ²McGill University;

³Mohawk College

15:10 PM REGULAR A Framework for Powder **Evaluation with Reuse in Laser Powder Bed Fusion Additive**

Manufacturing

Chinmay Phutela¹, Nesma

Aboulkhair¹; ¹Technology Innovation

Institute

15:30 PM REGULAR Rapid Characterization of

Additively Manufactured Aerospace

Heat Exchangers

John B. Yorston¹; ¹Thermo Fisher

Scientific

15:50 PM

END OF DAY

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DIRECTED ENERGY DEPOSITION TECHNIQUES

CO-ORGANIZERS:

Jean-Luc Belon GKN Aerospace, UK **Paul Gradl** NASA-MSFC, USA

Filomeno Martina WAAM3D, UK **Badri Narayanan** Lincoln Electric, USA

4TH NOV 2022 (FRI) **GRIFFIN C (LEVEL 1)**

4TH NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Filomeno Martina, WAAM3D

SESSION CHAIR (PM SESSION):

Paul Gradl, NASA-MSFC

MA 00:80 **Qualification of Large Components Produced by Wire Arc Welding** INVITED Teresa Melfi¹; J. Ben Schaeffer¹;

¹Lincoln Electric

08:30 AM Making & Breaking the Rules for **DED Design INVITED**

Laura L. Ely1; Paul R. Gradl2; 1The

Barnes Global Advisors; 2NASA -Marshall Space Flight Center (MSFC)

09:00 AM **Fundamentals of Rapid Alloy INVITED Development with Laser Powder**

Directed Energy Deposition (LP-

Melanie Lang¹; Jeff Riemann¹;

¹FormAlloy

09:30 AM The Case for an End-to-End INVITED Software-Hardware Stack in Wire

> **Arc Additive Manufacturing** Filomeno Martina¹; Jialuo Ding¹; Stewart Williams¹; ¹WAAM3D

10:00 AM **BREAK**

10:30 AM Approach for a Quality Assurance **REGULAR** System using Tolerance Bands in

Wire and Arc Additive Manufacturing

Daniel Baier¹; Tobias Weckenmann¹; Siegfried Bähr¹; Michael F. Zäh¹; ¹Technical University of Munich -

Institute for Machine Tools and Industrial Management (TUM - iwb) 10:50 AM REGULAR Method for Improving DED Simulation through the Use of **Deposition Path Modeling**

Chris Robinson¹; ¹Ansys

11:10 AM INVITED

Large Scale Metal Additive Manufacturing for Space Industry using Laser-Powder DED Process Bhaskar Dutta¹; Farhad Ghadamli¹;

¹DM3D

11:40 AM REGULAR

Grading Inconel 625 to Copper Alloys via Hybrid Wire-Powder **Directed Energy Deposition: Design**

Methodology and Validation towards Defect Free Graded Alloys Somayeh Pasebani¹; Jakub Preis¹; Sriram Manoharan¹; Ryan Doyle¹; Zhengming Wang¹; Brian Paul¹;

Donghua Xu¹; ¹Oregon State

University

12:00 PM **LUNCH**

13:30 PM **INVITED**

Exploring High Temperature Functionally Graded Alloys for Site-

Specific Property Response Soumya Nag1; Brian Jordan1; Ke An1; Chuan Zhang²; Fan Zhang²; Raymond R. Unocic¹; Jonathan D. Poplawsky¹; Jaimie Tiley¹; ¹Oak Ridge National

Laboratory (ORNL); ²CompuTherm

14:00 PM

Performance Responses of Wire-Arc Additively Manufactured Fe-INVITED **Based Structural Materials to Post-**

Print Heat Treatments

Yukinori Yamamoto¹; Peeyush Nandwana¹; Wei Tang¹; Andrzej Nycz1; Mark W. Noakes1; Ben B. Schaeffer²; Badri Narayanan²; ¹Oak Ridge National Laboratory (ORNL);

²Lincoln Electric

High Pressure Cold Spray in 14:30 PM

Advanced Metal Additive INVITED **Manufacturing Applications**

Marius D. Ellingsen¹; Bharat Jasthi²; ¹VRC Metal Systems; ²South Dakota

School of Mines & Technology

15:00 PM **BREAK**

15:30 PM **REGULAR**

Potentials and Challenges of **Extreme High-Speed DED-LB**

Technology: Additive Manufacturing, Coating and **Material Development** Tobias Stittgen¹; ¹ponticon

Updated as of 28th October 2022



15:50 PM REGULAR Dynamic Tensile Deformation of Stainless Steel Processed by Laser-Based Directed Energy Deposition – Contribution to Crash-Safe Components

Niklas Sommer¹; Stefan Böhm¹; Christian Wolf¹; ¹University of Kassel

16:10 PM REGULAR Availability and Cost Efficiency by Digitalization of Metal Spare Parts Manufacturing – Integration of Qualified WAAM Parts in the Industrial Supply Chain Edward Peterson¹; Colin Clark²; Tobias Krümberg²; ¹Laser Welding Solutions; ²GEFERTEC

16:30 PM INVITED An Overview: Prediction and Control of Part Distortion and Residual Stress for Large-Scale Metal Additive Manufacturing Yousub Lee¹; Andrzej Nycz¹; Srdjan Simunovic¹; Luke Meyer¹; Chris Masuo¹; William Carter¹; ¹Oak Ridge National Laboratory (ORNL)

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INDUSTRY 4.0: ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING IN AM

CO-ORGANIZERS:

Kareem Aggour GE Research, USA Shaw Feng NIST, USA

Branden Kappes Contextualize, USA Jia (Peter) Liu Auburn University, USA

4TH NOV 2022 (FRI) **CYPRESS (LEVEL 1)**

4TH NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Branden Kappes, Contextualize

MA 00:80 INVITED

Networked Attribute Learning of Manufacturing Defect Ontology with Limited Measurements

Hui Wang¹; Tsegai Yhdego¹; An-Tsun Wei1; 1Florida A&M University -Florida State University (FAMU-FSU)

College of Engineering

08:30 AM **REGULAR**

Defects Classification via Hierarchical Graph Convolutional Network in L-PBF Additive

Manufacturing

Jia (Peter) Liu¹; Anyi Li¹; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University

08:50 AM **INVITED**

Uncovering the Truth behind Defect Formations through Feature

Reclassification

Michelle Daya¹; Briana Ugarte²; Matthew Miller¹; Brayant Lopez²; Hunter Taylor²; Ryan Wicker²; Branden Kappes¹; ¹Contextualize; ²University of Texas at El Paso

09:20 AM **INVITED**

Improved Process Parameter Optimization using Machine

Learning

Annie Wang1; 1Senvol

09:50 AM

BREAK

10:30 AM **REGULAR**

Residual Stress and Microstructure Data Alignment for Additive

Manufacturing Data Registration for

Data Analytics

Shaw Feng1; 1NIST

10:50 AM **INVITED**

In-Situ Microstructural Phase Monitoring for Metal Additive Manufacturing via Machine

Learning

Xiaoli Zhang¹; Sen Liu²; Noopur Jamnikar³; Qiaojie (Grant) Zheng¹; Craig Brice1; 1Colorado School of Mines; ²Stanford University; ³University of Michigan-Ann Arbor

11:20 AM **INVITED**

Digitally Twinned Additive Manufacturing: Real-Time

Detection of Flaws in Laser Powder Bed Fusion by Combining Thermal Simulations with In-Situ Meltpool

Sensor Data

Prahalada K. Rao¹; Alex R. Riensche¹; Reza Yavari¹; Emine Tekerek²; Lars Jacquemetton³; Harold Scott Halliday⁴; Vignesh Perumal²; Ziyad Smoqi¹; Antonios Kontsos²; ¹University of Nebraska-Lincoln; ²Drexel University; ³Sigma Additive Solutions; ⁴Navajo Technical

University

END OF DAY 11:50 AM

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INDUSTRY 4.0: CYBER SECURITY ASPECTS OF AM

CO-ORGANIZERS:

Chris Adkins Identify3D, USA Nikhil Gupta New York University (NYU), USA Mark Yampolskiy, Auburn University, USA

4TH NOV 2022 (FRI) DOGWOOD (LEVEL 1)

4TH NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Mark Yampolskiy, Auburn University

08:00 AM INVITED Who Would Attack My 3D Printer?

Gary Pike¹; Kristian Dehaan¹; Grant Parker¹; John D. Sprunger¹; Mark Yampolskiy¹; Theo Zinner¹; ¹Auburn

University

08:30 AM INVITED

Using Non-Intrusive Physical Emissions to Transmit Metadata Stored in Additive Manufacturing Toolpaths for Enhanced Security and Traceability

Logan D. Sturm¹; Nathan Raeker-Jordan²; Christopher B. Williams²; ¹Oak Ridge National Laboratory (ORNL); ²Virginia Tech - DREAMS Lab

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09:00 AM REGULAR Streaming as Enabler of Secure AM Supply Chains

Moritz Kolter¹; Johannes Henrich Schleifenbaum¹; ¹RWTH Aachen University - Digital Additive Production

DAP

09:20 AM REGULAR Crime Scripts and Cost/Security Balance Guide the Choice of Cyber-Physical Trust Anchor for Linkage

to Blockchain

Michele Maasberg¹; Ian Taylor²; Leslie G. Butler³; ¹United States Naval Academy (USNA); ²SIMBA Chain; ³Louisiana State University

09:40 AM REGULAR Developing Common Criteria Based 3D Printing Equipment Cyber Security Certification

Alan Sukert¹; Paul D. Tykodi¹; ¹IEEE-ISTO - Printer Working Group (IPP Workgroup) 10:00 AM BREAK

10:30 AM On Leveraging Blockchain to INVITED Secure the AM Digital Thread

Pramita Mitra¹; Ellen Lee¹; ¹Ford

Motor Company

11:00 AM Data Ownership and Privacy Issues

INVITED in the AM Workflow

Chris Adkins¹; Stephan Thomas¹;

¹Identify3D

11:30 AM Myths and Misconceptions in AM

INVITED Security

Mark Yampolskiy¹; ¹Auburn University

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APPLICATION OF AM IN ENERGY, MARITIME AND OIL & GAS

CO-ORGANIZERS:

Ole Geisen Siemens Energy, Germany **Matt Sanders** Stress Engineering Services, USA

Valeria Tirelli AIDRO, Italy Lakshmi Vendra Baker Hughes, USA

4TH NOV 2022 (FRI) **CARDINAL (LEVEL 2)** 10:30 AM **Industrialization of 3D Printed Gas INVITED** Turbine Vanes, an End to End View in Opportunities and Challenges

Magnus Hallberg¹; Martin Lindbäck¹; Ilya Fedorov¹; Dikran Barhanko¹;

¹Siemens Energy

11:00 AM REGULAR New Metal AM Materials for Oil and Gas Industry - High Strength, **Corrosion Resistant Steels** Priyanshu Bajaj¹; Andreas Pelz¹; Bastian Kallenbach¹; ¹m4p material

solutions

4TH NOVEMBER 2022

SESSION CHAIR (AM + PM SESSION):

Matt Sanders, Stress Engineering Services

MA 00:80 **Thin-Walled Dual Coolant Heat** INVITED **Exchanger for Fusion Energy Applications**

> James W. Paterson¹: Ole Geisen²: Timo Heitmann²; Bernd Koos²; Frank Schoofs1: 1United Kingdom Atomic Energy Authority: ²Siemens Energy

08:30 AM **Utilization of Additive REGULAR**

Manufacturing for Pump Impellers in Cryogenic Applications Derrick T. Bauer¹; Jan de Roos²;

¹Elliott Group; ²Shell

API and ASME Qualification of a 3D 08:50 AM **INVITED Printed Pressure Component for Oil**

& Gas Service

Robert Rettew¹; Matthew Sanders²; Teresa Melfi³; ¹Chevron; ²Stress Engineering Services; ³Lincoln

Electric

09:20 AM **Qualification of Additive**

Manufacturing Technology for Oil

and Gas Applications

Stephen Freitas¹; ¹IMI CCI

09:40 AM **Unlocking the Potential of Additive INVITED** Manufacturing in Energy, Oil & Gas

and Maritime Applications through Standardised Qualification & **Certification Framework**

Sastry Y. Kandukuri¹; Serkan Yildiz²; Stian Gurrik¹; Onno Ponfoort³; Gisle Rørvik4; 1DNV; 2BMT Aerospace;

³Berenschot; ⁴Equinor

11:20 AM REGULAR **Industrial Application of Leak** Repair Clamp Produced by Wire Arc Additive Manufacturing

Angeline Goh¹, Danny Steel², Olivier Tartar³; Heather Gower¹; Gonghyun Jung¹: Alfred Kruijer¹: Sam McFarland¹; Archana Pathiraj¹; ¹Shell; ²TEAM; ³Vallourec

11:40 AM REGULAR Spare Parts on Demand by Additive

Manufacturing

Tad Steinberg¹; Kevin Sheehan¹;

¹Siemens Energy

12:00 PM **LUNCH**

13:30 PM **INVITED**

Exploring a Novel Approach for

Support Optimization Aiming **Reduction of Fabrication Costs and**

Print Job Failure Rates

Alexandre Hiricoiu¹; Timo Heitmann²; Enrique Escobar de Obaldia¹; ¹Ansys;

²Siemens Energy

14:00 PM **REGULAR**

Drop Tests of Multiple 3D-Printed Container Models in Calm Water

Vincent Xiaochuan Yu1; 1University of

New Orleans

14:20 PM **INVITED**

Enabling Distributed Supply Chains through Additive Manufacturing

Roberto Esposito¹; ¹Velo3D

14:50 PM **INVITED**

Additively Manufactured Polymeric

Gaskets for Oil & Gas Digital **Inventory Solutions**

Luisa Elena Mondora¹; ¹Valland

15:20 PM **END OF DAY**

10:10 AM **BREAK**

REGULAR

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AM APPLICATIONS FOR AUTOMOTIVE TRANSPORTATION/HEAVY MACHINERY

CO-ORGANIZERS:

Eric Johnson Eaton, USA Aaron Lalonde U.S. Army CCDC-GVSC, USA

Ante Lausic General Motors, USA **Simon Pun** Divergent, USA

4TH NOV 2022 (FRI) **OSPREY (LEVEL 2)**

4TH NOVEMBER 2022

SESSION CHAIR (AM SESSION):

Simon Pun, Divergent

MA 00:80 **INVITED**

Enabling Vehicle Scale Metal Additive Manufacturing Aaron D. LaLonde¹; ¹U.S. Army **Combat Capabilities Development** Command - Ground Vehicles Systems

Center (GVSC)

08:30 AM **REGULAR**

Opportunities & Challenges with Laser Powder Bed Fusion for **Automotive Applications**

Whitney Poling¹; Ante Lausic¹; Md Ashabul Anam¹; Andrew Bobel¹; Tyson Brown¹; Anil Sachdev¹; Mark

Smith1; 1General Motors

08:50 AM **REGULAR**

Challenges and Strategies for Implementing Additive

Manufacturing in Heavy Industries -**Lessons Learned from Aerospace**

& Defense

Abdalla R. Nassar¹; ¹John Deere

09:10 AM **REGULAR**

Additive Manufacturing for SNCF Réseau: An Industrial Ambition Pascal De Guio¹; Philippe Kuchly¹;

Véronique Vidal¹; ¹SNCF Réseau

09:30 AM **INVITED**

Metal Binder Jetting Additive Manufacturing of Transmission Shift Knob Component for **Automotive Application**

Cody Cochran¹; Mattia Forgiarini¹;

¹Azoth

10:00 AM **BREAK** 10:30 AM **REGULAR**

Enhancement of Heat Exchanger Performance using Additive Manufacturing of Gyroid Lattice **Structures**

Mostafa Yakout¹; Shekhar Rammohan Singh Tandel²; Dalia Mahmoud³; Mohamed Abdelaziz Elbestawi²; Fabrizio Mattiello⁴; Stefano Paradiso⁵; Chan Ching²; Mohammed Zaher⁶; Mohamed Abdelnabi²; ¹University of Alberta; ²McMaster University; ³Alexandria University; ⁴Centro Ricerche Fiat (CRF); ⁵Stellantis; ⁶University of Toronto

10:50 AM REGULAR

Algorithm-Aided-Design: Parametric Modeling and Automated Design Generation of 3D Winding Designs of Hairpin Stators (E-Machines) for Additive Manufacturing

Carsten Putz1; Johannes Henrich Schleifenbaum¹; ¹RWTH Aachen University - Digital Additive Production

DAP

END OF DAY 11:10 AM

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PANEL DISCUSSIONS 31ST OCT 2022 (MON) **GRIFFIN D (LEVEL 1)**

13:30 PM AM AT THE POINT OF CARE: NEXT STEPS

PANEL 01

MODERATOR: **PANELISTS:**

Laura Gilmour, LG Strategies

Matthew Di Prima, U.S. FDA

• Martin Herzmann, Kumovis/3D Systems

· Dawn Lissy, Empirical Technologies

Mark Morrison, Smith+Nephew

· Beth Ripley, VHA

15:30 PM ADDITIVE CONSTRUCTION - CURRENT STATE, GAPS, FUTURE DEVELOPMENT

PANEL 02

MODERATOR: **PANELISTS:**

Stephan Mansour, **ASTM International**

Berry Hendriks, CyBe Construction

• Marina Konstantatou, Foster + Partners

· Matteo Pietrobelli, DeSimone Consulting Engineers

· Bruno Silva, Defining Humanity

PANEL DISCUSSIONS **1ST NOV 2022 (TUE) GRIFFIN D (LEVEL 1)**

10:30 AM STATUS OF FEEDSTOCK MANAGEMENT IN METAL ADDITIVE MANUFACTURING

PANEL 03

MODERATOR: **PANELISTS:**

Tony Thornton, Micromeritics

Steven Hall, The MTC

Xinjiang Hao, Liberty Powder Metals

· Amir Nobari. Tekna

• Roger Pelletier, NRC Canada

13:30 PM WHEN DOES AM MAKE SENSE - ECONOMIC CONSIDERATIONS IN MANUFACTURING PANEL 04 **WITH AM**

MODERATOR: PANELISTS:

> Joseph Kowen, Wohlers Associates

· Ben Arnold, Tritone Technologies

· James DeMuth, Seurat Technologies

• Roberto Esposito, Velo3D

· Greg Hyatt, DMG MORI Advanced Solutions

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PANEL DISCUSSIONS 2ND NOV 2022 (WED) GRIFFIN D (LEVEL 1)

13:30 PM PANEL 05 PROGRESS, IMPACT, AND FUTURE OF IN-SITU MONITORING IN AM

MODERATOR:

PANELISTS:

Abdalla Nassar, John Deere Darren Beckett, Sigma Additive Solutions

Brandon Lane, NISTNicholas Mulé, Boeing

• Prahalada Rao, Virginia Tech

· Sarah J. Wolff, Ohio State University

15:30 PM PANEL 06 CERTIFICATION CHALLENGES AND OPPORTUNITIES FOR AM DEFENSE APPLICATIONS

MODERATOR:

PANELISTS:

Brandon Ribic, NCDMM

Mark Benedict, AFRL

· Derrick Lamm, Lockheed Martin

· Rashid Miraj, AlphaSTAR

· Venkat Vedula, Raytheon Technologies

• Cindy Waters, NSWCCD

· Doug Wells, NASA

PANEL DISCUSSIONS 3RD NOV 2022 (THU) GRIFFIN D (LEVEL 1)

10:30 AM PANEL 07 ADVANCED QUALIFICATION AND CERTIFICATION FOR AVIATION THROUGH SIMULATION

AND MODELING

MODERATOR:

PANELISTS:

Martin White, ASTM International Jesse Boyer, Pratt & Whitney

· Jim Dobbs, Boeing

· Michael Gorelik, FAA

· Jeff Robertson, Hexagon

13:30 PM PANEL 08 INDUSTRIALIZATION OF AM IN THE ENERGY SECTOR: OPPORTUNITIES AND

CHALLENGES

MODERATOR:

PANELISTS:

Andy Medla, Siemens Energy • Tim Bell, Simens Digital Industries

· Angeline Goh, Shell

• Sherri Monroe, AMGTA

Alan Pearce, FasTech

· Soeren Wiener, Westinghouse

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PANEL DISCUSSIONS 4TH NOV 2022 (FRI) GRIFFIN D (LEVEL 1)

10:30 AM PANEL 10 THE PATH TO PRODUCTION FOR SPACE EXPLORATION FOR AM

MODERATOR:

PANELISTS:

Paul Gradl, NASA-MSFC • Tim Berry, Launcher

• Alan Fung, Aerojet Rocketdyne

• Elena López, Fraunhofer IWS

· Alison Park, NASA-NESC

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KEYNOTES 2ND NOV 2022 (WED) GRIFFIN CD (LEVEL 1)

08:15 AM WELCOME ADDRESS

08:30 AM AGILE, SUSTAINABLE STRUCTURES: INDUSTRIALISING AM FOR DEFENSE

KEYNOTE 01 APPLICATIONS

KEYNOTE SPEAKER:David Bond, GKN Aerospace

09:00 AM OPPORTUNITIES AND CHALLENGES FOR METAL ADDITIVE MANUFACTURING IN THE

KEYNOTE 02 AUTOMOTIVE INDUSTRY

KEYNOTE SPEAKER: Anil Sachdev, General Motors

09:30 AM NATIONAL SCIENCE FOUNDATION AND ADDITIVE MANUFACTURING: OVERVIEW,

KEYNOTE 03 FUNDAMENTAL RESEARCH AND FUNDING OPPORTUNITIES

KEYNOTE SPEAKER:

Kevin Chou, National Science Foundation

10:00 AM BREAK

10:30 AM HOW RECENT CHANGES ARE IMPACTING THE FUTURE OF AM

KEYNOTE 04 KEYNOTE SPEAKER:

Terry Wohlers, Wohlers Associates

11:00 AM HOW AM IS SHAPING THE 4TH INDUSTRIAL REVOLUTION – FROM RESEARCH TO

KEYNOTE COMMERCIALIZATION
PANEL

DISCUSSION KEYNOTE MODERATOR: KEYNOTE PANELISTS:

Terry Wohlers, • David Bond, GKN Aerospace

Wohlers Associates
• Kevin Chou, National Science Foundation

· Anil Sachdev, General Motors

12:00 PM END OF KEYNOTE SESSIONS