₩ICA\\2024



ICAM 2024

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ICAM 2024

About

The ASTM International Conference on Advanced Manufacturing (ASTM ICAM 2024) is scheduled to take place from October 28 to November 1, 2024, at the Hilton Atlanta in Atlanta, GA, USA. This event is proudly hosted by the ASTM International Additive Manufacturing Center of Excellence (AM CoE) and is further supported by over a dozen ASTM technical committees.





ICAM 2024 marks the ninth annual flagship event for ASTM, emphasizing standardization, qualification, and certification, with a particular focus on industry-specific requirements encompassing the entire advanced manufacturing processes and value chains. The conference's comprehensive agenda includes 20+ symposia, covering vital topics and key areas in additive and advanced manufacturing. ICAM is thoughtfully organized by a dedicated team of over 100 scientific committee members, all recognized as advanced manufacturing experts hailing from various sectors, including industry, academia, government and regulatory agencies, national labs, and more.

This conference addresses application specific requirements of various industry sectors in addition to covering the fundamentals of advanced manufacturing processes with the goal of transitioning research to application through standardization. Industry, academia, and government agency professionals in the AM community are invited to address the current and future state of:

- Industry standards
- Design principles
- Qualification and certification
- Innovations in the industry
- Materials and processes
- Data management, sharing, analysis, and beyond



CO-CHAIR NIMA SHAMSAEI AUBURN UNIVERSITY



CO-CHAIR MOHSEN SEIFI ASTM INTERNATIONAL

Overview

INDUSTRIAL SECTOR Aviation - Construction on Earth and Beyond Defense – Energy, Maritime, Oil and Gas – Ground Transportation and Heavy Machinery – Medical - Space – Artificial Intelligence and Machine Learning **INDUSTRY 4.0** - Data Management - Modeling, Simulation, and Digital Twins - Robotics and Automation - Security **NON-METALLIC MATERIALS** - Ceramics - Polymers **VALUE CHAIN** - Advanced Topics in AM - Design - Directed Energy Deposition - Environmental and Corrosion – Fatigue and Fracture - Feedstock Characterization, Specification, and Reuse - In-Situ Monitoring and In-Process Control - Microstructural and Mechanical Behavior - Non-Destructive Evaluation and Inspection - Sinter-Based AM Technologies - Sustainability and Economics STUDENT PRESENTATION AND POSTER COMPETITION













PANEL DISCUSSIONS

KEYNOTE ADDRESSES STUDENT COMPETITION

SHORT CERTIFICATE COURSES **EXHIBIT**

AWARDS CEREMONY



Welcome

October 28 - November 01, 2024

Hilton Atlanta – 255 Courtland Street NE Atlanta, GA 30303 tel +1.855.605.0316

REGISTRATION	Registration Desk (2nd Floor)		
	Sunday 1 p.m. to 5 p.m. Monday – Thursday 7 a.m. to 5 p.m. Friday 7 a.m. to 10 a.m.		
KEYNOTE BREAKFAST	Salon (2nd Floor)		
	Monday – Friday 8 a.m.		
COFFEE NETWORKING BREAKS	Grand Ballroom (2nd Floor)		
	Monday – Thursday 10 a.m. to 10:30 a.m., 3 p.m. to 3:30 p.m Friday 10 a.m. to 10:30 a.m.		
EXPO HAPPY HOURS	Grand Ballroom (2nd Floor)		
	Monday – Thursday 5 p.m. to 6:30 p.m.		
AWARDS RECEPTION	Salon (2nd Floor)		
	Tickets for purchase at ASTM Registration Desk		
	Wednesday 7 p.m. to 8:30 p.m		
WIFI	Network HILTON-MEETING		
	Password ASTM2024		
SAVE THE DATE	ICAM 2025		
	October 5-10,2025 Westgate Las Vegas		

SUNDAY, OCTOBER 27	Short Certificate Courses		
MONDAY, OCTOBER 28	Panel Discussions Advanced Topics Aviation Ceramics	Energy Feedstock Microstructure / Mechanical Modeling	NDE Student Presentation Sustainability Transportation
TUESDAY, OCTOBER 29	Panel Discussions Advanced Topics Aviation DED Defense	Design Energy Feedstock Keynote Breakfast and Panel Microstructure / Mechanical	Modeling NDE Security Sinter-Based Sustainability
WEDNESDAY, OCTOBER 30	Panel Discussions Advanced Topics Construction Data Management DED	Defense Design Fatigue In-Situ Monitoring Medical	Microstructure / Mechanical Polymers Sinter-Based Space
THURSDAY, OCTOBER 31	Panel Discussions Advanced Topics Artificial Intelligence Construction	DED Environmental Fatigue In-Situ Monitoring	Medical Robotics Sinter-Based Space

DED

Fatique

In-Situ Monitoring



Advanced Topics Artificial Intelligence

Construction

FRIDAY, NOVEMBER 1

THE HUB RESTAURANTS

Planet Smoothie Roman Delight Pizza Salata Southern Candy Co Taste of India Willy's Mexicana Grill Yami Yami Gus's Famous Fried Chicken Hsu's Gourmet Chinese MEtro Café Diner Tin Lizzy's Aviva by Kameel Beni's Cubano Robust BEP! Bistro 7 Café Momo Caribou Coffee Checkers Chick-fil-A Dairy Queen Farmer's Basket Firehouse Subs Freshii Fresh Gibney's Pub GLC Café

Great Wraps Grille/TJ's Subs Last Stop Snack Shop Metro Café Diner Noodle Café Panbury's Pie

Concierge Restaurant Recommendations

Medical

Space

Please contact the Concierge (ext. 6309) for additional suggestions and reservations or large party events.

HILTON ATLANTA

Trader Vic's (Polynesian) Lower Lobby 5 p.m.-10:30 p.m. (Tues.-Sat.) Reservations suggested tradervics.com

Nikolai's Roof (European)
Top Floor
5 p.m.-10p.m. (Tues.-Sat.).
reservations suggested
nikolaisroofatl.com

Southern Elements
Main Lobby
Breakfast, lunch, and dinner
6 a.m.-2 p.m. I 4 p.m.-11 p.m.
(daily)

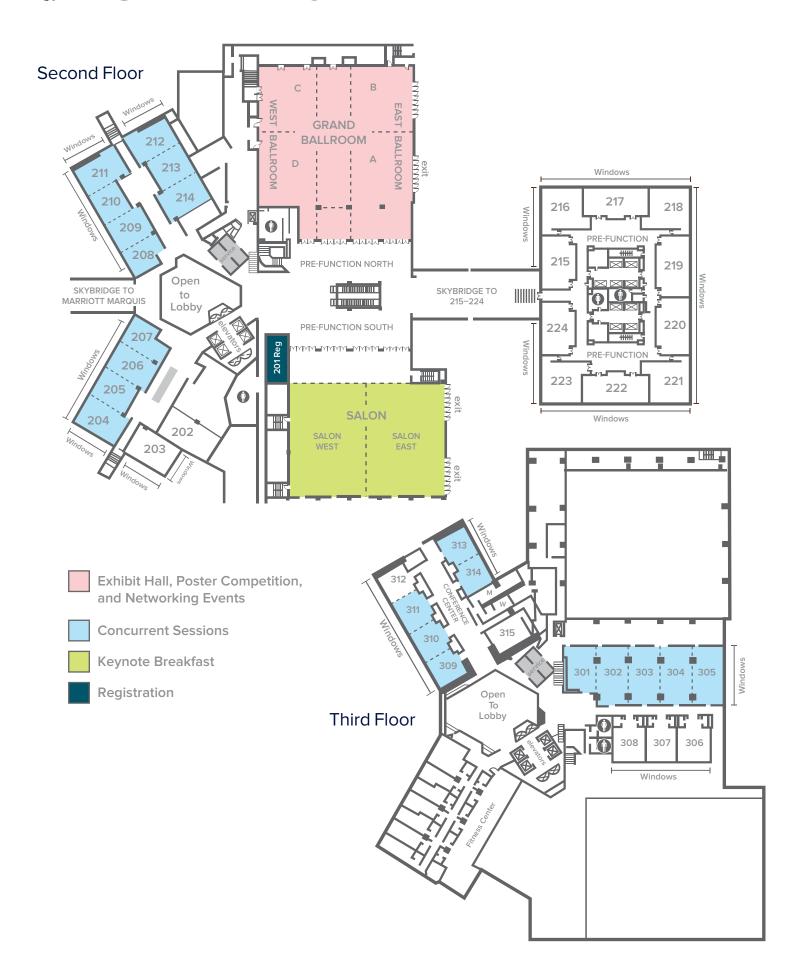
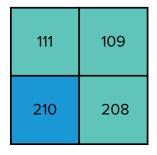
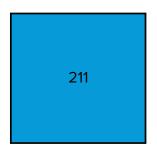


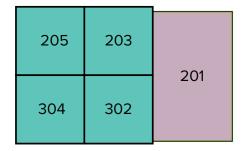


Exhibit Space

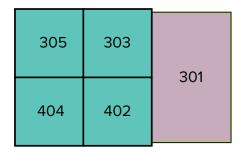








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PROGRAM OVERVIEW & TIMETABLE

Click on any symposium / keynote / panel title to jump directly to the list of presentations.

	MONDAY 28 OCTOBER 2024	TUESDAY 29 OCTOBER 2024	WEDNESDAY 30 OCTOBER 2024	THURSDAY 31 OCTOBER 2024	FRIDAY 1 NOVEMBER 2024
АМ	► GROUND TRANSPORTATION AND HEAVY MACHINERY ► MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ► ENERGY, MARITIME, OIL AND GAS ► MODELING, SIMULATION, AND DIGITAL TWINS ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► FEEDSTOCK CHARACTERIZATION, SPECIFICATION, AND REUSE ► AVIATION ► NON-DESTRUCTIVE EVALUATION AND INSPECTION ► CERAMICS ► STUDENT PRESENTATION COMPETITION FINAL EVALUATION ► KEYNOTE 01 – AVIATION ► PANEL 01 – INDUSTRY 4.0	► DESIGN ► MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ► ENERGY, MARITIME, OIL AND GAS ► MODELING, SIMULATION, AND DIGITAL TWINS ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► FEEDSTOCK CHARACTERIZATION, SPECIFICATION, AND REUSE ► AVIATION ► NON-DESTRUCTIVE EVALUATION AND INSPECTION ► SUSTAINABILITY AND ECONOMICS ► SECURITY ASPECTS ► DEFENSE ► SINTER-BASED TECHNOLOGIES ► KEYNOTE 02 — AVIATION ► PANEL 03 — DEFENSE / AVIATION / SPACE	 ▶ DESIGN ▶ MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ▶ IN-SITU MONITORING AND IN-PROCESS CONTROL ▶ DIRECTED ENERGY DEPOSITION ▶ ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ▶ CONSTRUCTION ON EARTH AND BEYOND ▶ FATIGUE AND FRACTURE ▶ MEDICAL ▶ POLYMERS ▶ DATA MANAGEMENT ▶ DEFENSE ▶ SINTER-BASED TECHNOLOGIES ▶ KEYNOTE 03 – ECONOMICS ▶ PANEL 05 – LARGE FORMAT AM 	► SPACE ► ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING ► IN-SITU MONITORING AND IN-PROCESS CONTROL ► DIRECTED ENERGY DEPOSITION ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► CONSTRUCTION ON EARTH AND BEYOND ► FATIGUE AND FRACTURE ► MEDICAL ► ENVIRONMENTAL AND CORROSION ► SINTER-BASED TECHNOLOGIES ► KEYNOTE 04 - MEDICAL ► PANEL 07 - ECONOMICS	► SPACE ► ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING ► IN-SITU MONITORING AND IN-PROCESS CONTROL ► DIRECTED ENERGY DEPOSITION ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► CONSTRUCTION ON EARTH AND BEYOND ► FATIGUE AND FRACTURE ► MEDICAL ► KEYNOTE 05 – DEFENSE
РМ	► GROUND TRANSPORTATION AND HEAVY MACHINERY ► MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ► ENERGY, MARITIME, OIL AND GAS ► MODELING, SIMULATION, AND DIGITAL TWINS ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► FEEDSTOCK CHARACTERIZATION, SPECIFICATION, AND REUSE ► AVIATION ► NON-DESTRUCTIVE EVALUATION AND INSPECTION ► SUSTAINABILITY AND ECONOMICS ► STUDENT POSTER COMPETITION ► PANEL 02 – INSPECTION	► DESIGN ► MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ► ENERGY, MARITIME, OIL AND GAS ► MODELING, SIMULATION, AND DIGITAL TWINS ► DIRECTED ENERGY DEPOSITION ► FEEDSTOCK CHARACTERIZATION, SPECIFICATION, AND REUSE ► AVIATION ► NON-DESTRUCTIVE EVALUATION AND INSPECTION ► SUSTAINABILITY AND ECONOMICS ► SECURITY ASPECTS ► DEFENSE ► SINTER-BASED TECHNOLOGIES ► PANEL 04 - MEDICAL	 ▶ SPACE ▶ MICROSTRUCTURAL AND MECHANICAL BEHAVIOR ▶ IN-SITU MONITORING AND IN-PROCESS CONTROL ▶ DIRECTED ENERGY DEPOSITION ▶ ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ▶ CONSTRUCTION ON EARTH AND BEYOND ▶ FATIGUE AND FRACTURE ▶ MEDICAL ▶ POLYMERS ▶ DATA MANAGEMENT ▶ DEFENSE ▶ SINTER-BASED TECHNOLOGIES ▶ PANEL 06 - STANDARDS 	 ► SPACE ► ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING ► IN-SITU MONITORING AND IN-PROCESS CONTROL ► DIRECTED ENERGY DEPOSITION ► ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING ► CONSTRUCTION ON EARTH AND BEYOND ► FATIGUE AND FRACTURE ► MEDICAL ► ENVIRONMENTAL AND CORROSION ► ROBOTICS AND AUTOMATION ► SINTER-BASED TECHNOLOGIES ► PANEL 08 - Q&C 	▶ NO PROGRAM

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STUDENT PRESENTATION COMPETITION FINAL EVALUATION

28TH OCT 2024 (MON)

28TH OCTOBER 2024 < ROOM 303 (LEVEL 03) >

SESSION CHAIR (AM + PM SESSIONS):

Ryan Kircher, rms Company

09:00 AM **STUDENT** PRESENTATION COMPETITOIN

Understanding Local vs. Global **Deformation in Additively Fabricated** Hastellov X

Justin Lynch¹; Ritam Pal¹; Brandon Kemerling²; Daniel Ryan²; Sudhakar Bollapragada²; Amrita Basak¹; ¹Pennsylvania State University; ²Solar Turbines

09:15 AM **STUDENT** **Accelerated Creep Testing and Modeling of** Alloy GRX-810

Jacob Pellicotte¹; Calvin Stewart¹; ¹Ohio State University

09:30 AM **STUDENT** Metallurgical and Mechanical Properties of Laser Metal Deposed NbTaTiV Refractory **High Entropy Alloy**

Eric Barth¹; Anis Hor²; ¹Institut Clément Ader (ICA, CNRS UMR 5312); ²Institut Supérieur de l'Aéronautique et de l'Espace (ISAE-

SUPAERO)

09:45 AM **STUDENT** **Development of Molybdenum Alloys for Use with Powder Blown Laser Direct Energy Deposition Additive Manufacturing** Nathaniel Lies¹; Aaron Stebner¹; ¹Georgia

Institute of Technology

10:00 AM

BREAK

10:30 AM **STUDENT** PRESENTATION COMPETITOIN

Direct Energy Deposition of Inconel 718-Copper Bimetallic Structures with **Excellent Comprehensive Properties** Stefano Felicioni¹; Alberta Aversa¹; Federica

Bondioli¹; Gildo Di Domenico²; Flavio Lucibello²; Andrea Zanin²; ¹Politecnico di Torino; ²Hypatia Research Consortium

10:45 AM **STUDENT** PRESENTATION COMPETITOIN

Directed Energy Deposition (DED) Repair of Next Generation Nickel Based Superalloys for Blisk Applications

Kieran Samuel¹; Robert Lancaster¹; Nick Barnard¹; Martyn Jones²; Christopher Heason²; ¹Swansea University; ²Rolls-Royce

11:00 AM **STUDENT** PRESENTATION COMPETITOIN

Fatigue Performance of WAAM ER70S-6 and ER80S-Ni1

Hannah Kessler¹; Shirin Raschid Farrokhi¹; Ryan Sherman¹; ¹Georgia Institute of Technology



11:15 AM **STUDENT** In-Situ Monitoring of Laser Powder Bed **Fusion Process with Acoustic Emission** Sensors

Mihir Darji¹; Prahalad Rao¹; Benjamin Bevans¹; Alexander Riensche¹; Antonio Carrington¹; Yuri Plotnikov²; John Sions²; Kyle Snyder²; Derek Hass²; ¹Virginia Tech; ²Commonwealth Center for Advanced Manufacturing (CCAM)

11:30 AM **STUDENT** PRESENTATION COMPETITOIN

Towards In-Layer Closed-Loop Feedback Control in LBPF: Impact of the Process Window and Reference Value Selection Barış Kavas¹; Markus Bambach¹; Michael

Tucker¹; ¹ETH Zürich

11:45 AM **STUDENT** PRESENTATION COMPETITOIN

Real-Time In Situ Monitoring in Fused **Filament Fabrication using Current-Based**

Alexander Isiani¹; Kelly Crittenden¹; Leland Weiss1; 1Louisiana Tech University

12:00 PM

LUNCH

13:30 PM STUDENT PRESENTATION COMPETITOIN

Evaluation of Fracture Properties of Additively Manufactured IN718 under Quasi-Static and Dynamic Loading Alex Edwards¹; Hareesh Tippur¹; ¹Auburn

University

13:45 PM **STUDENT** PRESENTATION COMPETITOIN

Effects of Post-Processing Heat Treatments on Microstructure and Mechanical Properties of PBF-LB AlSi10Mg

Nancy Huang¹; Qixiang Luo¹; Dean Bartles²; Timothy Simpson¹; Allison Beese¹; ¹Pennsylvania State University; ²Manufacturing Technology Deployment

Group Inc. (MTDG)

14:00 PM **STUDENT** PRESENTATION COMPETITOIN

CANCELLED

Influence of Alternative Post-Processing Conditions on Mechanical Performance of Inconel 718 Manufactured by Powder Bed Fusion - Supporting Standardisation & **High Calibre Datasets**

Phoebe May1; Robert Lancaster1; Martin White2; Alberto Bordin2; Richard Huff2; ⁴Swansea University; ²ASTM International

14:15 PM **STUDENT** **Unraveling the Effect of Part Thermal** History on Microstructural Evolution and Mechanical Properties in Stainless Steel 316L Laser Powder Bed Fusion

Kaustubh Deshmukh¹; Alex Riensche¹; Ryan Lane¹; Kyle Snyder²; Christopher Williams¹; Reza Mirzaeifar¹; Prahalad Rao¹; ¹Virginia Tech; ²Commonwealth Center for Advanced Manufacturing (CCAM)

14:30 PM **STUDENT** PRESENTATION COMPETITOIN

Dispersion and Stability Testing for Direct Ink Writing of Ceramics

Chloe Fellabaum¹; Christopher Eadie¹; Beecher Watson¹; Mark Fanton¹; Richard Meyer¹; ¹Pennsylvania State University

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14:45 PM STUDENT PRESENTATION Topology Optimization of Continuous Fiber-Reinforced Composites Considering Manufacturing Constraints

Janet Wong¹; David Rosen²; Emily Sanders¹; Georgia Institute of Technology; ²A*STAR - IHPC / SIMTech

15:00 PM BREAK

15:30 PM STUDENT PRESENTATION COMPETITOIN Investigating Hardening, Damage, and Defect Effects in Additively Manufactured Metal Matrix Composites using a Large-Strain Elasto-Viscoplastic FFT-Framework Claire Ticknor¹; Jamila Khanfri²; Alex Butler²; Josh Kacher²; Aaron Stebner²; Ashley Spear¹; ¹University of Utah; ²Georgia Institute of Technology

15:45 PM STUDENT PRESENTATION COMPETITOIN

3D Printing Engineered Composite
Materials with Tailored Properties using
Multi-Step Curing and Ultrasound-Assisted
Vat Photopolymerization with a Rotating
Build Platform

Duy Le¹; Bart Raeymaekers¹; ¹Virginia Tech

16:00 PM STUDENT PRESENTATION COMPETITOIN **CANCELLED**

Fabrication of Durable and Inextensible Silicon Rubber Molds Tailored for High-Pressure Embossing of IR Transparent Materials

Abolfazl Vaheb¹; Shima Jalali¹; Asad Asad¹; James Hogan¹; Patricia Doloz¹; Dan Sameoto¹; ¹University of Alberta

16:15 PM STUDENT PRESENTATION COMPETITOIN Advanced Acoustic Architectural Design through Robotic 3D Printing of Fungal Biomaterials with Parameter Optimization Alale Mohseni¹; Özgüç Bertuğ Çapunaman¹; Alireza Zamani¹; Natalie Walter¹; Benay Gürsoy¹; ¹Pennsylvania State University

16:30 PM END OF DAY

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STUDENT POSTER COMPETITION

28TH OCT 2024 (MON) TIME: 17:00 TO 18:30 PM

> 28TH OCTOBER 2024 < GRAND BALLROOM (LEVEL 02) >

STUDENT POSTER #001

A Parameter Space for Molybdenum using **Laser Powder Bed Fusion**

Ernest Porterfield1; 1Auburn University

STUDENT POSTER #002

CANCELLED

Machine Learning-Accelerated Property Prediction of Additively Manufactured Metamaterials: A Framework for Defining Repeated Periodic Lattice Cells in Polar and Cartesian Coordinates

Jake Peloquin¹; Ken Gall¹; L. Catherine Brinson¹; Juan Matias Di Martino¹; ¹Duke **University**

STUDENT

POSTER #003

Enhancing the Interfacial Properties of Low Carbon Steel and SS316L Bi-Metallic Interface via Mesoscale Groove

Engineering in Hybrid Wire-Arc Directed Energy Deposition

Akshar Kota¹, Nidhi Manish Shanghavi¹; Ji Ho Jeon¹; Shreyes Melkote¹; ¹Georgia Institute of

Technology

STUDENT POSTER #004

Leveraging Additive Manufacturing to **Better Understand Nondestructive Fvaluation**

Jacey Birkenmeyer¹; Harshith Kumar Adepu¹; Meher Mirza¹; Luz Sotelo¹; ¹Purdue University

STUDENT POSTER #005

Development of Additive Manufacturing Processes for Al-Sc/SiC Metal Matrix Composites and their Microstructure **Evolution and Mechanical Property**

Response

Yi Chao1; 1National Sun Yat-Sen University

STUDENT POSTER #006

Characterization of 3D Printed Underwater Concrete with Different Environmental **Conditions**

Khalilullah Taj1; Yen-Fang Su1; 1Louisiana

State University

STUDENT POSTER #007

In-Situ Metal Powder Quality Assessment through Frequency-Domain Thermal **Property Evaluation**

Sina Ghadi¹; Xiaobo Chen¹; Nicholas Tomasello¹; Srikanth Rangarajan¹; Guangwen Zhou¹; Scott Schiffres¹; ¹Binghamton

University

STUDENT POSTER #008

Effect of Additive Manufacturing Methodologies and Biomaterials on the **Mechanical Properties of Porous**

Architectures

Niusha Daneshdoost¹; Jake Peloquin¹; Amanda Heimbrook¹; ¹Duke University

STUDENT **POSTER** #009

Topology Optimization of Continuous Fiber-Reinforced Polymer Composites with Spatially-Varying Fiber Volume Fraction and Bi-Modulus Material Properties

Abdulmajeed Altassan¹; David Rosen²; Emily Sanders¹: ¹Georgia Institute of Technology:

²A*STAR - IHPC / SIMTech

STUDENT POSTER #010

Nondestructive Evaluation of Additively Manufactured Components with Internal

Structures

Harshith Kumar Adepu¹; Jacey Birkenmeyer¹; Meher Mirza¹; Luz Sotelo¹; ¹Purdue University

STUDENT POSTER #011

Micromechanical Properties and Microstructure Evolution of Copper-Manganese-Tin Alloy using Selective Laser

Melting Bing Ru Hsieh¹; ¹National Sun Yat-Sen

University

STUDENT POSTER #012

A Novel Approach to Integrate Additive Manufacturing to Metal Casting: Lost-PLA

Casting

Mohammad Alshaikh Ali¹; Ismail Fidan¹; Fred Vondra¹; Marshall Miller²; ¹Tennessee Technological University; ²3D Systems

STUDENT POSTER #013

Fabrication of Interdigitated Capacitors using Aerosol Jet Printing

Yvonne Fu¹; Cam Eldridge¹; Connor Smith¹; Hatem ElBidweihy¹; ¹United States Naval

Academy (USNA)

STUDENT POSTER #014

Investigation of Bone Cement Adhesion to **Additively Manufactured Implant Surface**

Finishes and Porosities

Caroline Alting1; 1Duke University

STUDENT POSTER #015

Micromechanical and Electrical Properties of Copper-Manganese Alloy using

Selective Laser Melting

Chi-Chen Shih¹; ¹National Sun Yat-Sen University

STUDENT POSTER #016

Nondestructive Quantification of the Effect of Varying Cooling Conditions on Additively Manufactured Polylactic Acid

Partha Pratim Pandit¹; Anna Keim¹; Meher Mirza¹; Harshith Kumar Adepu¹; Justin Yoosung Kim1; Monique McClain1; Luz

Sotelo¹; ¹Purdue University

STUDENT POSTER #017

Multi-Scale Testing and Optimization of **Additively Manufactured Aluminum Metal** Matrix Composites on Powder Bed and **Directed Energy Deposition Systems** Jamila Khanfri¹; Alex Butler¹; Aaron Stebner¹;

¹Georgia Institute of Technology

STUDENT POSTER #018

Quantification of Carbide Pickup in Binder Jet Printed SS 316L using Computer Vision Pooja Maurya¹; ¹Carnegie Mellon University

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STUDENT POSTER #019 Development of a Robust Modeling Approach to Predict Residual Stresses and Distortions in the Laser Powder Bed Fusion Process: The Influence of Material Constitutive Laws

Hossein Mohammadtaheri¹; Ramin Sedaghati¹; Marjan Molavi-Zarandi²; ¹Concordia University; ²University of North

Carolina at Charlotte

STUDENT POSTER #020 An Introduction to Advanced Manufacturing for Underrepresented Groups

Helen Hu¹; ¹Georgia Institute of Technology

STUDENT POSTER #021 Topology Optimization Based Additive Construction Process for Compression-Only Structures: Additive Construction Processes

Jenna Migliorino¹; Islam Mantawy¹; Aly Ahmed¹; Anthony Mackin¹; Zaid Hanoun¹;

¹Rowan University

STUDENT POSTER #022 Prediction of Factors Affecting Young's Modulus of Ti-6Al-4V Printed by Powder Bed Fusion with Adaptive Neuro Fuzzy Inference System

Yanting Liu¹; Cherq Chua^{1, 2}; Chee Kai Chua²; Swee Leong Sing¹; ¹National University of Singapore (NUS); ²Singapore University of Technology and Design (SUTD)

STUDENT POSTER #023 The Effects of Heat Treatment on the Microstructure and Mechanical Properties of Cold-Sprayed Chromium-Carbide / Nickel-Chromium Coatings for Railroad Repairs

Sohayb Batwa¹; Ahmad Nourian-Avval¹; Sinan Müftü¹: ¹Northeastern University

STUDENT POSTER #024 Improving Thermal Debinding of Ceramics using Mass Transport Networks

Olorunfemi Esan¹; Christopher Hansen¹; Amy Peterson¹; ¹University of Massachusetts Lowell

STUDENT POSTER #025 Improving the Prediction of Geometric Deviations in Additively Manufactured Parts with Varying L-PBF Process Parameters using Conditional Generative

Adversarial Networks
Subigyamani Bhandari¹; Sangjin Jung¹;
¹Southern Illinois University Carbondale

STUDENT POSTER #026 Development and Characterization of Al/SiC Based Metal Matrix Composites through Cold Spray Deposition

Amir Mansouri¹; Ahmad Nourian-Avval¹; Evan Coronado¹; Sinan Müftü¹; ¹Northeastern University

STUDENT POSTER #027 Effect of Layer Thickness on the Microstructure and Mechanical Properties of In-Situ Alloying of Ti-30Ta using Laser Powder Bed Fusion

Cherq Chua^{1, 2}; Yanting Liu¹; Swee Leong Sing¹; Chee Kai Chua²; ¹National University of Singapore (NUS); ²Singapore University of Technology and Design (SUTD)

STUDENT POSTER

#028

Is Additive Construction Ready for Seismic Regions? - A New Seismic Protective System Enabled by Additive Construction Anthony Mackin¹; Islam Mantawy¹; Jenna Migliorino¹; Hamdy Fahroud¹; ¹Rowan

University

STUDENT POSTER #029 From Tracks to Cubes: Systematic Investigation on Identifying Process Parameters to Minimize Defects of AA6061 in Laser Powder Bed Fusion Additive Manufacturing

Sivaji Karna¹; Tianyu Zhang¹; Rimah Al-Aridi¹; Timothy Krentz²; Dale Hitchcock²; Andrew Gross¹; Lang Yuan¹; ¹University of South Carolina; ²Savannah River National Laboratory

STUDENT POSTER #030 Gradient Segmentation of In-Situ Infrared Images in Electron Beam Powder Bed Fusion

Brian Johnstone¹; Christopher Saldaña¹; ¹Georgia Institute of Technology

STUDENT POSTER #031 Laser Powder Bed Fusion Melt Pool Instability Caused by Plume-Entrained Particles Blocking the Laser

Jamie Bell¹; ¹Imperial College London

STUDENT POSTER #032 Automated and Robust Initial Alignment of Raw Laser-Scanned Data through Sequentially Constrained Rigid Motions Akash Anand¹; Weizhi Lin²; Qiang Huang²; ¹Massachusetts Institute of Technology; ²University of Southern California

STUDENT POSTER #033 Additively Manufactured Fuse for Concentric Braced Frame in Seismic Regions

Hamdy Farhoud¹; Islam Mantawy¹; ¹Rowan University

Universi

STUDENT POSTER #034 Multifunctional Glass Composites via 3D Printing

Taylor Sobczak¹; Kenan Song¹; Arunachalam Ramanathan¹; Sri Vaishnavi Thummalapalli¹;

¹University of Georgia

STUDENT POSTER #035 Composite Coatings for Magnesium-Based Implants withs Enhanced Corrosion Resistance and Biocompatibility

Abdelrahman Amin¹; Vipul Patil¹; Devin Melton¹; Bryce Williams²; Mostafa Elsaadany²; Hamdy Ibrahim¹; ¹University of Tennessee at Chattanooga; ²University of Arkansas

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STUDENT **POSTER** #036

CANCELLED

Fast and Efficient Fabrication of Functional Electronics through Grayscale Digital Light

Processing 3D Printing

Farzad Gholami¹; Liang Yue¹; Mingzhe Li¹; Marcus Fratarcangeli¹; H. Jerry Qi¹; ¹Georgia

Institute of Technology

STUDENT POSTER #037

CANCELLED

Role of Manganese Composition on the Strain-Controlled Fatigue Life in Additively **Manufactured 316L Austenitic Stainless**

Steel

lan Wietecha-Reiman¹; Andrew lams²; Stephen Sabol³; Todd Palmer¹;

⁴Pennsylvania State University; ²NIST; ³Naval

Nuclear Laboratory (NNL)

STUDENT **POSTER** #038

Characterisation of Transition Welds Manufactured using Laser Powder Bed Fusion (LPBF)

Kelsey Parker¹; Robert Lancaster¹; Thomas Jones²; ¹Swansea University; ²Rolls-Royce

Submarines

STUDENT POSTER #039

Understanding the Corrosion Behavior of LPBF Cu-30Ni in Simulated Seawater **Environments**

Timothy Montoya¹; ¹University of Virginia

STUDENT POSTER #040

Multi-Stimuli Integration in Alloy Design: Friction-Assisted Processing of Al-Mg Alloys for High-Performance Nano-**Composite Materials**

Md Jasim Uddin¹; Aniruddha Malakar¹; Michael Lastovich1; Farhan Ishrak1; Caleb Schenck1; Bharat Gwalani1; 1North Carolina

State University

STUDENT POSTER #041

Additive Construction of Low Embodied Carbon Concrete: Geopolymer Concrete Aly Ahmed¹; Islam Mantawy¹; ¹Rowan

University

STUDENT POSTER #042

Advanced Reinforcements for Next-**Generation Composite Manufacturing** Arunachalam Ramanathan¹; Kenan Song¹;

¹University of Georgia

STUDENT POSTER #043

Stress Concentration Strengthening of SS316L with IN718 through Multi-Metal **Additive Manufacturing**

Britton DeGarmo¹; Dwight Smith²; Hiroyuki Tauchi²; Greg Behm²; Karen Manley²; Calvin Stewart¹; ¹Ohio State University; ²Nidec

Machine Tool

STUDENT **POSTER** #044

Interpass Peening Impact on Residual Stress in Wire-Arc Additive Manufactured Ti-6AI-4V using Phased-Array Ultrasonic Testing

Joseph Walker¹; Brandon Mills¹; Yashar Javadi¹; Yongle Sun²; Pradeeptta Taraphdar²; Fiona Sillars¹; Charles MacLeod¹; Anthony Gachagan1; Gareth Pierce1; 1University of Strathclyde; ²Cranfield University

STUDENT **POSTER** #045

Conformal Toolpath Design for Slab-on-**Grade 3DCP by Integrating Vision-Based** Scanning Systems for Pre-Process

Monitoring

Paniz Farrokhsiar¹; Özgüç Bertuğ Capunaman¹; Sven Bilén¹; Jose Duarte¹; Benay Gursoy¹; ¹Pennsylvania State

University

STUDENT POSTER #046

Machine Learning-Assisted 3D Printing of **Conductive Polymer Composites for**

Energy Storage Devices

Sri Vaishnavi Thummalapalli1; 1University of

Georgia

STUDENT POSTER #047

Data-Driven Design Rules for Dimensional Accuracy of Green Parts Manufactured using Binder Jetting Additive

Manufacturing

Edward Yang¹; Mihaela Vlasea¹; ¹University

of Waterloo

STUDENT POSTER #048

Evaluation of Melt Pool Characteristics in Inconel 718 Laser Powder Bed Fusion Additive Manufacturing under Consistent

Volumetric Energy Density

Ankita Sahu¹; Marjan Molavi-Zarandi¹; Harish Cherukuri¹; ¹University of North Carolina at

Charlotte

STUDENT POSTER #049

Integrated Topology and Lattice Optimization Approach for the Additively **Manufactured Heat Exchangers**

Joseph Nonso Orakwe¹, Ali Bonakdar², Osezua Ibhadode3; Ehsan Toyserkani1; ¹University of Waterloo; ²University of North Carolina in Charlotte; ³University of Alberta

STUDENT POSTER #050

Simulation and Estimation of Mechanical **Properties of Additively Manufactured**

Metallic Materials

Prudhvi Raj Pola¹; Jackson Seiler¹; Ranji Vaidyanathan1; Prahalad Rao2; Kaustubh Deshmukh²; ¹Oklahoma State University; ²Virginia Tech

STUDENT POSTER #051

A Novel Analytical Technique to Detect Fatigue Crack Initiation in Additively **Manufactured Materials**

Ritam Pal¹; Amrita Basak¹; ¹Pennsylvania

State University

STUDENT **POSTER** #052

Empirical Model for Fatigue Life Prediction of Additively Manufactured AISi10Mg Lea Strauß¹; ¹University of the Bundeswehr

Munich

STUDENT POSTER #053

Ultrasound Field-Assisted 3D Printing of **Multi-Functional Mechanical Metamaterials**

Runsheng Hou¹; Bart Raeymaekers¹;

¹Virginia Tech

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STUDENT POSTER #054 Prediction of Melt Pool Characteristics in Laser Powder Bed Fusion (LPBF) using

Machine Learning

Mehran Bagheri¹; Marjan Molavi-Zarandi¹; Ali Bonakdar¹; ¹University of North Carolina at

Charlotte

STUDENT POSTER #055 Online Chatter Detection using MTConnect

and Inbuilt Sensors

Shohom Bose-Bandyopadhyay¹; Helen Hu¹; Melissa Foley¹; Thomas Kurfess¹; Kyle Saleeby¹; ¹Georgia Institute of Technology

STUDENT POSTER #056 Investigation on the Correlation between Powder Layer Behavior and Packing Densities of Plasma Atomized Powders Seyed Masoud Ashrafizadeh¹; Stephen Yue¹;

Mahdi Habibnejad-Korayem²; ¹McGill University; ²GE Additive - AP&C

STUDENT POSTER #057 Scan-Informed Statistical Process Control for Layerwise Monitoring

Nicole Van Handel¹; Brian Johnstone¹; Alexis Noel²; Maxwell Tannenbaum²; Thomas Kurfess¹; Kyle Saleeby¹; ¹Georgia Institute of Technology; ²Georgia Tech Research Institute

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INDUSTRIAL SECTOR

AVIATION

28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Cindy Ashforth Federal Aviation Administration

(FAA), USA

Jim Dobbs Boeing, USA

Ruaridh Mitchinson

The Manufacturing Technology Centre, United Kingdom

> **28TH OCTOBER 2024** < ROOM 301-302 (LEVEL 03) >

Stephane Bianco

Bradley Hughes

GKN Aerospace,

United Kingdom

Airbus, France

SESSION CHAIR (AM SESSION):

Bradley Hughes, GKN Aerospace

SESSION CHAIR (PM SESSION):

Cindy Ashforth, Federal Aviation Administration

08:50 AM **REGULAR** Material Allowables for Aerospace -

Example Test Programs

Doug Hall¹; Clay Reakes¹; Chloe Johnson²; Mariia Stepanova³; ¹Battelle Memorial Institute; ²Elementum 3D; ³Norsk Titanium

09:10 AM **REGULAR** Joint Metal Additive Database Definition (JMADD): Ti-6Al-4V Baseline Qualification

and Expansion Activities

Neville Kuang Yu Tay¹; ¹Wichita State University - National Institute for Aviation

Research (WSU - NIAR)

09:30 AM **INVITED**

Performance Based Qualification of AM Parts to Enable Next Generation Motion

Control Products Simon Jones¹; ¹Domin

10:00 AM

BREAK

10:30 AM **INVITED**

Equivalence, Further Showing, and all that

Jazz

Cindy Ashforth¹; ¹Federal Aviation

Administration (FAA)

11:00 AM **INVITED**

Common Performance-Based Additive Qualification to Accelerate the Expansion

of the AM Industrial Base

Mark Shaw1; 1Wichita State University -National Institute for Aviation Research (WSU

11:30 AM **REGULAR** **Data Analytics for Rapid Qualification and Certification of AM Components for**

Aerospace Applications

Narendran Raghavan¹; Taisia (Asya) Lou¹;

¹Boeing

11:50 AM **REGULAR** Leveraging the "Crawl, Walk, Run" Approach in Additive Manufacturing for

Advanced Air Mobility

Morgan Mader¹; ¹Joby Aviation

LUNCH 12:10 PM

13:30 PM **INVITED**

Moving up the Criticality Ladder for Aircraft

Engine Components with Additive

Fabrication Solutions

Christo Dordlofva¹; Johan Andersson¹; ¹GKN

Aerospace

14:00 PM **INVITED**

2024 Revision of the AIA Additive **Manufacturing Working Group's**

Recommended Guidance for Certification

of AM Component White Paper

Morgan Mader¹; ¹Joby Aviation

14:30 PM INVITED

Introduction of Ti-6AI-4V AM Wire Direct **Energy Technology in Airbus Commercial**

Aircraft Products

Philippe Emile¹; ¹Airbus Commercial Aircraft

15:00 PM **BREAK**

15:30 PM INVITED

Large Scale AM of Ti6Al4V for Aerospace Application at GKN Aerospace - M&P

Perspective

Chad Henry¹; Alphons Antonysamy¹; ¹GKN

Aerospace

16:00 PM **INVITED**

Digital Direct Production (DDP) for Aircraft **Cockpit Interior Components via Direct**

Light Processing

Alexander Morgan¹; Allyson Cox¹; Timothy Osborn¹; ¹University of Dayton Research

Institute

16:30 PM

REGULAR

Laser Powder Bed Fusion Alloy 718 in Non-

Rotating Turbine Engine Hot-End

Applications

Nathan Bryant¹; Sushant Jha¹; Howard Sizek²; Jessica Orr¹; ¹University of Dayton Research Institute; ²Air Force Life Cycle Management

Center

16:50 PM

END OF DAY

29TH OCTOBER 2024 < ROOM 301-302 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Chad Henry, GKN Aerospace

SESSION CHAIR (PM SESSION):

Amit Chatterjee, Wohlers Associates

08:50 AM **REGULAR** Industrialisation of AM in Aviation: Current

Challenges and Opportunities

Desislava Bacheva¹; ¹Airbus

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09:10 AM

Nadcap Program Developments in Additive

REGULAR

Manufacturing

Richard Freeman¹; ¹Performance Review

Institute

09:30 AM **INVITED**

Learning to Fly: Reducing Costs through

Standards

Martin White1; Mohsen Seifi1; 1ASTM

International

10:00 AM

BREAK

11:00 AM

No Program

Panel 03 (Defense / Aviation / Space) at Level

02 - Salon Ballroom

12:00 PM

LUNCH

13:30 PM INVITED

From Material Characterization to Anomaly Acceptability Limits: An Overview of GE

Aerospace's Approach for Fatigue and

Flaw Tolerance

Simone Romano¹; Andrew Perry²; Apostolos Karafillis²; Francesco Sausto¹; ¹Avio Aero;

²GE Aerospace

14:00 PM **INVITED**

Component Fatigue Assessment: Uncertainties in NDE Detection, Their

Prospective Impact, and Probabilistic

Tools

Stefano Beretta¹; Shuai Shao²; Nima Shamsaei²; ¹Politecnico di Milano; ²Auburn University - National Center for Additive Manufacturing Excellence (NCAME)

14:30 PM INVITED

Capturing Key Features Affecting the **Fatigue Performance of Additively** Manufactured Parts with Untreated or

Partially Treated Surfaces

Erfan Maleki¹; Nabeel Ahmad¹; Shuai Shao¹; Nima Shamsaei1; 1Auburn University -National Center for Additive Manufacturing

Excellence (NCAME)

15:00 PM

BREAK

15:30 PM **INVITED**

Fatigue Strength of Aerospace Parts

Repaired by Cold Spray

Mauro Madia¹; Tiago Werner¹; Kai Hilgenberg¹; Thomas Klassen²; Frank Gärtner²; Sören Nielsen²; Alexander List²; ¹Bundesanstalt für Materialforschung und prüfung (BAM); ²Helmut Schmidt University / University of the Federal Armed Forces

Hamburg

16:00 PM **REGULAR** **DED Aerospace Repair with Integrated 3D** Scanning and Substrate Preheating

Corey Wardrop¹; Lennart Tasche¹; ¹DMG

MORI Additive Solutions

16:20 PM **REGULAR** Printing and Repair of High Strength Steel via Additive Friction Stir Deposition

Michael Eff1; 1EWI

16:40 PM **END OF DAY**

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INDUSTRIAL SECTOR

CONSTRUCTION ON EARTH AND BEYOND

30TH OCT 2024 (WED) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Michael Fiske NASA - Jacobs Space Exploration Group (JSEG), USA

Eric Kreiger

U.S. Army Engineer Research and **Development Center - Construction**

Timothy Wangler ETH Zürich, Switzerland

University of Bologna, Italy Engineering Research Laboratory, USA

Ali Kazemian

Louisiana State

University, USA

Vittoria Laghi

30TH OCTOBER 2024 < ROOM 212 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Eric Kreiger, U.S. Army ERDC-CERL Stephan Mansour, Wohlers Associates

SESSION CHAIR (PM SESSION):

Ramona Fayazfar, Ontario Tech University Stephan Mansour, Wohlers Associates

08:50 AM **REGULAR** Additively Constructed and Functionally **Graded Wall System**

Islam Mantawy¹; Anthony Mackin¹; Zaid Hanoun¹; Jenna Migliorino¹; Aly Ahmed¹;

¹Rowan University

09:10 AM **REGULAR** Parametric Study of Pitched-Brick Vault Stability under Microgravity and Seismic Loading

Peter Manos¹; Anjali Mehrotra²; Marina Konstantatou^{3, 4}; ¹Thornton Tomasetti; ²Arup; ³Foster + Partners; ⁴University of Cambridge

09:30 AM **INVITED**

Towards an Integrated Design for Wire Arc **Additive Manufacturing in Steel Structures**

Trayana Tankova¹; ¹Delft University of

Technology

10:00 AM **BREAK**

10:30 AM

INVITED

Analysis on the Impact of Metal 3D Printing in Construction

Vittoria Laghi¹; Alper Kanyilmaz²; Giada Gasparini¹; ¹University of Bologna;

²Politecnico di Milano

11:00 AM **Opportunities for Workforce Development**

in 3D Concrete Printing INVITED

Zachary Mannheimer¹; ¹Alquist 3D

11:30 AM INVITED

Achieving Code Compliance for Additive Construction in Canada

Carlos Jiménez Miranda¹; Marcos Silveira¹;

¹Printerra 3DCP

12:00 PM **LUNCH** 13:30 PM **INVITED**

Project Olympus: Updates and Progress in Additive Manufacturing for Off World

Construction

Katie Koube¹; Thao Nguyen¹; Valerie Svaldi¹; Melodie Yashar¹; Eamon Carrig¹; Evan

Jensen1; 1ICON

14:00 PM **INVITED**

Microwave Process for Lunar Construction

Holly Shulman¹; ¹DrHollyShulman

14:30 PM **INVITED**

Advancement of Lunar Geopolymer Concrete via the Utilization of Microwaves

Aleksandra Radlińska¹; Sven Bilén¹; ¹Pennsylvania State University

15:00 PM **BREAK**

15:30 PM **INVITED**

Modular Living Habitat - Build with

Recycled and Circular Thermoplastic Materials through Robotic Large Scale **Additive Manufacturing Process** Fabio Caltanissetta¹; Giovanni Avallone¹;

¹Caracol

16:00 PM INVITED

Additive Concrete Construction for

Residential Applications: Design Methods, Analysis Strategies and Large-Scale

Experimental Validations

Petros Sideris¹; Sumedh Sharma¹;

Mohammad Aghajani Delavar¹; Hao Chen¹; Mohamed Eltahlawi¹; ¹Texas A&M University

16:30 PM INVITED

Sustainable Construction 3D Printing: Leveraging Quarry By-Products and

Particle Packing Concept

Ali Kazemian¹; Aranya Paul¹; Carol Friedland¹;

Charles Berryman¹; ¹Louisiana State

University

17:00 PM

END OF DAY

31ST OCTOBER 2024 < ROOM 212 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Vittoria Laghi, University of Bologna Stephan Mansour, Wohlers Associates

SESSION CHAIR (PM SESSION):

Michael Fiske, NASA - Jacobs Space Exploration Group Stephan Mansour, Wohlers Associates

08:50 AM

REGULAR

CANCELLED

The Critical Role of Material Ageing in **Controlling Macroporosity in 3D Printed**

Cementitious Structures

Yu (Richard) Jiang¹; Abir Al-Tabbaa¹; Ronan

Daly¹; ¹University of Cambridge

09:10 AM

REGULAR

CANCELLED

Interlaboratory Study on Durability

Properties of 3D Printed Concrete - RILEM

TC-ADC ILS-DURASHRINK

Timothy Wangler¹; Kim Van Tittelboom²; Yi

Zhang²; Lucas Nascimento de Lima⁴; ⁴ETH Zürich; ²Ghent University

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Key Findings by the RILEM Interlaboratory 09:30 AM **INVITED** Study on Mechanical Properties of 3D

Printed Concrete

Shravan Muthukrishnan¹; Viktor Mechtcherine¹; ¹Dresden University of

Technology

10:00 AM **BREAK**

10:30 AM 3D Printing Construction with Raw Earth: INVITED

Achievements and Challenges

Giulio Buscaroli1; 1WASP

11:00 AM **Printing with Commoditized Ready-Mix INVITED** Concrete, Why 3D Construction Needs to

Capitalize on this Omnipresent Opportunity Matthew Carli¹; Robin Degen¹; ¹Putzmeister

11:30 AM **LUNCH**

13:30 PM From Digital Crafting to Digital

INVITED Manufacturing: Automation and Production

for Hybrid 3D Concrete Printing

Richard Buswell¹; ¹Loughborough University

14:00 PM **Extrudability Window and Offline Test INVITED**

Methods to Predict Buildability of 3D **Printing Concrete**

Yucun Gu¹; Kamal Khayat¹; ¹Missouri

University of Science and Technology

14:30 PM **Neuromorphic Sensing and Computing**

Paradigm for Enabling In-Process **INVITED**

Monitoring of Additive Manufacturing for

Remote Operations

David Mascarenas¹; ¹Los Alamos National

Laboratory (LANL)

15:00 PM **BREAK**

15:30 PM **CANCELLED**

INVITED 3D Printing a Tower: Experience in Material

> and Process Development Timothy Wangler¹; ¹ETH Zürich

Quality Control of Inline Mixing for Digital 16:00 PM

INVITED Concrete Fabrication

Yaxin Tao¹; Timothy Wangler¹; Robert Flatt¹;

¹ETH Zürich

CANCELLED 16:30 PM

Future of Engineered Construction REGULAR

Javeed Munshi¹; ¹Bechtel

16:50 PM **END OF DAY**

01ST NOVEMBER 2024 < ROOM 212 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Michael Fiske, NASA - Jacobs Space Exploration Group

Stephan Mansour, Wohlers Associates

08:50 AM Improvement of Structural Additive **REGULAR** Manufacturing by Hybridization with

> Continuous Fiber Pultruded Thermoplastic Composites

Andrew Schanck¹, Zane Dustin¹, ¹University

of Maine - Advanced Structures and

Composites Center

09:10 AM Mobile ISO Containerized Field-**REGULAR**

Manufacturing System for Long-Fiber **Reinforced Thermoplastic Composites** Noah Pringle¹; Michael Hunter¹; Cody Sheltra¹; ¹University of Maine - Advanced

Structures and Composites Center

09:30 AM PCA Roadmap to Carbon Neutrality

Aubrey Smading¹; ¹Portland Cement INVITED

Association

10:00 AM Additively Manufactured Fuse for **REGULAR Concentric Braced Frame in Seismic**

Regions

Islam Mantawy¹; Hamdy Farhoud¹; ¹Rowan

University

10:20 AM **END OF DAY**

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INDUSTRIAL SECTOR

DEFENSE

29TH OCT 2024 (TUE) - 30TH OCT 2024 (WED)

CO-ORGANIZERS:

Adam Hicks Travis Mayberry

Air Force Research Raytheon Missiles and Defense, USA

Laboratory (AFRL), USA

Prabhjot Singh

Cynthia Waters

Naval Surface Warfare Center RTX, USA (NSWC) - Carderock Division, USA

> **29TH OCTOBER 2024** < ROOM 309-311 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Yash Parikh, EOS

SESSION CHAIR (PM SESSION):

Cindy Waters, Naval Surface Warfare Center

08:50 AM Friction Forge - AFSD of 7000 Series

REGULAR Aluminum

Edward Peterson¹; Matt Eckhart¹; ¹Laser

Welding Solutions

Microstructure, Mechanical Properties, and 09:10 AM **Fatigue Performance of Wire Arc Additive REGULAR**

Manufactured Nickel Alumnium Bronze Meysam Haghshenas¹; ¹University of Toledo

Failure Analysis and Process-Property-09:30 AM

INVITED Quality Relationships in Polymer Material Extrusion Additive Manufacturing

Kate Thorn¹; Ana Hernandez¹; William King²; ¹Naval Air Systems Command (NAVAIR);

²University of Illinois Urbana-Champaign

10:00 AM **BREAK**

11:00 AM **No Program**

Panel 03 (Defense / Aviation / Space) at Level

02 - Salon Ballroom

12:00 PM LUNCH

13:30 PM **Techno-Economic Analysis of Metal INVITED**

Powder Bed AM: Past Roadmap Analysis and Solutions Workshop Toward Increased

Rate of Adoption

Brent Stucker¹; David Paredes²; ¹Wohlers

Associates; ²ASTM International

Feedstock Development for Advanced 14:00 PM **INVITED** Manufacturing at DEVCOM ARL

Brandon McWilliams¹; U.S. Army Combat

Capabilities Development Command - Army

Research Laboratory (ARL)

14:30 PM **REGULAR** Modernizing DLA's Supplier Repository: **Enhancing the Supplier Digital Thread and**

Enabling Additive Manufacturing using AI

and LLM

Nathan Danneman¹; Senthil Arul²; ¹LMI;

²Defense Logistics Agency

14:50 PM **BREAK**

15:30 PM **REGULAR** **Utilizing Directed Energy Deposition (DED)**

for Department of Defense (DoD) Spares +

Melanie Lang¹; ¹FormAlloy

15:50 PM **REGULAR** **Design of an Additively Manufactured Heat Exchanger for Military Ground Vehicles**

Daniel Cassar¹; ¹Siemens Energy

16:10 PM **REGULAR** **Deployable Advanced Manufacturing**

Systems for Contested Environments in

Defense

Jeremy Heerdink¹; ¹Snowbird Technologies

16:30 PM **REGULAR** **Development of Copper Cold Spray for the**

Timothy Eden¹; Anthony Naccarelli¹; Jennifer Brennan²; Stephen Sabol²; ¹Pennsylvania State University - Applied Research Laboratory (PSU - ARL); ²Naval Nuclear

Laboratory (NNL)

16:50 PM **END OF DAY**

> 30[™] OCTOBER 2024 < ROOM 309-311 (LEVEL 03) >

SESSION CHAIR (AM + PM SESSIONS):

Yash Parikh, EOS

08:50 AM **REGULAR** **Exploring Advanced Manufacturing Methods for Defense Applications**

Soumya Nag1; Jesse Heineman1; John Potter¹; Calen Kimmell¹; Andres Marquez Rossy¹; Jennifer Gaies²; Jennifer Semple²; Brian Gibson¹; Brian Post¹; Craig Blue¹; ¹Oak Ridge National Laboratory (ORNL); 2Naval Surface Warfare Center (NSWC) - Carderock

Division

09:10 AM

CANCELLED

REGULAR Application of Additive Manufacturing to

Armament Systems

David Alfano¹; ¹U.S. Army Combat Capabilities Development Command -Weapons And Software Engineering Center

(WSEC) Benét Laboratories

09:30 AM **INVITED**

Efficient AM Qualification: Lessons from

US Navy and America Makes

Yash Parikh¹; Ankit Saharan¹; ¹EOS

10:00 AM

BREAK

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#ICA\\\ 2024

NAVAIR Propulsion & Power Metal Additive 10:30 AM

INVITED Applications

Christine Myers¹; ¹Naval Air Systems

Command (NAVAIR)

11:00 AM Additive Manufacturing the Next Wave,

INVITED Navy's Efforts to Scale Up

Cynthia Waters¹; ¹Naval Surface Warfare Center (NSWC) - Carderock Division

11:30 AM Alliances in Innovation: A Japanese **INVITED** Additive Manufacturing Company's

Experience with US Department of Defense

Enora Rogers¹; ¹Wohlers Associates

12:00 PM **LUNCH**

13:30 PM Alloy and Process Development for Nickel **INVITED**

Superalloys in Additive Manufacturing

Beyond PBF-LB

Andrew Wessman¹; Jonah Klemm-Toole²; Mohammed Shafae1; Mohamed Ibrahim1; Dennis Gilbert¹; ¹University of Arizona;

²Colorado School of Mines

14:00 PM **CANCELLED**

INVITED Towards an Al-Enabled Qualified

Distributed AM for Point-of-Need Production of Critical Parts to Enable

Defense Industrial Base

Omar Fergani¹; Katharina Eissing¹; Dimitri Papazoglou²; John Middendorf²; ¹1000

Kelvin; ²Ohio State University

14:30 PM **Enhancing International Collaboration**

INVITED using an AM-Framework for

Implementation of a Level System for **Temporarily Self-Sufficient Systems**

Sascha Hartig¹; ¹German Navy

15:00 PM **BREAK**

15:30 PM A Framework for Additively Manufactured **REGULAR**

Part Qualification and Certification within

the Defense Industry

Steven Kraft¹; Hector Sandoval¹; ¹Lockheed

Martin

The State of Current Metal AM Qualification 15:50 PM

REGULAR Standards and Research Needed to

Improve Them

Evan Handler¹; ¹Naval Surface Warfare Center (NSWC) - Carderock Division

16:10 PM **END OF DAY**

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INDUSTRIAL SECTOR

ENERGY, MARITIME, AND OIL & GAS

28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Ali Bonakdar

University of North Carolina at Charlotte, USA

Valeria Tirelli AIDRO, Italy

Mostafa Yakout

University of Alberta, Canada

Carlo De Bernardi ConocoPhillips, USA

Isabella van Rooyen

Pacific Northwest **National Laboratory** (PNNL), USA

28TH OCTOBER 2024 < ROOM 213-214 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Ali Bonakdar, University of North Carolina at Charlotte

SESSION CHAIR (PM SESSION):

Carlo De Bernardi, ConocoPhillips

08:50 AM **REGULAR** **Developing a Comprehensive AM**

Ecosystem to Support a Transformation from Small-Scale Production Towards

Serial Manufacturing

Kevin Yap¹; ¹Bright Laser Technologies

09:10 AM **REGULAR** **Recent Advancements in Additive Manufacturing for Commercial Nuclear**

Power Systems

Edward DiLoreto¹; ¹Westinghouse Electric

Company

09:30 AM

Convergent Manufacturing of Large-Scale INVITED Components for Nuclear Applications

Soumya Nag1; Fred List1; Jason Mayeur1; Mithulan Paramanathan¹; Thomas

Feldhausen¹; Luke Meyer¹; Andrzej Nycz¹; Brian Jordan¹; James Haley¹; Ryan Dehoff¹; ¹Oak Ridge National Laboratory (ORNL)

10:00 AM

BREAK

10:30 AM **INVITED**

Impact of Additive Manufacturing **Technologies on Critical Mineral Usage** and Waste for Nuclear Structural Materials

Isabella van Rooyen¹; Ankit Roy¹; Steven Livers¹; Thomas Hartman¹; Praveen Thallapally¹; Chinthaka Silva¹; Subhashish Meher¹; Jorge dos Santos¹; Carolyne Burns¹; Benjamin Lund¹; ¹Pacific Northwest National

Laboratory (PNNL)

11:00 AM **INVITED**

Additive Manufacturing of Wear Resistant Materials

Dave Waldbillig1; Mazyar Ansari1; 1InnoTech

Alberta

11:30 AM **INVITED**

Advanced Manufacturing for Harsh **Environments at Idaho National Laboratory**

Adrian Wagner¹; Jorgen Rufner¹; Andrea Jokisaari¹; Michael McMurtrey¹; Allen Roach¹;

¹Idaho National Laboratory

12:00 PM LUNCH

13:30 PM **INVITED**

Joint Industry Project to Realize the Benefits of Decentralized Manufacturing of **Highly Regulated Parts in Energy Industry**

Faisal Igbal¹; Sridharan Hariharan²; Artem Korotygin³; Abdurhman Issa⁴; ¹Baker Hughes;

²Oqton; ³3D Systems; ⁴NAMI

14:00 PM **REGULAR**

Progress in Multi-Material Powder Bed Fusion of Metals

Christian Seidel^{1, 2}; Georg Schlick³; Maja Lehmann³; Maximilian Bradler³; Thomas Bareth³; Max Horn⁴; ¹Munich University of Applied Sciences; ²Wohlers Associates; ³Fraunhofer Institute for Casting, Composite and Processing Technology IGCV; 4FIDENTIS

14:20 PM **REGULAR**

Deployable Advanced Manufacturing Systems for Oil and Gas Operations in

Austere Environments

Jeremy Heerdink¹; ¹Snowbird Technologies

14:40 PM **REGULAR** Repair of the Bearing Areas of a Wind Power Main Shaft using Laser Directed

Energy Deposition

Igor Ortiz1; Piera Alvarez1; Diego Montoya-Zapata¹; Francisco Cordovilla²; José Luis Ocaña Moreno²; Diego Navamuel³; ¹INZU Group - Ikergune; ²Technical University of

Madrid (UPM); 3IZADI

15:00 PM

BREAK

15:30 PM **REGULAR** Structural Optimization of Support Structures in LPBF using a Hybrid Lattice-

Density Method

Enrique Escobar¹; Timo Heitmann²; Cynthia Wirth²; Matthias Vollmer²; Alexandre Matei¹; Jiri Drozda¹; Alexis Faure¹; Christopher Robinson¹; ¹Ansys; ²Siemens Energy

15:50 PM **REGULAR**

Rapid Qualification of Additive Manufacturing Parts using Physics

Simulation Model

Dongchun Qiao1; 1American Bureau of

Shipping (ABS)

16:10 PM

END OF DAY

Updated as of 04th November 2024

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29TH OCTOBER 2024 < ROOM 213-214 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Isabella van Rooyen, Pacific Northwest National Laboratory

SESSION CHAIR (PM SESSION):

Mostafa Yakout, University of Alberta

09:10 AM REGULAR Spares & Repairs with Metal & Polymer Additive Manufacturing

Ryan Hayford¹; ¹Hayford Consulting

09:30 AM

Assessment of Residual Stress Distribution in Additively Manufactured Components using the Modified Inherent Strain Method and X-Ray Diffraction Marjan Molavi-Zarandi¹; Ali Bonakdar¹;

Hossein Mohammadtaheri²; Ramin Sedaghati²; ¹University of North Carolina at

Charlotte; ²Concordia University

10:00 AM

BREAK

10:30 AM

Microstructure and Properties of Solid Phase Additive Manufactured Cu-HEA

Builds

David Garcia¹; Tianhao Wang¹; Subhashish Meher¹; Jorge dos Santos¹; Isabella van Rooyen¹; ¹Pacific Northwest National

Laboratory (PNNL)

11:00 AM

Failure Phenomena of Additively Manufactured Ni-Base Superalloys at Various Temperatures under Static and

Cyclic Loadings

Shuai Shao¹; Nima Shamsaei¹; ¹Auburn

University

11:30 AM INVITED

Application of Additive Manufacturing for Supply Chain Resilience and Sustainability in Energy, Marine, and Offshore & Gas

Pin Lu¹; Alex Michelson¹; Richard Eberheim¹;

¹Solvus Global

12:00 PM

LUNCH

13:30 PM

Additive Manufacturing of High-

Temperature Materials for the Nuclear and

Energy Industries: Opportunities, Limitations, and Challenges

Asad Asad¹; Mostafa Yakout¹; ¹University of

Alberta

14:00 PM REGULAR Design, Development and Validation of Additively Manufactured Internally Cooled

Industrial Gas Turbine Tip Shoe

Component

Sudhakar Bollapragada¹; Xiaoqiang Zeng¹; Daniel Ryan¹; Thomas Corbett²; Karen Thole²;

¹Solar Turbines; ²Pennsylvania State

University



14:20 PM REGULAR New Developments in Wire Arc DED of

Copper Nickel

Morris Satin¹; Ben Schaeffer¹; ¹Lincoln

Electric

14:40 PM REGULAR Is AM Nice or Niche? The Concerning Gap between Value Proposals of Additive Manufacturing of Spare Parts and

Prospective Customers' Perceived Benefits

Trond Halvorsen¹; ¹SINTEF Digital

15:00 PM END OF DAY

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INDUSTRIAL SECTOR

GROUND TRANSPORTATION AND HEAVY MACHINERY

28TH OCT 2024 (MON)

CO-ORGANIZERS:

Ante Lausic General Motors, USA

Simon Pun Divergent, USA Thierry Marchione Caterpillar, USA

28TH OCTOBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Simon Pun, Divergent

Richard Huff, ASTM International

SESSION CHAIR (PM SESSION):

Thierry Marchione, Caterpillar

09:10 AM Serial Part Production in Automotive -

REGULAR Industrialization Requirements Simon Höges¹; ¹GKN Additive

09:30 AM Adoption Challenges of AM for Heavy

INVITED Equipment Industry

Thierry Marchione¹; ¹Caterpillar

10:00 AM BREAK

10:30 AM Qualification of Additively Manufactured REGULAR 17-4PH Stainless Steel for Ground Vehicle

Applications

Brandon Saathoff¹; Rachael Andrulonis¹; Brady Williams¹; Mark Shaw¹; Matthew Lowney²; ¹Wichita State University - National Institute for Aviation Research (WSU - NIAR); ²U.S. Army Combat Capabilities Development Command - Ground Vehicles Systems Center

(GVSC)

10:50 AM Investigation on Composites Use as REGULAR Substitute for Obsolescent Rail Signaling

Products

Philippe Kuchly¹; Pascal De Guio¹; ¹SNCF

Réseau

11:10 AM GEFERTEC 3DMP® Technology
INVITED Applications in the Heavy Equipment

Industry

Colin Clark1; 1GEFERTEC

11:40 AM LUNCH

13:30 PM Stack Forging: Cost Effectively Making INVITED Complex Aluminum Parts at Scale

Kevin Simon¹; Allison Forsyth¹; ¹Alloy

Enterprises

14:00 PM Magnus Metal's Digital Casting Capability

INVITED Ardy Johnson¹; ¹Magnus Metal



14:30 PM INVITED

Advancing Automotive Manufacturing with Metal Binder Jet Technology: Case Studies

and Insights

Mattia Forgiarini¹; Cody Cochran¹; Amy Bray-

Cotton1; 1Azoth

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#ICA\\\ 2024

INDUSTRIAL SECTOR

MEDICAL

30TH OCT 2024 (WED) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

David Dean
Ohio State University, USA
Laura Gilmour

LG Strategies, USA **Guha Manogharan** Pennsylvania State

University, USA

Matthew Di Prima U.S. Food and Drug Administration (FDA), USA

Ryan Kircher rms Company, USA Sean McEligot

Mayo Clinic, USA

30TH OCTOBER 2024 < ROOM 304 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Matthew Di Prima, U.S. Food and Drug Administration

SESSION CHAIR (PM SESSION):

David Dean, Ohio State University

08:50 AM REGULAR **CANCELLED**

Additive Manufacturing and Lattice
Structures Topology Optimization in Spine
Surgery for Lumbar Vertebral Prosthesis

Hacene Ameddah¹; ¹University of Batna 2

09:10 AM REGULAR Local Modulation of Stiffness in 3D Printed NiTi Skeletal Fixation Devices

David Dean¹; Luis Olivas¹; Agnieszka Chmielewska¹; Stephen Niezgoda¹; ¹Ohio

State University

09:30 AM Evaluating the Effects of Powder Size
NVITED Distribution on Additively Manufactured

Ti6Al4V for Medical Applications
Jérôme Pollak¹; Alek Nelson²; Kaoutar
Bensaid¹; ¹Tekna; ²rms Company

10:00 AM BREAK

10:30 AM Additive Manufacturing of Biomaterials in INVITED Bone Tissue Engineering and Drug

Delivery

Susmita Bose¹; ¹Washington State University

11:00 AM Melt Electrowriting as a Transformative Scaffold Fabrication Technology for

Biomedical Applications

Paul Dalton¹; ¹University of Oregon

11:30 AM **CANCELLED**

INVITED PEKK: An Emerging Biomaterial for Fused

Filament Fabrication Additive

Manufacturing of Orthopaedic and Spine

Implants

Steven Kurtz¹; ¹Drexel University

12:00 PM LUNCH

13:30 PM Bioprinting: Fact or Fiction?

INVITED Scott Turner¹; Katie Weimer¹; ¹3D Systems

14:00 PM Humans, Impressed and Policies, Impressionable: On the Regulation of

Bioprinting

Jennifer Wagner¹; Sara Gerke¹; ¹Pennsylvania State University

14:30 PM The Role of Standards in Facilitating Bioprinting Technology: Inroads Made,

More Work to be Done

Katrina Wells¹; ¹Advanced Regenerative Manufacturing Institute (ARMI) - BioFabUSA

15:00 PM BREAK

15:30 PM Digital Design and 3D Printing - The Future

INVITED of Dentistry

Gerald Grant¹; ¹Lexington VA Dental

16:00 PM Multi-Material One-Piece Jetted Denture

INVITED Solution: Revolutionizing Dental

Prosthetics with Additive Manufacturing Phillip Nagel¹; Joana Araújo¹; ¹3D Systems

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16:30 PM 3D Printed (FSD) Trabecular PEEK Spinal INVITED Implants: Structure, Biomechanics,

Osseointegration and Early Clinical

Outcomes Erik Erbe¹; ¹Curiteva

17:00 PM END OF DAY

31ST OCTOBER 2024 < ROOM 304 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Ryan Kircher, rms Company

SESSION CHAIR (PM SESSION):

Laura Gilmour, LG Strategies

08:50 AM **CANCELLED**

REGULAR 4D Manufacturing: New Materials for Islet

Tissue Patches in Cell-Based Diabetes
Treatments and Regulatory Implications

Emily Wilts¹; ¹Exponent

09:10 AM Accelerated Qualification of Ti-6Al-4V

REGULAR Medical Implants using Profilometry-Based

Indentation Plastometry (PIP)

Thomas Southern¹; Ryan Kircher²; Adam Meyer²; Jimmy Campbell¹; ¹Plastometrex;

²rms Company

09:30 AM The Influence of Biomimetic Structures on

INVITED Compliance of Medical Implants

Matthew Shomper¹; ¹Not a Robot Engineering

10:00 AM BREAK

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10:30 AM INVITED

X-Ray CT-Based Quality Control for Rapid Quantitative Evaluation of Porous Microstructures and Powder Removal in Additively Manufactured Lattice Structures

Pradeep Bhattad¹; ¹North Star Imaging

11:00 AM INVITED

Industrial Acoustic NDT - Flaw Detection and Signature Analysis of Medical Devices Daniel Rodríguez Sanmartín¹; Julian Wright¹; James Watts¹; Alex Brennan¹; Ryan Kircher²; Chad Beamer³; ¹Theta Technologies; ²rms

Company; ³Quintus Technologies

11:30 AM INVITED

Static and Fatigue Interplay Analysis In DMLM: Effect Across Platform, Process Setting and Surface Finish

Trey Rodgers¹; Ryan Gruell¹; Sony Manandhar¹; ¹Zimmer Biomet

12:00 PM

LUNCH

13:30 PM Emerging Applications of AM at the Point

INVITED of Care

Megan Loghry¹; Adam Wentworth¹; Victoria

Sears¹; ¹Mayo Clinic

14:00 PM INVITED

From Scan to Surgery: Manufacturing Considerations for 3D Printed Titanium

Implants at the Point-of-Care

Amy Alexander¹; Robert Highet¹; ¹Mayo Clinic

14:30 PM INVITED

The Shift from Prototyping to Mass Customization of Bespoke Medical Devices

at the Point-of-Care
Diana Hall¹; ¹ActivArmor

15:00 PM

BREAK

15:30 PM INVITED

Addressing an Unmet Need: Point-of-Care Titanium 3D Printed Implants at Mayo

Clinic

Allen Rech¹; ¹Mayo Clinic

16:00 PM INVITED

Material Handling for Quality Control at Point-of-Care Additive Manufacturing

Facilities

Peter Liacouras¹; Nicole McMinn¹; Alese Devin¹; ¹Walter Reed National Military

Medical Center

16:30 PM

Ensuring Quality: Point-of-Care Titanium

INVITED

3D Printing at Mayo Clinic Sean McEligot¹; ¹Mayo Clinic

17:00 PM REGULAR Verification and Validation of Additive Manufacturing at the Point-of-Care Nicole McMinn¹; Alese Devin¹; Peter Liacouras¹; ¹Walter Reed National Military

Medical Center

17:20 PM END OF DAY

01ST NOVEMBER 2024 < ROOM 304 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Sean McEligot, Mayo Clinic

08:50 AM REGULAR Introduction of Monash Centre for Additive Manufacturing and Recent Progress of Metal 3D Printing in Biomedical Field Yang (Tony) Tian¹; Tom Jarvis¹; Aijun Huang¹; ¹Monash Centre for Additive Manufacturing

(MCAM)

09:10 AM REGULAR Effect of Process Parameters on Microstructure and Properties for the Application of 316L Additively

Manufactured Medical Device Components Fabienne Riester¹; Frank Balle²; Kamilla König-Urban¹; Hadi Mozaffari Jovein³; Tamo

Bausback¹; Wolfgang Karl¹; ¹KARL STORZ; ²University of Freiburg; ³Furtwangen

University

09:30 AM INVITED

Avoiding Alpha Case Formation in Ti6Al4V

Hip Cycles

Andrew Cassese¹, Chad Beamer¹, ¹Quintus

Technologies

10:00 AM **BREAK**

10:30 AM INVITED Infection-Resistant Alloy Design for Load-Bearing Implants using Additive

Manufacturing

Amit Bandyopadhyay¹; ¹Washington State

University

11:00 AM INVITED Novel Hybrid Biofabrication: Chaotic Sheet Printing and Out-of-Plane Melt

Electrowriting of Microvasculature

David Dean¹; Ryan Hooper¹; Javier Vazquez-Armendariz¹; Ciro Rodriguez²; ¹Ohio State University; ²Tecnológico de Monterrey (Tec)

11:30 AM INVITED

Estimating the Potential Impact of Additive Manufacturing Material Variability on

Medical Device Performance

Daniel Porter¹; Matthew Di Prima¹; ¹U.S. Food and Drug Administration (FDA)

12:00 PM

END OF DAY

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INDUSTRIAL SECTOR

SPACE

30TH OCT 2024 (WED) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Tim Berry JetZero, USA Christo Dordlofva

Andrew Norman Rick Russell

European Space Agency, The Netherlands

John Vickers NASA, USA

GKN Aerospace, Sweden

The Barnes Global Advisors, **USA**

30TH OCTOBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (PM SESSION):

John Vickers, NASA

14:00 PM **INVITED**

Maturation and Hot-Fire Testing of Extreme **Environment Additively Manufactured** Alloys for Rocket Engine Applications Paul Gradl¹; Darren Tinker¹; Timothy Smith²; Christopher Kantzos²; ¹NASA - Marshall Space Flight Center (MSFC); 2NASA - Glenn Research Center (GRC)

14:30 PM **INVITED**

Assessment of On Demand In-Space Metal Additive Manufacturing in a Habitable **Environment**

Aaron McCandless¹; Lauren Ednie¹; Martin White¹; Mahdi Jamshid¹; Mohsen Seifi¹;

¹ASTM International

15:00 PM

BREAK

15:30 PM REGULAR **Tensile Behavior of Additively** Manufactured GRX-810 Alloy at Various **Temperatures**

Alireza Jam¹; Timothy Smith²; Christopher Kantzos²; Paul Gradl³; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University; ²NASA -Glenn Research Center (GRC); 3NASA -Marshall Space Flight Center (MSFC)

15:50 PM **REGULAR** Tensile and Fatigue Behaviors of Additively Manufactured Haynes 282: From **Cryogenic to Elevated Temperatures** Shuai Shao1; Nabeel Ahmad1; Paul Gradl2; Nima Shamsaei¹; ¹Auburn University; ²NASA - Marshall Space Flight Center (MSFC)

16:10 PM **REGULAR** **Exploring the Impact of Various Surface** Treatments on the Fatigue Behavior of **Additively Manufactured Haynes 282** Erfan Maleki¹; Nabeel Ahmad¹; Paul Gradl²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University - National Center for Additive Manufacturing Excellence (NCAME); 2NASA -

Marshall Space Flight Center (MSFC)

16:30 PM **END OF DAY**

31ST OCTOBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Christo Dordlofva, GKN Aerospace

SESSION CHAIR (PM SESSION):

Rick Russell, The Barnes Global Advisors

08:50 AM **REGULAR**

Computational Design to Experimental Validation of a Novel AM Steel for Space

Application

Yu Lin¹; Amit Behera¹; ¹QuesTek Innovations

09:10 AM **REGULAR**

An Integrated CAD-to-Machine Control Framework for a Novel Multi-Material LPBF

System for the Space Industry

Michael Tucker¹; Alexander Oster²; Markus Bambach¹; ¹ETH Zürich; ²Autodesk

09:30 AM **INVITED**

A Predictive Machine Learning Model of Microstructure and Mechanical Behavior of L-PBF Parts for Alloys in Aerospace

Applications Serah Hatch¹; Shahrooz Nafisi¹; Myles Keefer¹; Guha Manogharan²; Jacklyn Griffis²; ¹Rocket Lab; ²Pennsylvania State University

10:00 AM **BREAK**

10:30 AM **INVITED**

COSM Electron Beam Metal Lithography (EBML), A Paradigm Shift in Performance, Versatility, and In-Situ Inspection for Large

Metal Fabrication

Kate Nabours¹; Richard Comunale²; John Ivory²; Brian Bassett²; Ray Hill²; Tom Greene²; Jason Albright²; ¹Northrop Grumman; ²COSM

Advanced Manufacturing Systems

11:00 AM **INVITED**

America Makes AM for Space Propulsion Roadmap

Brandon Ribic^{1, 2}; ¹National Center for Defense Manufacturing and Machining

(NCDMM); ²America Makes

11:30 AM INVITED

NASA Spaceflight Certification of Additive Manufacturing of Nb C103 Refractory for Mission Critical Space Propulsion Systems

Youping Gao¹; Ryan Fahsbender²; ¹Castheon; ²Sierra Space

12:00 PM LUNCH

13:30 PM **INVITED**

Multifunctional Additively Manufactured Lattice Structure Designs for Thermal and Mechanical Enhancement of Liquid Rocket

Engine Injector Face Plates

Maximilian Strixner¹; ¹The Exploration

Company

14:00 PM INVITED

Design, Print, Test, Iterate. Transitioning from Development to Flight Aerospace

Hardware with AM

Thomas Pomorski¹; ¹Ursa Major

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14:30 PM INVITED

15 Years of Additive Manufacturing Space Propulsion at Aerojet Rocketdyne, Trials of Implementation for Flight Worthiness Alan Fung¹; Daniel Matejczyk¹; Bryan Webb¹; ¹Aerojet Rocketdyne

15:00 PM

BREAK

15:30 PM

Profilometry-Based Indentation

REGULAR

Plastometry (PIP) for Space Applications

Thomas Southern¹; Jimmy Campbell¹; ¹Plastometrex

15:50 PM REGULAR Niobium Alloy C-103 for High-Performance Space Applications - First Results with using Cold Spray Additive Manufacturing -CSAM

Markus Brotsack¹; Ján Kondás¹; Reeti Singh¹;

¹Impact Innovations

16:10 PM REGULAR Material Selection and Process Development for Additive Manufactured Space Optical Instruments

Walter Zimbeck¹; Zach Post¹; Bill Swartz¹; Benjamin Stewart¹; Floris van Kempen²; Gerard Otter²; Steven Storck¹; ¹Johns Hopkins University - Applied Physics Laboratory (JHU - APL); ²Netherlands Organization for Applied Scientific Research

(TNO)

16:30 PM REGULAR How to Effectively Generate an Additive Manufacturing Control Plan (AMCP)
Documenting Compliance, Method of Implementation and Tailoring Rationale to NASA Technical Standard NASA-STD-6030 Timothy Poe¹; Andrew Glendening¹; NASA

16:50 PM

END OF DAY

01ST NOVEMBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Rick Russell, The Barnes Global Advisors

08:50 AM REGULAR Development of 3D Printed RF Filters for Space Applications

Sunil Acharya¹; Robert Smith²; Christopher Robinson¹; ¹Ansys; ²Optisys

09:10 AM REGULAR Process Planning for Large-Scale Wire Arc Additive Manufacturing and its Application on the Deposition of a Scaled Propellant Tank

Sakufu Ko¹; Shigeru Aoki¹; Keita Terashima²; ¹Shimizu Corporation - Institute of Technology; ²Japan Aerospace Exploration Agency (JAXA)

09:30 AM INVITED

Breaking Boundaries: Intelligent Testing for Space Giants - Advancing AM Beyond

Humna Khan¹; ¹ASTRO Mechanical Testing

Laboratory

10:00 AM END OF DAY

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♠ ICA 2024

VALUE CHAIN

ADVANCED TOPICS IN AM: QUALIFICATION, NEW MATERIALS, AND POST-PROCESSING

28TH OCT 2024 (MON) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Thomas Broderick
Federal Aviation Administration
(FAA), USA
Nik Hrabe

NIST, USA

Christopher Ledford
Oak Ridge National Laboratory

Boeing, USA

Tim Lantzsch
Fraunhofer ILT,
Germany

Elena López

Fraunhofer IWS,

Cory Cunningham

Germany

28TH OCTOBER 2024 < ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Christopher Ledford, Oak Ridge National Laboratory

SESSION CHAIR (PM SESSION):

Nik Hrabe, NIST

(ORNL), USA

08:50 AM Siemens Energy Part Qualification Process

REGULAR Tad Steinberg¹; ¹Siemens Energy

09:10 AM Boeing Baseline Delta Qualification Program

Mohammadreza Nematollahi¹; Paul Wilson¹;

¹Boeing Research & Technology

09:30 AM Parameter, Post-Processing Sensitivities, and Qualification Approach of Laser

Powder Bed Fusion Hydrogen Resistant Alloy NASA HR-1

Colton Materialia

Colton Katsarelis¹; Poshou Chen²; William Medders¹; Rachel Bardsley¹; Brady Kimbrel¹; Paul Gradl¹; ¹NASA - Marshall Space Flight

Center (MSFC); 2Jacobs

10:00 AM **BREAK**

10:30 AM

INVITED

Use of Traditional Qualification Methods and Results, of Certified Wire-DED AM

Material, to Enable Rapid Qualification of Same, Similar, and Like Part and Geometric

Families

Philip Riegler¹; ¹Norsk Titanium

11:00 AM Qualifying Water Cavitation Abrasive
Surface Finishing for Postprocessing of
Components Produced by Powder Bed

Fusion

Dwayne Arola¹; Dan Sanders¹; Mamidala Ramulu¹; Rohin Petram¹; Conall Wisdom¹; Alex Montelione¹; Cole Nouwens¹; Angelina Martinez¹; Marquiz Silvestre¹; ¹University of

Washington

11:30 AM REGULAR New Levels of Process Robustness for Repeatability and Part Qualification in L-

PBF

Corey Wardrop¹; Lennart Tasche¹; ¹DMG

MORI Additive Solutions

11:50 AM REGULAR Toward Rapid Process Qualification of Laser Powder Bed Fusion Additive Manufacturing using Physics-Based Model

Predictive Control

Prahalad Rao¹; Alex Riensche¹; Benjamin Bevans¹; Antonio Carrington¹; Kaustubh Deshmukj¹; Yuri Plotnikov²; Kyle Snyder²; John Sions²; ¹Virginia Tech; ²Commonwealth Center for Advanced Manufacturing (CCAM)

12:10 PM LUNCH

13:30 PM INVITED No Lack of Data: Handling Large L-PBF Monitoring Data Sets for Qualification

Philip Sperling¹; ¹Interspectral

14:00 PM INVITED

Qualification Methods and Post-Processing for High-Aspect-Ratio Extra Fine Feature

LPBF Parts

Jason Jyi Sheuan Ten¹; Junwei Tan¹; Hang Li Seet¹; Mui Ling Sharon Nai¹; ¹A*STAR -Singapore Institute of Manufacturing

Technology (SIMTech)

14:30 PM

CANCELLED

Qualifying Machine Learning Models for Use in Data-Driven Manufacturing

Qualifications

Aaron Stebner¹; ¹Georgia Institute of

Technology

15:00 PM **BREAK**

15:30 PM INVITED Qualification of New Materials and Processes for Additive Manufacturing

Jeremy Iten¹; Chloe Johnson¹; ¹Elementum

3D

16:00 PM

Development - Certification -

INVITED Postprocessing: An Innovation View of Advanced Additive Manufacturing Methods

Markus Langer¹; ¹toolcraft

16:30 PM REGULAR The Goal Oriented Qualification of AM

Parts & Processes

Gregor Reischle¹; ¹Qualified AM GmbH

16:50 PM REGULAR **Accelerating AM Standards Development**

with Partnerships and Roadmaps Christine Bernat¹; John Martin²; ¹ANSI;

²America Makes

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29TH OCTOBER 2024 < ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Elena López, Fraunhofer IWS

08:50 AM Lo

Leveraging HIP as a Productivity Tool for AM Metallic Components

James Shipley¹; Chad Beamer¹; Andrew Cassese¹; Ryan Fishel²; ¹Quintus Technologies; ²3D Systems

09:10 AM REGULAR Beyond the Printer: How Tailored Metal Powder and Modern HIP Technology are Expanding the Use Case for AM C18150 (CuCrZr)

Chad Beamer¹; Eleonora Bettini²; Andrew Cassese¹; ¹Quintus Technologies; ²Sandvik Additive Manufacturing

09:30 AM INVITED

The Effects of Hot Isostatic Pressing (HIP) on the Fatigue Behavior of Additive Manufactured (AM) Ti-6AI-4V Samples under 4-Point Bending and Uniaxial Loading

Francisco Medina¹; Diego Ariza^{1,2}; Kurtis Watanabe^{1,2}; ¹University of Texas at El Paso; ²W.M Keck Center for 3D Innovation

10:00 AM BREAK

10:30 AM INVITED

Latest Developments in HIP and High-Pressure Heat Treatment for Additive

Manufacturing

Chad Beamer¹; Andrew Cassese¹; ¹Quintus

Technologies

11:00 AM REGULAR Advanced HIP Solutions - Expanding Possibilities for AM Applications
Oscar Martinez¹; ¹Bodycote

11:20 AM REGULAR

High Throughput Screening Methods in Alloy and Process Development of AM

Aluminum

Andrew Wessman¹; Marcus Lam¹; Carla Colon¹; ¹University of Arizona

Coloii, Olliveis

11:40 AM REGULAR Maximizing Machining Processes
Efficiency of Ni Superalloys with Ceramic
Cutting Tools

Tiago Silva¹; Vitor Sousa¹; Abílio Jesus²; Daniel Figueiredo³; Ana Reis²; ¹INEGI – Institute of Science and Innovation in Mechanical and Industrial Engineering;

²University of Porto; ³Palbit

12:00 PM **END OF DAY**

30TH OCTOBER 2024 < ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Christopher Ledford, Oak Ridge National Laboratory

SESSION CHAIR (PM SESSION):

Nik Hrabe, NIST

09:10 AM REGULAR Cavitation Water Jet Peening (CWJP) for Cleaning Debris & Powder, Blowing Away Support Structure and Fatigue Life Improvement of AM Ti Parts

Daniel Sanders¹; ¹Sugino Machine

09:30 AM INVITED

Support Structure Removal via Chemically Assisted Post-Processing and Associated Fatigue Performance of Powder Bed Fusion Components

Justin Michaud¹; Agustin Diaz¹; Patrick McFadden¹; ¹REM Surface Engineering

10:00 AM BREAK

10:30 AM

Chemical and Chemical-Mechanical Polishing, Coating, and Testing of Additive

Manufactured C103, Mo, and W

Brandon Colón¹; Fernando Reyes Tirado²; Agustin Diaz³; Joshua Boykin³; Patrick McFadden³; ¹University of Puerto Rico at Mayagüez; ²NASA - Marshall Space Flight Center (MSFC); ³REM Surface Engineering

11:00 AM INVITED

Selection of Finishing Processes for Enhanced Surface Quality of Metal Additive

Manufactured Components: A Comprehensive Analysis

Jose Outeiro¹; Ahmed Razin¹; ¹University of

North Carolina at Charlotte

11:30 AM INVITED Melt Pool and Microstructure Manipulation with the Aid of Ultrasound-Assisted Energy Coupling in Laser-Based DED

Frank Brückner¹; Jacob-Florian Mätje¹; Conrad Samuel¹; Leonie Gerdt¹; Jörg Kaspar¹; Mirko Riede¹; Elena López¹; Christoph Levens¹: ¹Fraunhofer Institute for Material and

Beam Technology IWS

12:00 PM LUNCH

13:30 PM

Additive Manufacturing Certification Program to Address Industry Needs

Scott Klavon¹; ¹ASTM International

14:00 PM REGULAR Applying Profilometry-Based Indentation Plastometry (PIP) for the Generation of DED-Arc Material Allowables

Marcus Ng¹; Harry Thompson¹; Jimmy Campbell²; Thomas Southern²; ¹DEEP;

²Plastometrex

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14.20 PM **REGULAR** **High-Throughput Creep Testing for Accelerated Process Development and**

Optimization

Austin Whitt1; Christopher Kantzos1; Timothy Smith1: 1NASA - Glenn Research Center

14:40 PM **REGULAR** Hybrid Manufacturing through PBF-LB/M 3D Micro Scarf Adhesive Joints Made of

AISi10Mg and Ti64

Michael Ascher¹; Ralf Späth¹; ¹University of

the Bundeswehr Munich

15:00 PM

BREAK

15:30 PM **INVITED**

Beyond Structure - Enabling 21st Century Products through the 3D Deposition of

Functional Materials

Geoffrey Rivers¹; Richard Hague¹; ¹University

of Nottingham

16:00 PM **INVITED**

Applying ICME to AM with Integrated

Modeling and Simulation

Tanner Kirk¹; Jiadong Gong¹; ¹QuesTek

Innovations

16:30 PM **REGULAR** **Rapid AM Parameter Set Development and** Alloy Optimization using ICMD® Materials

Design Software

Gary Whelan¹; Kerem Taskin¹; ¹QuesTek

Innovations

16:50 PM **REGULAR** **CANCELLED**

Sustainable Grinding Approach Towards **Enhanced Properties of Additively**

Manufactured SS316L Stainless Steel

Components

Varun Sharma¹; Aswani Kumar Singh¹; R

Durga Prasad Reddy1; 1Indian Institute of

Technology Roorkee

17:10 PM

END OF DAY

31ST OCTOBER 2024

< ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Thomas Broderick, Federal Aviation Administration

SESSION CHAIR (PM SESSION):

Elena López, Fraunhofer IWS

08:50 AM **REGULAR** **Development of Magnesium Additive Manufacturing for Aerospace Applications**

Marc de Smit¹; Maria Montero-Sistiaga¹; Tim Koenis¹; ¹Royal NLR - Netherlands

Aerospace Centre

09:10 AM REGULAR

GRX-810: A 3D Printable Alloy Designed for Extreme Environments

Austin Whitt¹; Timothy Smith¹; Christopher Kantzos¹; Paul Gradl²; Milan Heczko³; Aaron Thompson¹; Timothy Gabb¹; Michael Mills³; ¹NASA - Glenn Research Center (GRC); ²NASA - Marshall Space Flight Center

(MSFC); 3Ohio State University

09:30 AM **INVITED**

Alleviating Critical Mineral Supply Chain Challenges via Additive Manufacturing of

Cobalt-Free Maraging Steels

Alec Saville¹; Jake Benzing¹; Cassidy Allen²;

Joseph Aroh¹; Fan Zhang¹; Nicholas Derimow¹; Kil-Won Moon¹; Jason Holm¹; Nik Hrabe¹; Jordan Weaver¹; Tilman Seifert³; Michael Hirtler³; ¹NIST; ²University of Colorado Boulder; ³voestalpine BÖHLER

Edelstahl

10:00 AM

BREAK

10:30 AM

Mitigation Strategies for Process Escapes

INVITED in Additive Manufacturing

Alberto Bordin¹; Martin White¹; Aaron McCandless1; Mohsen Seifi1; 1ASTM

International

11:00 AM **INVITED**

Approaches to Accelerate Adoption of **Aluminum Laser Powder Bed Fusion**

Components Through a Better Alloy Solution - Constellium Aheadd

Ravi Shahani¹; ¹Constellium

11:30 AM

REGULAR

Understanding Challenges in Utilising Multiple and Novel Laser in PBF-LB for

Production

Alex Hardaker¹; ¹The Manufacturing

Technology Centre (MTC)

11:50 AM

CANCELLED

REGULAR Magnetorheological Finishing of Additively

Manufactured Co-Cr Alloy for Biomedical

Applications

Varun Sharma¹; Kunal Arora¹; Saurabh Singh Rathore¹; ¹Indian Institute of Technology

Roorkee

LUNCH

12:10 PM

13:30 PM **INVITED**

The Physical Metallurgy of Titanium **Through an Additive Manufacturing Lens**

Nicholas Derimow¹; Jake Benzing¹; Alec Saville¹; Nik Hrabe¹; ¹NIST

14:00 PM

REGULAR

The Use of Chemical Additives in a Green **Electrolyte for the Post Processing of AM**

Metals

Mary Louise Gucik1: 1Sandia National

Laboratories

14:20 PM **REGULAR**

Chemically-Assisted Powder Declogging of

Metal AM Microchannels

Joshua Boykin¹; Agustin Diaz¹; Justin

Michaud¹; Patrick McFadden¹; ¹REM Surface

Engineering

14:40 PM

REGULAR

Assessing the Impact of Simultaneous Powder Recoating and Laser Scanning on

Metallurgical Properties of LPBF Samples and In-Situ Measurement of Process

Spectral Emissions Kevin Brigden¹; ¹Renishaw

15:00 PM **BREAK**

Updated as of 04th November 2024

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15:30 PM INVITED

Spatiotemporal Laser Beam Modification for Improved Process Control in Laser

Powder Bed Fusion

Thejaswi Tumkur¹; ¹Lawrence Livermore

National Laboratory (LLNL)

16:00 PM INVITED Characterization of Gas Flow Patterns in

the EOS M290

Troy Haworth¹; Aaron Abeyta²; Dwayne Arola²; Ashley Jones¹; ¹Boeing; ²University of

Washington

16:30 PM REGULAR reAM 250 - An Open-Source Research and Development Platform for Process Monitoring and Control in the Powder Bed Fusion of Metals using a Laser Beam Siegfried Bähr¹; ¹Technical University of Munich - Institute for Machine Tools and Industrial Management (iwb)

16:50 PM REGULAR High-Throughput Quantitative Texture Imaging using Wide-Field Laser Polarized-

Light Microscope

Brian Hoover¹; Cesar Ornelas¹; ¹Advanced

Optical Technologies

17:10 PM

END OF DAY

01ST NOVEMBER 2024 < ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Thomas Broderick, Federal Aviation Administration

08:50 AM REGULAR Cold Spray Additive Manufacturing as a Novel Manufacturing Process

Steven Camilleri^{1, 2}; Krishnan Kannoorpatti²; ¹SPEE3D; ²Charles Darwin University

09:10 AM REGULAR Atomic Layer Deposition (ALD) for Improved Laser Powder Bed Fusion Processes

Christopher Gump¹; Joseph Gauspohl¹; Brandon Castro¹; Anthony Manerbino²; Jeremy Iten²; ¹Forge Nano; ²Elementum 3D

09:30 AM INVITED

Neutron Phase and Internal Stresses Characterization in Metal Additive

Manufacturing: From 3D Mapping to Real-

Time Evolution

Sandra Cabeza Sanchez1; 1Institut Laue-

Langevin (ILL)

10:00 AM

BREAK

10:30 AM INVITED

An Innovative Approach for Optimizing Process Parameters in Additive

Manufacturing

Ali Bonakdar¹; Ehsan Toyserkani²; Farzad Liravi²; Francis Dibia²; ¹University of North Carolina at Charlotte; ²University of Waterloo 11:00 AM

Extending the Value Chain of Industrial LPB-F Systems - Insights Into the Industrialization of a Powder Bed-Based Hybrid Repair Process via Minimally Invasive Retrofit Technology Simon Feicks¹; Clemens Miaskowski¹;

¹additiveStream4D

11:30 AM E

END OF DAY

Updated as of 04th November 2024

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DESIGN

29TH OCT 2024 (TUE) - 30TH OCT 2024 (WED)

CO-ORGANIZERS:

Dhruv Bhate

Arizona State University,

USA

Timothy Simpson Pennsylvania State University, USA

David Rosen

A*STAR-IHPC / SIMTech,

Singapore

Andrew Thompson Northrop Grumman, USA

29TH OCTOBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Dhruv Bhate, Arizona State University

SESSION CHAIR (PM SESSION):

Andrew Thompson, Northrop Grumman

09:00 AM Meso-Structural Design Elements in the INVITED

Bee's Honeycomb: Implications for Bio-Inspired Design for Additive Manufacturing Dhruv Bhate¹; Jacqueline Lehner¹; Cahit

Ozturk1; Clint Penick2; Nikhilesh Chawla3; ¹Arizona State University: ²Auburn University:

³Purdue University

Machine Learning Aided Designs for 09:30 AM

INVITED Additive Manufacturing

Ajit Panesar¹; ¹Imperial College London

10:00 AM **BREAK**

10:30 AM **Design for 4D Printing**

David Rosen1; 1A*STAR - IHPC / SIMTech INVITED

11:00 AM Machine Learning Based Design for

Multimaterial 4D Printing INVITED

H. Jerry Qi¹; ¹Georgia Institute of Technology

11:30 AM **Physics-Driven Generative Design to Fully**

INVITED **Exploit the Benefits of Additive**

Manufacturing

Thomas Rees¹; Takafumi Sasaki²; Marco Pietropaoli¹; Enrico Gallino²; ¹ToffeeX; ²Ricoh

3D

12:00 PM **LUNCH**

13:30 PM The Next Stage of Design for Additive Manufacturing - Supporting Multifunctional INVITED

Design

Yaoyao Fiona Zhao1; 1McGill University

Geometric Datasets for Additive 14:00 PM

INVITED Manufacturing

Elissa Ross¹; ¹Metafold 3D



14:30 PM **INVITED**

Revolutionizing Mechanical Design: **Bridging the Gap between Traditional**

CAD/CAE and AM

Todd McDevitt1; 1nTopology

15:00 PM

END OF DAY

30TH OCTOBER 2024 < ROOM 204-205 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

David Rosen, A*STAR - IHPC / SIMTech

08:50 AM **REGULAR** Redesign of a Brake Support for Additive Manufacturing: An Industrial Case Study

on the Digital Supply Chain

Michael Tucker¹; Gautier de Montmarin²; Olivier Chandran²; Markus Bambach¹; ¹ETH

Zürich: 2BOBST

09:10 AM **REGULAR**

Achieving Design Intent is W-Hole-y Up to You: A Study of Small Diameter As-Printed **Holes and Their Impacts on Design Intent**

Bradley Hanks¹; Daniel Ryan¹; Bryan Quay¹;

Brandon Killian¹; ¹Solar Turbines

09:30 AM Use of AM in Patient Specific Orthopedic

INVITED Device Design

Nathan Evans¹; ¹restor3d

BREAK 10:00 AM

10:30 AM Orthopedic Implant Design - Clinical

INVITED Requirements to Final Device

Jesse Unger¹; ¹Alphatec Spine (ATEC)

11:00 AM **Challenges and Opportunities in Designing REGULAR**

Stimulus-Responsive Architected Materials with High Work Capacity

Saketh Dasika¹; Pablo Zavattieri¹; ¹Purdue

University

11:20 AM **END OF DAY**

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VALUE CHAIN

DIRECTED ENERGY DEPOSITION

29TH OCT 2024 (TUE) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Frank Brückner

Fraunhofer IWS, Germany

Carl Hauser

Wohlers Associates, United Kingdom

Misael Pimentel

National Manufacturing Institute Scotland (NMIS), United Kingdom

Paul Gradi

NASA - Marshall Space Flight

Center (MSFC), USA

Filomeno Martina

WAAM3D, United Kingdom **Baily Thomas**

Boeing, USA

29TH OCTOBER 2024 < ROOM 208-209 (LEVEL 02) >

SESSION CHAIR (PM SESSION):

Paul Gradl, NASA - Marshall Space Flight Center

13:30 PM **INVITED**

CANCELLED

Printing of High Temperature Nickel Alloys via the L-PBF & L-DED Processes

Conner Cleek1; Baily Thomas1; Jim Dobbs1; Daniel Driemeyer¹; Ali Yousefiani¹; Dana

Smith1;-1Boeing

14:00 PM **REGULAR** Characterization of Inconel 718 and Inconel 625 Cladding using Laser Powder Directed **Energy Deposition**

Francisco Medina¹; Diego Ariza^{1, 2}; Kurtis Watanabe^{1, 2}; ¹University of Texas at El Paso; ²W.M Keck Center for 3D Innovation

14:20 PM

REGULAR

Coatings of Ni-Based Superalloy Haynes 230 Manufactured by Laser Directed Metal **Deposition for High-Temperature Wear Resistance Applications**

Sergio Ausejo¹; Angela Veiga¹; Nerea Burgos¹; Mustafa Megahed²; Giselle Ramírez³; Nuria Cuadrado⁴; ¹Ceit Research Center; ²ESI Group; ³Universitat Politècnica de Catalunya · BarcelonaTech (UPC);

⁴Eurecat

14:40 PM **REGULAR** **High-Temperature Mechanical Properties in** Nickel-Based Alloy 718 Deposits Made

Through Wire-Arc DED Process

Yukinori Yamamoto¹; Andres Marquez Rossy¹; Andrzej Nycz1; Luke Meyer1; Riley Wallace1; William Carter¹; Ben Schaeffer²; Badri Narayanan²; ¹Oak Ridge National Laboratory

(ORNL); ²Lincoln Electric

15:00 PM

BREAK

15:30 PM INVITED

Allowables Generation for Ti-6Al-4V via the

L-DED Process Baily Thomas¹; Jim Dobbs¹; Andrew

Steevens¹; Zachary Whitman¹; Conner Cleek¹; Dana Smith1; 1Boeing

16:00 PM **REGULAR** Compositional Design of Ferritic P91 and **Austenitic 347H Graded Joints**

Manufactured with Directed Energy

Deposition

Selda Nayir¹; Rangasayee Kannan¹; Sebastien Dryepondt¹; Peeyush Nandwana¹; ¹Oak Ridge National Laboratory (ORNL)

16:20 PM **REGULAR**

Finite Element Analysis of Direct Energy **Deposition Repair on Impeller Part:** Thermal and Mechanical Predictions Jos Vroon¹; ¹Royal NLR - Netherlands

Aerospace Centre

16:40 PM

END OF DAY

30[™] OCTOBER 2024 < ROOM 206-207 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Frank Brückner, Fraunhofer IWS

SESSION CHAIR (PM SESSION):

Josh Barras, TWI

08:50 AM **REGULAR** Cold Metal Transfer (CMT) Wire-Arc Additive Manufacturing (WAAM) within a

High Vacuum Environment

Ilana Lu¹; Craig Habeck²; Michael Terry¹; Jonathan Bonebrake¹; ¹NASA - Marshall Space Flight Center (MSFC); ²NASA - Jacobs

Space Exploration Group (JSEG)

09:10 AM

Laser-Blown Powder DED of Large **REGULAR Aluminum Parts for Space Industry**

Applications

Bhaskar Dutta¹; William Evans²; Jeff Robertson³; ¹DM3D Technology; ²NASA -Marshall Space Flight Center (MSFC); ³Hexagon Manufacturing Intelligence

09:30 AM

INVITED

DED-Arc Manufactured Pressure Vessels for Subsea Applications: Pathways to **Certification and Safety for Human** Occupancy

Harry Thompson¹; Tom Allison¹; ¹DEEP

10:00 AM **BREAK**

11:00 AM **No Program**

Panel 05 (Large Format AM) at Level 02 -

Salon Ballroom

12:00 PM **LUNCH**

13:30 PM **INVITED**

A Process, System, and Component **Independent Qualification Approach for**

DED AM

Stewart Williams^{1, 2}; Filomeno Martina¹; Jialuo

Ding1; 1WAAM3D; 2Cranfield University

14:00 PM

Leveraging Big Data for Closed Loop

REGULAR Control in DED

Zachary Gray¹; ¹Siemens

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14.20 PM **Enhancing Performance with Directed**

REGULAR Energy Deposition (DED)

Melanie Lang¹; ¹FormAlloy

14:40 PM Is Laser DED a Better Alternative to Arc **REGULAR** Welding Repair of Rails and Turnouts in

the Railway Sector?

Angela Veiga¹; Maria Florencia Schiopetto¹; Sergio Ausejo¹; Josu Lopez¹; Iñigo Perez¹; Itziar Ruiz¹; Borja Rodriguez¹; ¹Ceit Research

Center

15:00 PM **BREAK**

15:30 PM **Applying Profilometry-Based Indentation** Plastometry (PIP) for Acceleration of DED-INVITED

Arc Optimisation

Marcus Ng1; Harry Thompson1; Baikhati Elok Satiti²; Wei Ya³; Aditya Rajesh³; Marcel Hermans²; ¹DEEP; ²Delft University of

Technology; 3RAMLAB

Deploying DED-Arc for the Production of 16:00 PM **INVITED Large-Scale Ship Components**

Chris Dunn¹; Misael Pimentel²; ¹Malin Group; ²National Manufacturing Institute Scotland

(NMIS)

16:30 PM **Advancements in Additive Manufacturing:** INVITED **Exploring the Potential of 3D Dynamic**

Material Deposition in Aerospace and **Rocket Propulsion Applications**

Simone Maffia¹; Tobias Stittgen¹; ¹Ponticon

END OF DAY 17:00 PM

> 31ST OCTOBER 2024 < ROOM 206-207 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Stewart Williams, Cranfield University

SESSION CHAIR (PM SESSION):

Misael Pimentel, National Manufacturing Institute Scotland

08:50 AM **Optimizing Metal DED for Larger Areas REGULAR** with Improved Physics & Economics

Jason Jones¹; ¹Hybrid Manufacturing

Technologies

09:10 AM

On the Repair of Steel Parts with a **REGULAR Robotized Directed Energy Deposition** System for the Nuclear Industry

Cédric Georges¹; Norberto Jimenez¹; Yves

Derrienic²; Rami El Dakdouki²; Xavier Pitoiset²; ¹CRM Group; ²Westinghouse

Electric Company

09:30 AM **INVITED**

Automation of Directed Energy Deposition as Repair Technology - A Case Study on the Repair of High Strength Aluminum

Cory Jamieson¹; Jayme Keist¹; Amarendra (A.K.) Rai²; Douglas Wolfe¹; ¹Pennsylvania State University - Applied Research Laboratory (PSU - ARL); 2UES

10:00 AM **BREAK**

10:30 AM **Machine Learning Enhanced Development** of Functionally Graded Materials Enabled **INVITED**

by Directed Energy Deposition

Alexander Kitt¹; Cameron Carter¹; Luke Mohr¹; Chen Shen²; Shenyan Huang²; Lang Yuan³; ¹EWI; ²GE Aerospace Research; ³University of

South Carolina

11:00 AM **INVITED**

Encoding Value into Wire Plus Arc Additive Manufacture through In-Process Non-

Destructive Testing

Gareth Pierce¹; Misael Pimentel²; Charles MacLeod1; Theodosia Stratoudaki1; Ehsan Mohseni¹; Randika Vithanage¹; Yashar Javadi¹; Stephen Fitzpatrick²; Anthony Gachagan¹; ¹University of Strathclyde; ²National Manufacturing Institute Scotland

(NMIS)

11:30 AM **INVITED**

Tensile and Fatigue Characterization of Ti6Al4V Manufactured by DED-LB/M and Influence of Sample-Substrate Interface and Surface Roughness on Fatigue

Strength

Elena López¹; Francesco Bruzzo¹; Anne-Katrin Leopold¹; Mirko Riede¹; Marko Baertl²; Bjoern Hinze²; Frank Brückner¹; ¹Fraunhofer Institute for Material and Beam Technology

IWS; ²Rolls-Royce

12:00 PM LUNCH

13:30 PM INVITED

Innovative Metal Feeding Approaches for

Laser Additive Manufacturing

Alexander Kaplan¹; ¹Luleå University of

Technology

14:00 PM **Bringing Powder into Focus**

Josh Barras¹; Jhonattan Gutjahr¹; ¹TWI **REGULAR**

14:20 PM

REGULAR

Case Study: The Development of a Downhole Subsea Drilling Tool with a **Directed Energy Deposition (DED) Tungsten Carbide Hardfacing for Improved**

Wear Resistance

Rohan Buntval¹: Alexandre Cachinhasky¹: Mikhail Anisimov¹; Jan Siwak¹; ¹Baker

Hughes

14:40 PM

Study of Salt Bath Nitrocarburizing of Wire **Arc Directly Deposited Grade 630 REGULAR**

Martensitic Stainless Steel

Wei Tang¹; Yukinori Yamamoto¹, Andrzej Nycz¹, Peeyush Nandwana¹, Derek Vaughan¹, Luke Meyer¹, Chris Masuo¹, Michael Resnick², Courtney Pape²; ¹Oak Ridge National

Laboratory (ORNL); ²HEF

15:00 PM **BREAK**

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15:30 PM INVITED

Progress Towards Additively Manufacturing Crack-Sensitive High Strength Aluminum Alloys for Large Space Vehicle Structures

William Evans¹; Eric Brizes²; ¹NASA - Marshall Space Flight Center (MSFC); ²NASA - Glenn Research Center (GRC)

16:00 PM REGULAR Aluminum-Based Lightweight Structures by wDED-Arc on L-PBF Substrates for Hydrogen Transportation Applications Graham Matheson¹; Talha Cakmak¹; Florian Pixner²; Christian Forstner³; ¹Oerlikon AM; ²AIT Austrian Institute of Technology; ³Cryomotive

16:20 PM REGULAR Aluminum Lithium Feedstock for Cold Metal Transfer (CMT) Wire-Arc Additive Manufacturing (WAAM)

Ilana Lu¹; Anthony Reynolds²; Poshou Chen³; Patrick Salvail^{3, 4}; Paul Northrop⁵; Matt Medders¹; ¹NASA - Marshall Space Flight Center (MSFC); ²University of South Carolina; ³NASA - Jacobs Space Exploration Group (JSEG); ⁴Bevilacqua Research Corporation; ⁵CFD Research Corporation

16:40 PM REGULAR DED Procedure Qualification: Approaches and Codes

Edward Peterson¹; ¹Laser Welding Solutions

17:00 PM E

END OF DAY

01ST NOVEMBER 2024 < ROOM 206-207 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Carl Hauser, Wohlers Associates

08:50 AM REGULAR

Innovative DED-LB System for the Development of Customized Metallic Alloys and Thermoplastics

Stefan Böhm¹; Florian Stredak¹; Niklas Sommer¹; Andre Bauer¹; Malte Vollmer¹; Alexander Liehr¹; Thomas Niendorf¹; ¹University Kassel

09:10 AM

EHLA - A High Speed Revolution

REGULAR Josh Barras¹; ¹TWI

09:30 AM REGULAR Effects of In-Situ Monitoring Feedback and Controls for DED Part Performance

Tyson Gregory¹; ¹Nidec Machine Tool

America

09:50 AM END OF DAY

Updated as of 04th November 2024

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VALUE CHAIN

ENVIRONMENTAL AND CORROSION

31ST OCT 2024 (THU)

CO-ORGANIZERS:

Jiadong Gong QuesTek Innovations, USA

Michael Melia Sandia National Laboratories, USA

Nicole Tailleart U.S. Naval Research Laboratory (NRL), USA

Rajeev Gupta North Carolina State University, USA

Matt Sanders Stress Engineering Services, USA

31ST OCTOBER 2024 < ROOM 305 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Matt Sanders, Stress Engineering Services Nicole Tailleart, U.S. Naval Research Laboratory

SESSION CHAIR (PM SESSION):

Michael Melia, Sandia National Laboratories

09:00 AM **Exploiting Corrosion Phenomena to** INVITED Simplify the Post-Processing of Powder **Bed Fusion Printed Metal Components**

Owen Hildreth¹; ¹Colorado School of Mines

09:30 AM **Critical Pitting Temperature Comparison of INVITED** Additively Manufactured (AM) and Wrought

316L Stainless Steel in Marine Service Suresh Divi¹; ¹Stress Engineering Services

10:00 AM **BREAK**

10:30 AM **Advanced Characterization of INVITED**

Microstructural Defects in Additively Manufactured Metals and Implications on

Performance

David Sprouster¹; ¹Stony Brook University

11:00 AM Rapid Screening of Additively

Manufactured Metals for Marine Service INVITED Environments

> Raymond Santucci¹; Christine Sanders¹; Nicole Tailleart1; Sheri Stanke2; 1U.S. Naval

Research Laboratory (NRL); ²Excet

11:30 AM Composition and Microstructure Impact on **INVITED**

Active and Transpassive Corrosion of

Additively Manufactured 316L

Robert Kelly¹; Timothy Montoya¹; Duane Macatangay¹; ¹University of Virginia

12:00 PM LUNCH 13:30 PM **INVITED**

A Multi-Modal Approach to Understanding **Crevice Corrosion of AM316**

Carlos Hangarter¹; Dillon Watring²; Scott Olig¹;

Patrick Callahan¹; Andrew Geltmacher¹; Nicole Tailleart1; 1U.S. Naval Research Laboratory's (NRL); ²National Science

Foundation

14:00 PM **INVITED**

Employing Machine Learning to Accelerate High Temperature Corrosion-Resistant

Materials Design

Yu Lin¹; Noriaki Arai¹; Zhi Liang¹; Thomas Kozmel¹; Jiadong Gong¹; David Poerschke²; ¹QuesTek Innovations; ²University of

Minnesota

14:30 PM **INVITED**

Relating Microstructure to Environmental

Degradation in Al-Mg Alloys

Josh Kacher¹; ¹Georgia Institute of

Technology

15:00 PM **BREAK**

15:30 PM **INVITED**

Corrosion Behavior of Additively Manufactured Refractory-Based Alloys

Michael Melia¹; Mary Louise Gucik¹; Kasandra Escarcega¹; Andrew Kustas¹; Erin Barrick¹;

Tyler LeBrun¹; ¹Sandia National Laboratories

16:00 PM **INVITED**

Correlating Corrosion Behavior with **Process Parameters through Advanced**

Microstructural Characterization Marwan Khraisheh¹; ¹Hamad Bin Khalifa

University

16:30 PM **REGULAR**

16:50 PM

Evaluation of Material Behavior in Hydrogen Environment by Developing an

Integrable Test Chamber for Energy

Applications

Alexander Koch¹; Lars Gerdes¹; Kai Donnerbauer¹; Matthias von Pavel¹; Frank Walther¹: ¹TU Dortmund University

END OF DAY

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VALUE CHAIN

FATIGUE AND FRACTURE

30TH OCT 2024 (WED) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Stefano Beretta Politecnico di Milano.

Italy

Jutima Simsiriwong University of North Florida, USA

Zachary Whitman

Boeing Commercial Airplanes, USA

Thomas Niendorf University of Kassel,

Germany

William Tilson

NASA - Marshall Space Flight Center (MSFC),

USA

30TH OCTOBER 2024 < ROOM 301-302 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Thomas Niendorf, University of Kassel Jutima Simisiriwong, University of North Florida

SESSION CHAIR (PM SESSION):

Stefano Beretta, Politecnico di Milano Alberto Bordin, ASTM International

08:50 AM **REGULAR** **Fatigue of Lattice Structures: Geometric** Analysis, Fatigue Testing, and Multiaxial Stress Analysis

Reza Molaei¹; Mohammad Amjadi²; Krista Dyer¹; Minh Tran²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University - National Center for Additive Manufacturing Excellence (NCAME); ²Arkansas Tech University

09:10 AM **REGULAR** A Novel Method to Forecast the Fatigue **Behavior of Stress Concentration Features** in Additive Manufacturing Components

Armando Coro¹; ¹ITP Aero

09:30 AM **INVITED**

When is a "Defect" Critical? Surface, Sub-Surface, Geometric and Microstructure Effects in Laser Powder Bed Fusion Joy Gockel¹; ¹Colorado School of Mines

10:00 AM

BREAK

10:30 AM **INVITED**

Post-Processing Strategies to Improve Fatigue and Fracture Properties of Net-**Shape Titanium Parts**

Jake Benzing¹; Orion Kafka¹; Nicholas Derimow¹; Nik Hrabe¹; Sara Randall²; Julius Bonini²; Chad Beamer³; Ryan Fishel⁴; ¹NIST; ²Lucideon; ³Quintus Technologies; ⁴3D

Systems

11:00 AM **INVITED**

CANCELLED

HIP Process Effects on Static/Fatigue Properties for Ti-6Al-4V Fabricated via L-

DED AM

Dana Smith¹; Baily Thomas¹; Zachary Whitman¹; Jim Dobbs¹; Andrew Steevens¹; Conner Cleek1; 1Boeing

11:30 AM **INVITED**

Criticality of Volumetric Defects on the **Fatigue Behavior of Additive Manufactured**

Ti-6AI-4V

Sajith Soman1; Muztahid Muhammad1; Mohammad Salman Yasin¹; Shuai Shao¹; Nima Shamsaei¹: ¹Auburn University

12:00 PM LUNCH

13:30 PM INVITED

Influence of AM-Typical Microstructural Features on the Fatigue Behavior of AISI

316L and AISi10Mg

Tilmann Beck¹; Patrick Lehner¹; Bastian Blinn¹; ¹University of Kaiserslautern-Landau

(RPTU)

14:00 PM **INVITED**

Fatique and Fracture in Additively Manufactured Materials for High-**Temperature Applications**

Thomas Niendorf¹; ¹University of Kassel

14:30 PM **INVITED**

Qualification of Additively Manufactured Ti6AI4V ELI Lattice Structures for Permanent Medical Implants by Innovative

Research Approach

Frank Walther¹; Sebastian Stammkötter¹; Mirko Teschke¹; Alexander Koch¹; ¹TU

Dortmund University

15:00 PM **BREAK**

15:30 PM INVITED

Improving the Probabilistic Damage **Tolerance Assessment of Additive**

Manufacturing Safety-Critical Applications by Anomalies Random Fields

Armando Coro¹; ¹ITP Aero

16:00 PM

Analysis of Ti64 Manufactured by L-PBF **REGULAR** with Net-Shape and Chemically Milled

Surface Conditions

Stefano Beretta¹: Luca Patriarca¹: Tatiana Risposi¹; Daniel Perghem¹; Lorenzo Rusnati¹;

¹Politecnico di Milano

16:20 PM **REGULAR**

Assessing Fatigue of Aluminum Laser Powder Bed Fusion Components with Non-Machined Surfaces - Application to High Performance AA8A61 Al-Zr-Fe Rapid

Solidification Allov

Ravi Shahani¹; Luca Patriarca²; Erembert Nizery¹; Lorenzo Rusnati²; Stefano Beretta²;

¹Constellium; ²Politecnico di Milano

16:40 PM **REGULAR**

Predicting Fatigue Life Due to Surface Roughness from Additive Manufacturing

Process

Xueyong (Kevin) Qu1; Leland Shimizu1; Warren Nadvornick1; Jacob Rome1; Alex De La Cruz²; Cristian Banuelos²; Francisco Medina²; ¹The Aerospace Corporation; ²University of Texas at El Paso

17:00 PM **END OF DAY**

Updated as of 04th November 2024

(Clicking on the ICAM logo on the right will link you back to the top of this document.)

31ST OCTOBER 2024 < ROOM 301-302 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Jutima Simisiriwong, University of North Florida Alberto Bordin, ASTM International

SESSION CHAIR (PM SESSION):

Thomas Niendorf, University of Kassel Stefano Beretta, Politecnico di Milano

09:10 AM **REGULAR**

Fatique Performance and DADT Certification of Powder-Bed Additively-Manufactured Ti-6AI-4V: Defect Assessments, EIDS Distributions, and Inspection Limits

Patrick Golden¹; Matthew Krug¹; Sushant Jha²; Luke Sheridan¹; Reji John¹; Bryce Jolley¹; ¹Air Force Research Laboratory (AFRL); ²University of Dayton Research Institute

09:30 AM **INVITED**

Discussion of Fatigue Limits of PBF-LB Materials Based on Short Fatigue Crack **Behavior**

Karl Michael Krämer¹; Timo Brune¹; Christian Kontermann¹; Christoph Schweizer²; Matthias Oechsner¹; ¹Technical University of Darmstadt; ²Fraunhofer Institute for Mechanics of Materials IWM

10:00 AM

BREAK

10:30 AM INVITED

Recent Advancements in Fatigue Design of **Additively Manufactured Metamaterials**

Simone Murchio¹; Filippo Berto¹; Raffaele De Biasi²; Gianluca Zappini³; Marcello Laurenti¹; Matteo Benedetti²; ¹Sapienza University of Rome; ²University of Trento; ³Lincotek Medical

11:00 AM **INVITED**

Sensitivity of AM Anomaly Distributions to **AM Anomaly Measurements**

James Sobotka¹; Erin DeCarlo¹; Michael Enright1: 1Southwest Research Institute (SwRI)

11:30 AM **REGULAR**

Synergistic Effects of Notch and Volumetric Defects on Fatigue Performance of Additive Manufactured

Parts

Jonathan Pegues¹; Arun Poudela¹; Matthew Kelly²; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University; ²U.S. Army Combat Capabilities Development Command - Ground Vehicles Systems Center (GVSC)

11:50 AM

LUNCH

13:30 PM **INVITED**

Fretting Fatigue of Additively Manufactured Metals: A Review

Ali Fatemi¹; Samira Ghadar¹; Nam Phan²; ¹University of Memphis; ²Naval Air Systems Command (NAVAIR)

14:00 PM **REGULAR**

A Universal Effect of Defect Model for Various Engineering Alloys Made with **Laser Powder Bed Fusion**

Emiel Amsterdam¹; Wessel Wits¹; Maria Montero-Sistiaga¹; Marc de Smit¹; ¹Royal NLR - Netherlands Aerospace Centre

14:20 PM **REGULAR**

High Temperature Fatigue and Fracture Behavior of AM IN718 Analysis using Machine Learning Feature Importance Richard Neu¹; Alexander Caputo¹; Xiayun Zhao²; Haolin Zhang²; ¹Georgia Institute of Technology; ²University of Pittsburgh

14:40 PM **BREAK**

15:30 PM **INVITED**

Fatique Behavior of Laser Powder Bed Fused Stainless Steels: Effect of Stress Gradient

Jutima Simsiriwong¹; Nima Shamsaei²; ¹University of North Florida; ²Auburn University

16:00 PM **INVITED**

Fatigue Life Computation Based on Surface and Near-Surface Defect Distributions in Powder Bed Fusion Manufactured Ti-6AI-4V

Viktor Sandell¹; Sushovan Roychowdhury¹; Thomas Hansson¹; Mats Delin¹; Pia Åkerfeldt²; Marta-Lena Antti²; ¹GKN Aerospace; ²Luleå University of Technology

16:30 PM **INVITED**

What are Fatigue Allowables? -Considerations for AM and Lessons Learned from "Conventional" Material **Systems**

Michael Gorelik¹; ¹Federal Aviation Administration (FAA)

END OF DAY

17:00 PM

01ST NOVEMBER 2024 < ROOM 301-302 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Jutima Simisiriwong, University of North Florida Thomas Niendorf, University of Kassel

08:50 AM REGULAR

Experimental and Numerical Investigation on the Fatigue Behavior of Defect-Afflicted **Additive Manufactured Titanium Alloys**

Leonhard Stampa^{1, 2}; Fabian Günther^{1, 2}; Stefan Pilz³; Jörg Bretschneider²; Markus Wagner²; Markus Kästner¹; Anett Gebert³; Martina Zimmermann^{1, 2}; ¹Dresden University of Technology; ²Fraunhofer Institute for Material and Beam Technology IWS; ³Leibniz Institute for Solid State and Materials Research

Updated as of 04th November 2024

(Clicking on the ICAM logo on the right will link you back to the top of this document.)



09:10 AM **REGULAR**

Effect of Material Variables on Minimum Fatigue Life of Additively Manufactured

Nickel Alloy 718

Sushant Jha1; Nathan Bryant1; Howard Sizek2; Jessica Orr¹; ¹University of Dayton Research Institute; ²Air Force Life Cycle Management

Center

09:30 AM **INVITED**

Fatigue Evaluation of AISi10Mg using

Fractography and CT Scans

Jazib Hassan¹; Abdullah Azam¹; Farsad

Forghani²; ¹Boeing; ²Alloyed

10:00 AM

Fatigue and Fracture of Additively

INVITED Manufactured Ti6Al4V

Christopher Faraj¹; DeeAnn Deles-Stagner¹; Zachary Whitman¹; ¹Boeing

10:30 AM

END OF DAY

Updated as of 04th November 2024

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VALUE CHAIN

FEEDSTOCK CHARACTERIZATION, SPECIFICATION, AND REUSE

28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Ronald Aman Amaero, USA

Frédéric Marion GE Additive - AP&C, Canada

Tony Thornton Micromeritics, USA Louis-Philippe Lefebvre

National Research Council Canada, Canada

Amir Nobari Tekna, Canada

28TH OCTOBER 2024 < ROOM 212 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Roger Pelletier, National Research Council Canada Ronald Aman, Amaero

SESSION CHAIR (PM SESSION):

Frédéric Marion, GE Additive - AP&C Amir Nobari, Tekna

08:50 AM **REGULAR** **Novel Single Step Process for** Manufacturing ELI Titanium Alloy Spherical

Powders from Recycled Feedstock Sunil Badwe¹; Matthew Charles¹; ¹Continuum

Powders

09:10 AM **REGULAR** Valorization of Titanium Ti-6Al-4V Scrap into High Added Value Powders for **Manufacturing Technologies**

Marine Jean-Baptiste¹; Salvatore Pillitteri²; Cédric Georges¹; Anders Bæk Hjermitslev³; ¹CRM Group; ²Granutools; ³Danish

Technological Institute

09:30 AM INVITED

Improving Powder Flowability **Measurements using Reference Materials**

Adapted for AM

Roger Pelletier¹; Cindy Charbonneau¹; Louis-Philippe Lefebvre¹; Anatolie Timercan¹; Jean-François Archambault²; Olivier Bergeron²; ¹National Research Council Canada (NRC

Canada); 2GE Additive - AP&C

10:00 AM

BREAK

10:30 AM INVITED

Characterization of Powder Surfaces through Triboelectric Charging

Mathieu Brochu¹; Emilio Galindo¹; Ali Alagha¹; Eileen Espiritu¹; Mathilde Rossier¹; Pierre

Hudon¹; ¹McGill University

11:00 AM **INVITED**

Spreadability of AM Powder: Investigating the Impact of Recoating Conditions and

Powders Characteristics

Anatolie Timercan¹; Roger Pelletier¹; Masoud Ashrafizadeh²; Olivier Gaboriault³; Bruno Blais³; Louis-Philippe Lefebvre¹; David Melançon³; ¹National Research Council Canada (NRC Canada); ²McGill University;

³Polytechnique Montréal

11:30 AM **REGULAR**

Spreadability Prediction for Metallic Powders: Latest Developments

Filip Francqui¹; Aurélien Neveu¹; Laurent Weiss²; Pascal Laheurte²; Geoffroy Lumay³; ¹Granutools; ²University of Lorraine;

³University of Liège

11:50 AM **REGULAR** An Interlaboratory Study for Assessing Repeatability and Reproducibility of the Data Generated by Rotating Drum Powder Rheometer

Vipin Tondare¹; Justin Whiting²; Adam Pintar¹; Shawn Moylan¹; Aurélien Neveu³; Filip Francqui³; ¹NIST; ²DMG MORI Additive Solutions; ³Granutools

LUNCH

12:10 PM

13:30 PM

Exploring the Potential of Coarse Ti-6Al-4V **INVITED** Powder in Laser-Powder Bed Fusion:

Results and Benefits

Amir Nobari¹; Jérôme Pollak¹; ¹Tekna

14:00 PM **INVITED**

Expanded Ti6Al4V Powder Size Distribution and Laser Powder Bed Fusion

Processed Enhancements

Mikael Schuisky¹; Mary Kate Johnston¹; Paul Davies¹; Faraz Deirmina¹; ¹Sandvik Additive

Manufacturing

14:30 PM **INVITED**

The Impact of Powder Feedstock on Carbon Footprint of the Additive **Manufacturing Process Chain**

Martin Dopler¹; Anna Koell¹; ¹Metalpine

15:00 PM

BREAK

15:30 PM **INVITED**

Improved Feedstock Powder

Characteristics to Accelerate Additive

Manufacturing Deployment

Iver Anderson¹; Jordan Tiarks¹; David Byrd¹; Trevor Riedemann¹; Ross Anderson¹; ¹Ames

National Laboratory

16:00 PM INVITED

CANCELLED

Characterization and Testing of Metal Powders

Matthew Sozio¹; Edward Herderick¹; David Scannapieco¹; Ronald Aman²; ¹NSL

Analytical; 2Amaero

Updated as of 04th November 2024

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16:30 PM **REGULAR**

Powder Characterisation and Part Properties for IN718 in Laser Powder Bed **Fusion Powder Reuse & Correlations to Powder Usage Metrics**

Jason Jyi Sheuan Ten¹; Jiazhao Huang¹; Duy Nghia Luu¹; Andrew Nathaniels¹; Haris Taufik1; Joel Goh1; 1A*STAR - Singapore Institute of Manufacturing Technology (SIMTech); ²A*STAR - Advanced Remanufacturing and Technology Centre

(ARTC)

16:50 PM **REGULAR** **Rapid Chemical Characterization of Powder for Quality Control and Process** Control

Fergus Keenan¹; Ellen Williams¹; Jonathan Putman¹; Jeffrey Williams¹; ¹Exum

Instruments

17:10 PM

END OF DAY

29TH OCTOBER 2024 < ROOM 212 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Ronald Aman, Amaero

Roger Pelletier, National Research Council Canada

SESSION CHAIR (PM SESSION):

Amir Nobari, Tekna

Frédéric Marion, GE Additive - AP&C

08:50 AM

Achieving High-Productivity in Laser **REGULAR** Powder Bed Fusion via Enhanced

> AISi10Mg Powders Sabina Kumar¹; ¹Eaton

09:10 AM **REGULAR**

Recyclability of Ni-Base Powder and its **Effect on Microstructure and High Cycle**

Fatigue of LPBF Components

Alber Sadek1; 1EWI

09:30 AM **INVITED**

Harnessing Ar + H2 Plasma for **Decontamination and Direct Oxide**

Reduction

Alexandre Bois-Brochu¹; Elena Rosemarie Ulate Kolitsky¹: Sébastien Germain Careau¹:

¹Québec Metallurgy Centre (CMQ)

10:00 AM

BREAK

10:30 AM **INVITED**

Feedstock Re-Use and Additively **Manufactured Medical Devices: The FDA**

Perspective

Matthew Di Prima¹; Daniel Porter¹; ¹U.S. Food and Drug Administration (FDA)

11:00 AM **INVITED**

Investigations into the Powder Lifecycle of TI6AI4V in Medical Device PBF-L

Manufacturing

Ryan Kircher¹; Nik Hrabe²; ¹rms Company;

²NIST

11:30 AM **INVITED**

Influence of Ti-6Al-4V Powder Oxygen Homogeneity on Properties of L-PBF Parts: Addition of "Out-of-Specification" Powders

Frédéric Marion¹; ¹GE Additive - AP&C

12:00 PM LUNCH

13:30 PM **INVITED**

Contamination in Additive Powder

Feedstock

Paul Wilson¹; Jérôme Pollak²; ¹Boeing Research & Technology; ²Tekna

14:00 PM **INVITED**

Investigating the Influence of Powder Age

on Microstructure and Mechanical **Properties of LPBF Alloy 625** Matthew Rowson¹; ¹Rolls-Royce

14:30 PM **REGULAR**

Understanding the Effects of Powder Feedstock Heterogeneity on the L-PBF

Process

Jordan Weaver¹; Aniruddha Das¹; Nicholas

Derimow¹; Nik Hrabe¹; ¹NIST

14:50 PM **BREAK**

15:30 PM **INVITED**

Standardization Challenges in Small-Scale

Metal Powder Production for R&D in Additive Manufacturing via Ultrasonic

Atomization

Bartosz Morończyk1; Łukasz Żrodowski1; Steven Adler²; Tomasz Choma¹; Jakub Ciftci¹;

¹AMAZEMET; ²A3DM

16:00 PM **INVITED**

Pushing the Boundaries in Additive Manufacturing of Al Alloys: Material **Candidates for High-Performance**

Applications

Priyanshu Bajaj¹; Andreas Pelz¹; ¹m4p

material solutions

16:30 PM

Efficient Production of High Temperature

INVITED Shape Memory Alloy Powder

Christopher Ledford¹; ¹Oak Ridge National

Laboratory (ORNL)

17:00 PM

END OF DAY

Updated as of 04th November 2024

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VALUE CHAIN

IN-SITU MONITORING AND IN-PROCESS CONTROL

30TH OCT 2024 (WED) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Jack Beuth Ulrich Kleinhans Carnegie Mellon EOS, Germany University, USA Erin Lanigan

Ajay Krishnan The Barnes Global Advisors,

EWI, USA USA

Edward (Ted) Reutzel Zackary Snow

Pennsylvania State Oak Ridge National Laboratory

(ORNL), USA University, USA

> 30TH OCTOBER 2024 < ROOM 213-214 (LEVEL 02) >

SESSION CHAIR (AM + PM SESSIONS):

Zackary Snow, Oak Ridge National Laboratory

08:50 AM **REGULAR** Inference of Highly Time-Resolved Melt Pool Visual Characteristics and Spatially-**Dependent Lack-of-Fusion Defects in Laser** Powder Bed Fusion using Acoustic and **Thermal Emission Data**

Haolin Liu¹; Levent Burak Kara¹; Anthony Rollett¹; Jack Beuth¹; Christian Gobert¹; Kevin Ferguson¹; Hongrui Chen¹; Brandon Abranovic¹; ¹Carnegie Mellon University

09:10 AM REGULAR Two-Color Thermal Imaging Applied to E-**Beam Spot Melt Process Mapping**

Jack Beuth¹; Alexander Myers¹; William Frieden¹; Jonathan Malen¹; Sneha Narra¹;

¹Carnegie Mellon University

09:30 AM

Understanding Acceptance Limits for LPBF

INVITED In Process Monitoring

Thomas Jones¹: ¹Rolls-Royce Submarines

10:00 AM

BREAK

10:30 AM **INVITED**

Empowering Additive Manufacturing Qualification through In-Situ Process

Monitoring

Michael Heiden¹: ¹Sandia National

Laboratories

11:00 AM

Towards Real-Time Certification of AM

INVITED Parts with In Situ Inspection

Niall O'Dowd1: 1Phase3D

11:30 AM INVITED

Putting In-Process Monitoring to Work: Towards Real-Time Digital Quality

Assurance

Paul Hooper¹; ¹Imperial College London

12:00 PM

LUNCH

13:30 PM **INVITED**

Electrochemical Additive Manufacturing, High-Resolution 3D Metal Printing with Pixel Scale In-Situ Inspection and Closed-

Loop Monitoring

lan Winfield¹; Tim Ouradnik¹; Kareem Shaik¹;

¹Fabric8Labs

14:00 PM INVITED

Real-Time Detection and Classification of **Laser Powder Bed Fusion Process Induced Defects using High Resolution Long-Exposure In-Process Monitoring Technique** Andrey Molotnikov^{1, 2, 3}; Marten Jurg³; ¹Royal Melbourne Institute of Technology (RMIT University); ²RMIT Centre for Additive Manufacturing (RCAM); ³Additive Assurance

14:30 PM **INVITED**

Multi-Modal Sensor and Al for Defect **Detection in Laser Powder Bed Fusion**

Shuchi Khurana¹; Petros Apostolou¹; Eduardo

Miramontes¹; ¹Addiguru

15:00 PM

BREAK

15:30 PM INVITED

In Situ Monitoring and Closed-Loop Control of Laser, Powder Blown Directed **Energy Deposition using a Coaxial**

Photodiode Array

Samantha Webster¹; Jihoon Jeong²; James Zuback¹; Alberto Castro³; Lars Jacquemetton³; Shuheng Liao4; Julian Rocher5; Kornel Ehmann⁵; Jian Cao⁵; ¹NIST; ²Texas A&M University; ³Sigma Additive Solutions; ⁴Massachusetts Institute of Technology;

⁵Northwestern University

16:00 PM **INVITED**

Applications for In-Situ Imaging of Strain and Temperature via Stereo-DIC in DED

James Haley¹; Callan Herberger¹; Bruno Turcksin¹; Vincent Paquit¹; Alexander Plotkowski1; Stephen DeWitt1; 1Oak Ridge

National Laboratory (ORNL)

16:30 PM **INVITED**

Thermal Imaging with Off-the-Shelf Color Cameras Yields New Insights to Melt Pool

Physics in AM Processes

Jonathan Malen¹; Jack Beuth¹; Sneha Narra¹; Alexander Myers¹; Guadalupe Quirarte¹; Gala

Solis¹; ¹Carnegie Mellon University

17:00 PM

END OF DAY

31ST OCTOBER 2024 < ROOM 213-214 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Erin Lanigan, The Barnes Global Advisors

SESSION CHAIR (PM SESSION):

Edward (Ted) Reutzel, Pennsylvania State University

08:50 AM **REGULAR** Integration of Feedback and Feedforward **Control in Laser Powder Bed Fusion** Rongxuan Wang¹; ¹Auburn University

Updated as of 04th November 2024

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09:10 AM **REGULAR**

In Process Monitoring of PBF AM by Fringe

Projection Method

Ryuichi Narita¹; ¹Mitsubishi Heavy Industries

09:30 AM **INVITED**

Integration of Track-by-Track, High-**Resolution In-Situ Monitoring for the Entire** Part, Near-Real-Time Process Control, and Multi-Scale Modeling for the Laser Powder

Bed Fusion Process

Anil Chaudhary¹; Alex Istrate¹; ¹Applied

Optimization

10:00 AM

BREAK

10:30 AM **INVITED**

Data Fusion for In-Situ Sensor-Based Flaw **Detection and Property Prediction**

Luke Scime¹; Zackary Snow¹; William Halsey¹; Vincent Paquit1; 1Oak Ridge National

Laboratory (ORNL)

11:00 AM **INVITED**

A Data-Driven, Context-First Approach to In Situ Flaw Predictions for Additive

Manufacturing

Zackary Snow¹; Luke Scime¹; William Halsey¹; Amir Ziabari¹; Chase Joslin¹; Vincent Paquit¹; ¹Oak Ridge National Laboratory (ORNL)

11:30 AM **INVITED**

Bringing Data Analytics and Machine Learning to the Forefront of Additive Manufacturing - Opportunities and Challenges

Jan Petrich1; Edward (Ted) Reutzel1; ¹Pennsylvania State University - Applied Research Laboratory (PSU - ARL)

12:00 PM LUNCH

13:30 PM **INVITED**

Bolstering Process Monitoring with Machine Monitoring: Keeping an Eye on

AM Machine Performance

Jaime Berez1; 1University of North Carolina at

Charlotte

14:00 PM **Exploring the Real-Time Feedback Control REGULAR** for Laser Powder Bed Fusion Additive

Manufacturing Ho Yeung1; 1NIST

14:20 PM REGULAR **Non-Contact Measurement of Powder Bed Density using Temperature Response**

Nathan Crane¹; Shu Wang¹; ¹Brigham Young

University

14:40 PM **REGULAR**

Thermal Conduction Error Due to Thermocouple Attachment in LPBF

Processes

Alexandra Vest¹; Antoinette Maniatty²; ¹U.S. Army Combat Capabilities Development Command - Weapons and Software Engineering Center (WSEC) Benét Laboratories; ²Rensselaer Polytechnic

Institute

15:00 PM **BREAK** 15:30 PM **INVITED**

Enhancing Monitoring in Laser Powder Bed Fusion (LPBF) Processes using

Electromagnetic Sensors

Bernard Revaz¹; ¹AMiquam

16:00 PM **INVITED**

Accelerated Materials Development and Qualification using In-Situ Monitoring and

Behrang Poorganji¹; Koki Takeshita²; Shinji Ishibashi²; Erika Ono²; Takeyuki Mizutani²;

¹Nikon AM Synergy; ²Nikon

16:30 PM INVITED

Evaluation of In Situ Monitoring Approaches by Comparison to X-Ray CT

Data

Nicholas Calta¹; Sanam Gorgannejad¹; Michael Juhasz¹; Ziheng Wu¹; Ethan Sprague¹; Gabe Guss¹; Justin Patridge¹; Steven Hoover¹; ¹Lawrence Livermore

National Laboratory (LLNL)

17:00 PM

END OF DAY

01ST NOVEMBER 2024 < ROOM 213-214 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Erin Lanigan, The Barnes Global Advisors

08:50 AM **REGULAR**

Non-Destructive Automated Monitoring of 3D Printing Filament Properties Based on Longitudinal Encoding, Multi-Axis Diameter and Electric Permittivity Real-

Time Measurements

Jakub Aniulis¹; Grzegorz Dudzik¹; Krzysztof Abramski¹; ¹Wrocław University of Science

and Technology

09:10 AM

REGULAR

Embedding Sensors to Create a Smart Build Plate

Jason Riley¹; Mark Norfolk¹; ¹Fabrisonic

09:30 AM INVITED

In-Situ Data Mining, Monitoring and Control in Additive Manufacturing: What's Next Bianca Maria Colosimo¹; ¹Politecnico di

Milano **BREAK**

10:00 AM

10:30 AM

INVITED

Process Monitoring for Feed-Forward Control in Metal Additive Manufacturing Manyalibo Matthews¹; ¹Lawrence Livermore

National Laboratory (LLNL)

11:00 AM **REGULAR** Impact of Interlayer Time Delay on Global and Melt Pool Thermal Conditions and **Mechanical Properties for Thin Wall** Components (Ti-6Al-4V) Built using

Directed Energy Deposition James Craig¹; Abdalla Nassar²; Edward (Ted)

Reutzel³; William Frazier⁴; ¹Stratonics; ²John Deere; ³Pennsylvania State University -Applied Research Laboratory (PSU - ARL);

⁴Pilgrim Consulting

11:20 AM **END OF DAY**

Updated as of 04th November 2024

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♠ ICA 2024

VALUE CHAIN

MICROSTRUCTURAL AND MECHANICAL BEHAVIOR

28TH OCT 2024 (MON) - 30TH OCT 2024 (WED)

CO-ORGANIZERS:

Allison Beese Pennsylvania State University, USA Amanda Cruchley

The Manufacturing Technology Centre, United Kingdom

Jonathan Pegues
Auburn University - National
Center for Additive
Manufacturing Excellence, USA

Jimmy Campbell Plastometrex, United Kingdom

Joy Gockel Colorado School of Mines, USA

Swee Leong SingNational University of Singapore, Singapore

28TH OCTOBER 2024 < ROOM 210-211 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Jonathan Pegues, Auburn University - NCAME Joy Gockel, Colorado School of Mines

SESSION CHAIR (PM SESSION):

Joy Gockel, Colorado School of Mines Alberto Bordin, ASTM International

08:50 AM

Development of Novel Refractory Metals to Improve Additive Manufacture Printability and Material Properties

Carly Romnes¹; Toren Hobbs¹; Fernando Reyes Tirado¹; Omar Mireles²; ¹NASA -Marshall Space Flight Center (MSFC); ²Los Alamos National Laboratory (LANL)

09:10 AM REGULAR Reactive Additive Manufacturing (RAM) of an Al-Si-V-Fe Alloy: Processing & Feedstock Design Impacts on Microstructural Development & Mechanical

Performance
Jeremy Iten¹; Chloe Johnson¹; Adam Polizzi¹;

Derek Harris¹; ¹Elementum 3D

09:30 AM

Novel Processes and Materials for Metal Additive Manufacturing

Andrew Kustas¹; ¹Sandia National

Laboratories

10:00 AM BREAK

10:30 AM

Linking Process Signals, Microstructure, and Mechanical Properties in Laser Powder

Bed Fusion of Ti-6AI-4V

Allison Beese¹; ¹Pennsylvania State

University

11:00 AM INVITED

Heat Treatment Effects on Creep, Tensile, and Microstructural Behavior of Additively Manufactured Titanium Alloys

Jessica Buckner¹; Jay Carroll¹; Stephen Spiak¹; Austin Olivier¹; Zachary Casias¹; Brett Roper¹; ¹Sandia National Laboratories 11:30 AM REGULAR Microstructure and Defect Sensitive Fatigue and Damage Tolerance Models for Additively Manufactured Structures Frank Walther¹; Alexander Koch¹; Sebastian Stammkötter¹; Jochen Tenkamp¹; ¹TU

Dortmund University

11:50 AM REGULAR Probing the Process Window Boundaries in Powder Bed Fusion-Laser Beam: Highlighting Inherent Process Nuances Sneha Narra¹; Justin Miner¹; William Frieden Templeton¹; Shawn Hinnebusch²; Seth Strayer²; Albert To²; Anthony Rollett¹; Jack Beuth¹; ¹Carnegie Mellon University;

²University of Pittsburgh

12:10 PM

LUNCH

13:30 PM INVITED Microstructure and Mechanical Properties of High Strength 3D Printing Aluminum

Matrix Composites
Che-Nan Kuo¹; ¹National Sun Yat-Sen

University

14:00 PM INVITED Uncovering Dislocation-Precipitate Interactions During Cyclic Loading of Wire

Arc Additive Manufactured Nickel-

Aluminum-Bronze

Aeriel Murphy-Leonard¹; ¹Ohio State

University

14:30 PM **BREAK**

15:30 PM INVITED Effects of Chemical Polishing, Chemical-Mechanical Polishing, and Hot Isostatic Pressing on Metal-Based Powder Bed Fusion Specimens Printed With and Without Contour

Agustin Diaz¹; Joshua Boykin¹; Patrick McFadden¹; Eric Wendt¹; ¹REM Surface

Engineering

16:00 PM INVITED Progress in Gradient Boundary Condition Creep Testing

Calvin Stewart¹; Artur Ulsenheimer¹; Christo Boudreault¹; ¹Ohio State University

16:30 PM REGULAR Residual Stress Modeling of LPBF IN-718 Alexandra Vest¹; ¹U.S. Army Combat

Capabilities Development Command Weapons and Software Engineering Center

(WSEC) Benét Laboratories

16:50 PM **END OF DAY**

Updated as of 04th November 2024

(Clicking on the ICAM logo on the right will link you back to the top of this document.)

29TH OCTOBER 2024 < ROOM 210-211 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Allison Beese, Pennsylvania State University Swee Leong Sing, National University of Singapore

SESSION CHAIR (PM SESSION):

Jonathan Pegues, Auburn University - NCAME Alberto Bordin, ASTM International

08:50 AM **REGULAR**

Combined Hot Isostatic Pressure (HIP) with Post-Build Heat Treatment of Haynes® 282 Ni-Based Superalloy Processed by PBF-L: Influence on Microstructure and **Mechanical Properties**

Nerea Ordas¹; Julia Perez de Arriluzea¹; Saul Martin¹; Lorena Lozada¹; Iñigo Iturriza¹; Miguel Ampudia²; Oscar Meabe³; Ruben Garcia³; ¹Ceit Technology Center; ²Aenium; ³Hiperbaric

09:10 AM **REGULAR**

Crack Susceptibility Study of As-Built Haynes 282 during L-DED Additive Manufacturing

Rosa Pineda Huitron¹; ¹GKN Aerospace

09:30 AM **INVITED**

Microstructural Evaluation of the Creep Behavior in L-PBF Ni-Based Superalloys Chantal Sudbrack¹; ¹National Energy

Technology Laboratory (NETL)

BREAK 10:00 AM

10:30 AM **INVITED**

Reinventing H230 through Additive Manufacturing for Exception Elevated **Temperature Performance**

Jonathan Pegues¹; Youping Gao²; Robert Hayes³; Steve Combs³; ¹Auburn University -National Center for Additive Manufacturing Excellence (NCAME); ²Castheon; ³Metals Technology

11:00 AM **INVITED**

Measurements of Multi-Material Laser Powder Bed Fusion GRCop-42 and Ni718 Interface Strength

Ryan Fishel¹; Thomas Southern²; Jeff Shaffer1: Rvan Overdorff1: Guha Manogharan³; Safa Khodabakhsh¹; ¹3D Systems; ²Plastometrex; ³Pennsylvania State University

11:30 AM **REGULAR**

Directed Energy Deposition of Inconel 625 -GRCop42 Alloys

Somayeh Pasebani¹; Jakub Preis¹; Stephanie Lawson¹; ¹Oregon State University

11:50 AM **REGULAR**

Custom-Post-Process Heat Treatments and In-Situ Processing to Eliminate Columnar **Microstructure in W-DED Components**

Hannah Sims¹; Jonathan Pegues²; LaRico Treadwell¹; Michael Abere¹; ¹Sandia National Laboratories; ²Auburn University - National Center for Additive Manufacturing Excellence (NCAME)

12:10 PM LUNCH 13:30 PM **INVITED**

Enabling Large-Format Wire-DED 3D Printing through Materials and Process Control Development for High-Strength

Aluminum Structures Nicholas Bagshaw¹; ¹Fortius Metals

14:00 PM **INVITED**

Additive Manufacturing of Aluminium Alloys and Composites by Powder Bed

Fusion

Swee Leong Sing¹; ¹National University of Singapore (NUS)

14:30 PM INVITED

CANCELLED

Microstructure Control for Damage **Prevention during Metal Additive Manufacturing**

Zhongji Sun¹; ¹A*STAR - Institute of Materials Research and Engineering (IMRE)

15:00 PM **BREAK**

15:30 PM **INVITED**

Understanding the Evolution of Microstructures in Laser Powder Bed Fusion of Nickel-Based Alloys and their Importance for the Application in Turbo Machinery

Christoph Haberland¹; Olutayo Adegoke¹; Håkan Brodin¹; Sebastian Piegert¹; ¹Siemens

16:00 PM **REGULAR** **Understanding the Consequence of Build**

Pauses in PBF-LB

Alex Hardaker¹; Ruaridh Mitchinson¹; ¹The Manufacturing Technology Centre (MTC)

16:20 PM **REGULAR**

Microstructure and Mechanical Evaluation of 17-4PH Stainless Steel Manufactured via LPBF with Roller Recoating Technology

Lucas Becker¹; ¹AddUp

16:40 PM

END OF DAY

30TH OCTOBER 2024 < ROOM 210-211 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Allison Beese, Pennsylvania State University Alberto Bordin, ASTM International

SESSION CHAIR (PM SESSION):

Swee Leong Sing, National University of Singapore Alberto Bordin, ASTM International

08:50 AM **REGULAR**

Effect of Powder Characteristics and Post-Thermal Treatments on Microstructure and **Mechanical Properties of Laser Powder Bed Fusion Processed Ti-6AI-4V**

Lucas Becker¹; Amir Nobari²; Swathi Vunnam1; 1AddUp; 2Tekna

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09:10 AM **REGULAR** Systematic Control of PBF-L Ti-6AI-4V **Microstructure and Mechanical Properties** Nicholas Derimow¹; Jake Benzing¹; Ping Lu²; Chad Beamer³; Ryan Fishel⁴; Frank DelRio²;

Nik Hrabe¹; ¹NIST; ²Sandia National Laboratories; 3Quintus Technologies; 43D

Systems

09:30 AM Fatigue Behavior of Novel PBF-L Ti-6AI-4V **INVITED**

High Pressure Heat Treatments

Nik Hrabe¹; Nicholas Derimow¹; Jake Benzing¹; Newell Moser¹; Orion Kafka¹; Chad Beamer²; Ryan Fishel³; Chris Hadley⁴; Mahesh Waje⁴; ¹NIST; ²Quintus Technologies; ³3D Systems; ⁴Lynntech

BREAK 10:00 AM

CANCELLED 10:30 AM **INVITED**

Controlling AM Microstructures through In-Situ Laser Annealing and Rapid Post-

Processing Optimization

Kaila Bertsch¹; Connor Rietema¹; Jennifer Glerum¹: John Roehling¹: William Smith¹: ¹Lawrence Livermore National Laboratory

(LLNL)

11:00 AM **Machine Learning for Next Generation** Additively Manufactured Structural Alloys **INVITED**

in Extreme Environments

S. Mohadeseh Taheri-Mousavi¹; ¹Carnegie

Mellon University

11:30 AM **Evaluation of Mechanical Performance as INVITED** Indicated by Lightweight In-Situ Monitoring

Sensor Modalities in Laser Powder Bed **Fusion Metal Additive Manufacturing** Ben Brown¹; Cody Lough¹; Jon Zettwoch¹; ¹Kansas City National Security Campus

12:00 PM **LUNCH**

REGULAR

13:30 PM Variable Mechanical Properties in **INVITED Additively Manufactured Components** using Profilometry-Based Indentation

Plastometry (PIP)

Henry Begg¹; Tony Fry²; Jimmy Campbell¹; Ravi Aswathanarayanaswamy³; Jed Robinson-Wall³; Benjamin Haigh³; Thomas Southern¹; ¹Plastometrex; ²National Physical

Laboratory (NPL); 3Renishaw

14:00 PM **Profilometry-Based Indentation**

Plastometry for High-throughput Testing of

Additive Manufactured Metals and

Composites

Tanaji Paul¹; Tyler Dolmetsch¹; Sohail Mohammed¹; Denny John¹; Anil Lama¹; Blanca Palacios¹; Arvind Agarwal¹; ¹Florida

International University

14:20 PM A Framework for Developing Printability REGULAR Maps for LPBF of AISI316L Stainless Steel

Marwan Khraisheh¹; ¹Hamad Bin Khalifa

University

14:40 PM **CANCELLED**

REGULAR Structural Analysis and Characterization of Cu Alloys Fabricated by Laser Powder Bed

Ramin Rahmani Ahranjani^{1, 2}; ¹Centro de Interface Tecnológico Industrial (CiTin); ²Instituto Politécnico de Viana do Castelo

(IPVC)

15:00 PM **BREAK**

Tensile Testing of Additively Manufactured 15:30 PM Material - A Study of Geometry, Size and INVITED

Instrumentation Effects

Tony Fry¹; Maria Lodeiro¹; Peter Woolliams¹; Cameron Breheny²; ¹National Physical Laboratory (NPL); ²HiETA Technologies

Comparative Study and Discussion of 16:00 PM **INVITED Mechanical Testing Methods for Metal**

Additive Manufacturing Products

Junbeom Kwon¹; ¹Korea Institute of Materials

Science (KIMS)

16:30 PM **Deterministic Microstructure over Disparate Geometric Features via** INVITED

Programmatically Defined Process

Parameters

Steve Walton1; 1Dyndrite

17:00 PM **END OF DAY**

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#ICA\\\ 2024

VALUE CHAIN

NON-DESTRUCTIVE EVALUATION AND INSPECTION

28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Anton du Plessis

Stellenbosch University, South Africa / Comet Technologies Canada, Canada

Patrick Howard GE Aerospace, USA

Philip Riegler Norsk Titanium, USA **Ben Dutton**

The Manufacturing Technology Centre, United Kingdom

Felix Kim NIST, USA

28TH OCTOBER 2024 < ROOM 304 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Patrick Howard, GE Aerospace

SESSION CHAIR (PM SESSION):

Philip Riegler, Norsk Titanium

08:50 AM REGULAR In Situ Crack Detection during Laser Directed Energy Deposition using Frequency Resolved Acoustic Emission Testing

Elena López¹; Jacob Maetje¹; Julius Hendl²; Mirko Riede¹; Frank Brückner¹; ¹Fraunhofer Institute for Material and Beam Technology IWS; ²Dresden University of Technology

09:10 AM REGULAR Eddy Current Arrays for In-Situ Imaging and Inspection of Parts during Metal PBF-LB AM Processing

Bernard Revaz¹; ¹AMiquam

09:30 AM INVITED

Inline Nondestructive Evaluation and Process Control during Laser Power Directed Energy Deposition

Hoon Sohn¹; Kiyoon Yi¹; Subin Shin¹; Seokjin Shin²; Jihyun Jang²; ¹Korea Advanced Institute of Science and Technology (KAIST);

²InssTek

10:00 AM **BREAK**

10:30 AM INVITED

NEXUS: An In-Process Inspection Platform for Metal Additive Manufacturing

Sebastian Larsen¹; Paul Hooper¹; ¹Imperial

College London

11:00 AM INVITED

Fulfilling AM's Potential: Fast Development Cycles, NDT and Quality Assurance using

Nonlinear Resonance

Steve Butler¹; Julian Wright¹; James Watts¹; Daniel Rodríguez Sanmartín¹; Alex Brennan¹; ¹Theta Technologies

11:30 AM INVITED

Comparison of Process Compensated Resonance Testing (PCRT) Results, Tensile Testing Results and RUS Model

Inversion Results for Additive

Manufactured Parts

Jim Colovos¹; Sevilia Sunetchiieva¹; ¹Vibrant

12:00 PM LUNCH

13:30 PM

Forcing a Renaissance - On The Needs and Opportunities for Closely Coupling Materials Science and Nondestructive Evaluation for Metals-Based Additive Manufacturing

Peter Collins¹; ¹Iowa State University

14:00 PM REGULAR Optical Tomography Based on Near Infrared Imaging for Flaw Detection in

LPBF

Eduardo Miramontes¹; Shuchi Khurana¹; Brett Brady²; Caleb Campbell²; Bradley Jared²; ¹Addiguru; ²University of Tennessee, Knoxville

14:20 PM REGULAR Contact Cracks in AM Components: Flaw Generation Mechanisms and Detection using Nonlinear Resonance

Daniel Rodríguez Sanmartín¹; James Watts¹; Julian Wright¹; Alex Brennan¹; Jacques Wood²; ¹Theta Technologies; ²Plymouth

Science Park

14:40 PM REGULAR

PM Automated Metrology Enables Additive
LAR Manufacturing Process Insights and

Predictions

Davis McGregor¹; Miles Bimrose²; Chenhui Shao³; Sameh Tawfick²; William King²; ¹University of Maryland; ²University of Illinois Urbana-Champaign; ³University of Michigan

15:00 PM BREAK

16:00 PM **No Program**

Panel 02 (Inspection) at Level 02 - Salon

Ballroom

17:00 PM END OF DAY

29TH OCTOBER 2024 < ROOM 304 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Eric Burke, NASA - Langley Research Center

SESSION CHAIR (PM SESSION):

Ben Dutton, The Manufacturing Technology Centre

08:50 AM REGULAR Super-Resolution Algorithms for Application in X-Ray Computed Tomography of AM Parts

Amir Ziabari¹; Haley Duba-Sullivan¹; Obaidullah Rahman¹; Aniket Pramanik¹; Singanallur Venkatakrishnan¹; ¹Oak Ridge National Laboratory (ORNL)

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09:10 AM **REGULAR**

Development of Representative Quality Indicators (RQIs) Metrics to Validate Computed Tomography (CT) Capability for

Additively Manufactured Parts

Jonathan Moorman¹; Ryan Mooers¹; John Brausch¹; ¹Air Force Research Laboratory

(AFRL)

09:30 AM **INVITED**

NASA's Office Safety Mission Assurance Efforts to Improve Non-Destructive Evaluation Methods for Additive Manufacturing and In-Space Inspection

Eric Burke¹; ¹NASA

10:00 AM

BREAK

10:30 AM **INVITED**

Overcoming Challenges in Inspecting **Additively-Manufactured Parts**

Don Roth¹; ¹Wohlers Associates

11:00 AM **INVITED**

Comparison of Three Measurement Modalities for 3D Characterization of **Manufactured Features and Process-Induced Porosity in Additively Manufactured Titanium Alloy Parts** Bryce Jolley¹; Michael Uchic¹; Andrew Townsend²; Nikola Draganic²; Chen Yee²; Daniel Sparkman¹; Michael Chapman³; ¹Air Force Research Laboratory (AFRL); ²Lawrence Livermore National Laboratory

(LLNL); 3BlueHalo

11:30 AM **REGULAR** **Dual X-Ray CT-Aided Classification of Melt Pool Boundaries and Flaws in Crept AM Parts**

Obaidullah Rahman¹; Jovid Rakhmonov¹; Sumit Bahl1; Curtis Frederick2; Amit Shyam1; Ryan Dehoff¹; Alex Plotkowski¹; Amir Ziabari¹; ¹Oak Ridge National Laboratory (ORNL);

²ZEISS Industrial Metrology

11:50 AM **REGULAR**

A Comparative Study of Non-Destructive **Evaluation Techniques: Ultrasonic Testing,** X-Ray Computed Tomography, and Large-Field-of-View Synchrotron Tomography Amir Ziabari¹; Gianni Pisa²; Obaidullah Rahman¹; Curtis Frederick³; Paul Brackman³; Ravi Shahani²; George Panourgias²; Herve Stoppiglia²; Guillermo Requena⁴; Elodie Boller⁵, Katrin Bugelnig⁴; ¹Oak Ridge National Laboratory (ORNL); ²Constellium; ³ZEISS Industrial Metrology; ⁴German Aerospace Center (DLR); 5European Synchrotron

Radiation Facility

12:10 PM LUNCH

13:30 PM **INVITED**

Practice for Computed Tomographic Examination of Additive Manufactured

Parts Thomas Maeder¹; ¹Boeing

14:00 PM **INVITED**

Monitoring Quality of a CT Scanning **System for Production Hardware**

Ben Connors¹; Kyle Stoll¹; ¹Nikon Metrology

14:30 PM **INVITED**

Quantitative Surface Quality Evaluation by

X-Ray Computed Tomography

Tatiana Mishurova¹; Tobias Fritsch¹; Giovanni Bruno¹; ¹Bundesanstalt für Materialforschung

und -prüfung (BAM)

15:00 PM **BREAK**

15:30 PM **INVITED**

Cryo-Ultrasonic Testing of Complex Shape

Components

Francesco Simonetti¹; ¹University of

Cincinnati

16:00 PM **INVITED**

Probability of Detection of Volumetric Defects in Additively Manufactured Metallic

Materials

Alireza Jam1; Shaharyar Baig1; Shuai Shao1;

Nima Shamsaei1; 1Auburn University

16:30 PM **REGULAR**

Synchrotron-Based In Situ / Operando **Characterization Capabilities at NSLS-II**

Zhongshu Ren1; 1Brookhaven National

Laboratory

16:50 PM **REGULAR** **Fatigue-Based Surface Roughness** Analysis: A Novel Methodology and

Practical Insights

Armando Coro¹; Mikel González^{2, 3}; Silvia Martínez^{2, 3}; ¹ITP Aero; ²Aeronautics Advanced Manufacturing Center (CFAA); ³University of the Basque Country (UPV/EHU)

17:10 PM

END OF DAY

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#ICA\\\ 2024

VALUE CHAIN

SINTER-BASED TECHNOLOGIES

29TH OCT 2024 (TUE) - 31ST OCT 2024 (THU)

CO-ORGANIZERS:

Animesh Bose AMfgLabs, USA

Amy Elliott
Oak Ridge National
Laboratory (ORNL),
USA

Paul Prichard
Oak Ridge National
Laboratory (ORNL),
USA

Efrain Carreño-Morelli

University of Applied Sciences and Arts Western Switzerland (HES-SO), Switzerland

Simon Höges

GKN Additive, Germany

Benoit Verquin

Cetim - French Technical Center for Mechanical Industries, France

29TH OCTOBER 2024 < ROOM 313-314 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Amy Elliot, Oak Ridge National Laboratory

SESSION CHAIR (PM SESSION):

Paul Prichard, Oak Ridge National Laboratory Richard Huff, ASTM International

09:10 AM REGULAR Optimizing NiTi Alloys via Binder Jetting: Advancements and Applications

Mohammad Pourshams¹; Nasrin Taheri Andani¹; Mohammad Elahinia¹; Behrang Poorganji¹; Timothée Cullaz¹; ¹University of

Toledo

09:30 AM A

Applications and Progress in Use of Additive Manufacturing for Ceramic

Nuclear Fuels

Andrew Nelson¹; Jacob Gorton¹; Patrick Snarr¹; Corson Cramer¹; Christian Petrie¹; ¹Oak Ridge National Laboratory (ORNL)

10:00 AM BREAK

10:30 AM INVITED

Additive Screen Printing: Industrialized AM Technology for Powdered Metals,

Ceramics, and Beyond Eric Bert¹; ¹Exentis

11:00 AM

Select Case Studies on Material Extrusion and Vat Photopolymerization Based Metal

AM Processes

Animesh Bose¹; ¹AMfgLabs

11:30 AM REGULAR Emerging Sinter Based AM Technologies for High Frequency Parts for 5G, 6G and Beyond

Thomas Studnitzky¹; Thomas Weißgärber¹; Kay Reuter¹; Chongliang Zhong¹; Jakob Scheibler¹; ¹Fraunhofer Institute for Manufacturing Technology and Advanced

Materials IFAM

11:50 AM LUNCH

13:30 PM INVITED An Experimentally-Validated Multiphysics, Fluid–Particle Interaction Modeling Framework for Binder Jet 3D Printing

C. Fred Higgs, III¹; ¹Rice University

14:00 PM REGULAR Towards Understanding Powder Structure Evolution during Binder Jet Printing Nathan Crane¹; Jacob Lawrence¹; Madilyn

Lawrence¹; Colton Inkley²; ¹Brigham Young

University; ²Merit Medical

14:20 PM REGULAR Streamlining Metal Binder Jetting Production with CNC Depowdering

Ross Adams¹; ¹Markforged

14:40 PM

Metal Powders for Sinter-Based

REGULAR Technologies

Rohit Reddy¹; Tibor Gyorfi¹; ¹Endeavor 3D

15:00 PM BREAK

15:30 PM

HP Metal Jet S100: Adoption to Production

INVITED Solution

Brett Harris¹; Rocío Muñoz Moreno¹; ¹HP

16:00 PM INVITED Streamlining Material Development for Sinter Based AM of Metals and Ceramics

Ben Arnold¹; ¹Tritone Technologies

16:30 PM INVITED A Review of Binders and their Importance for Bind and Sinter Additive Manufacturing

Dustin Gilmer¹; Amy Elliott²; Tomonori Saito²; ¹University of Tennessee Space Institute; ²Oak Ridge National Laboratory (ORNL)

17:00 PM

END OF DAY

30TH OCTOBER 2024 < ROOM 313-314 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Animesh Bose, AMfgLabs

SESSION CHAIR (PM SESSION):

Simon Höges, GKN Additive

08:50 AM REGULAR Upcycling of Glass Waste by Binder Jetting 3D Printing Technology: A Sustainable

Approach

Arish Dasan¹; Jozef Kraxner¹; Luca Grigolato²; Gianpaolo Savio²; Dusan Galusek¹; Enrico Bernardo²; ¹Alexander Dubček University of Trenčín - Centre for Functional and Surface Functionalized Glass (FunGlass); ²University of Padua

09:10 AM REGULAR **Sustainable Metal Additive Manufacturing:** Recycled and Eco-Friendly Resources

Ramona Fayazfar¹; ¹Ontario Tech University

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09:30 AM NextGen-AM - Emerging Sinter-Based **INVITED Additive Manufacturing Technologies for**

Sustainable Innovations

Thomas Weißgärber¹; ¹Fraunhofer Institute for Manufacturing Technology and Advanced

Materials IFAM

10:00 AM **BREAK**

10:30 AM **Material and Process Optimization of Binder-Jetting to Reduce Sintering** INVITED

Deformation of Aluminum

Takafumi Sasaki1; Daichi Yamaguchi1; 1Ricoh

11:00 AM **Advancements in Sintering and Distortion INVITED** for Mass Production of Binder Jet

Aluminum 6061

Nicholas Murphy¹; ¹Kymera International

11:30 AM **LUNCH**

13:30 PM Improving Geometric Accuracy in Sintering-Based Manufacturing via INVITED

Numerical Modeling and Simulation Basil Paudel¹; Zack Francis¹; Chong Teng¹; Albert To²; ¹Ansys; ²University of Pittsburgh

14:00 PM Simulation and Experimental Validation of **REGULAR** Sintered 316L Pipe Tee Connectors Printed by Binder Jetting Additive Manufacturing

> Eugene Olevsky¹; Elisa Torresani¹; Alberto Cabo Rios²; Thomas Grippi¹; Andrii Maksymenko¹; Marco Zago³; Ilaria Cristofolini³; ¹San Diego State University; ²Chalmers University of Technology;

³University of Trento

14:20 PM **Designing Distortion Compensation and REGULAR Setters of Binder Jet-Printed Parts**

Andreas Vlahinos1; Sunil Acharya2; ¹Advanced Engineering Solutions; ²Ansys

14:40 PM Vacuum Debinding and Sintering **REGULAR Aerospace Parts Built by Bound Metal**

Deposition

Calvin Stewart¹; Britton DeGarmo¹; ¹Ohio

State University

15:00 PM **BREAK**

15:30 PM **Principles for Success with Sinter-Based**

Metal AM INVITED

Stefan Joens¹; ¹DSH Technologies

16:00 PM Challenges and Approach to Turn Binder **INVITED Jet from Prototype into Mass Production**

Jinjie Shi¹; Eric Johnson¹; Vinaya Manvatkar¹;

Sabina Kumar¹; Casey Miles¹; ¹Eaton

END OF DAY 16:30 PM

31ST OCTOBER 2024 < ROOM 313-314 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Benoit Verquin, Cetim

Richard Huff, ASTM International

SESSION CHAIR (PM SESSION):

Efrain Carreño-Morelli, University of Applied Sciences and

Arts Western Switzerland

08:50 AM Multi-Material Additive Manufacturing for **REGULAR**

Sinterable Materials

Amy Elliott¹; ¹Oak Ridge National Laboratory

(ORNL)

09:10 AM Additive Manufacturing and Spark Plasma

REGULAR Sintering: Fabrication of Powder

> **Components for Advanced Applications** Eugene Olevsky¹; Elisa Torresani¹; Thomas Grippi¹; Maricruz Carrillo¹; Chris Haines²; Darold Martin²; ¹San Diego State University;

²U.S. Army Combat Capabilities Development Command - Army Research Laboratory (ARL)

09:30 AM Hot Isostatic Pressing of Additive and INVITED

Micro-Additive Manufactured 316L Stainless Steel via Metal Binder Jetting and

Metal Material Jetting

Matthew Guile¹; Mattia Forgiarini¹; Michael Pires²; Mari-Therese Burton²; Chad Beamer³;

Wojciech Misiolek2; 1Azoth; 2Lehigh University; 3Quintus Technologies

10:00 AM **BREAK**

10:30 AM Use of Binder Jetting for Reactor Plant

INVITED Components

Jonathan Hendry¹; ¹Rolls-Royce Submarines

11:00 AM Binder Jetting of High Alloyed Steels -

INVITED Advancement in Tooling

Simon Höges¹; ¹GKN Additive

11:30 AM LUNCH

13:30 PM The Power of ColdMetalFusion

INVITED Christian Fischer¹; ¹Headmade Materials

14:00 PM Recent Advances in the Biomedical Field **REGULAR**

with the Lithography-Based Metal

Manufacturing Process

György Harakály¹; ¹Incus

14:20 PM **Key Considerations in Mass Production of**

Precision Metal Components through REGULAR

Sinter-Based AM

Mukund Nagaraj¹; ¹INDO-MIM

14:40 PM **Production-Ready Metal Binder Jetting REGULAR** through Precision Machine Designed

Printer

Ross Adams¹; ¹Markforged

15:00 PM **BREAK**

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15:30 PM Sinter-Based Additive Manufacturing of

INVITED Copper

Mahmood Shirooyeh¹; ¹3DEO

16:00 PM Two Heat Treatable Copper Alloys for AM:

INVITED C18150 and C18000

Miranda Moschel Vader¹; ¹Kymera

International

16:30 PM **END OF DAY**

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VALUE CHAIN

SUSTAINABILITY AND ECONOMICS

28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Ramona Fayazfar Ontario Tech University, Canada

Sherri Monroe Additive Manufacturer Green

Trade Association (AMGTA), USA

Marius Lakomiec EOS, Germany

Behrang Poorganji Nikon AM Synergy, **USA**

28TH OCTOBER 2024 < ROOM 305 (LEVEL 03) >

SESSION CHAIR (PM SESSION):

Marius Lakomeic, EOS

13:30 PM **Sustainable Materials for Additive INVITED**

Manufacturing

Krysten Minnici¹; ¹Arkema

14:00 PM **Digital Collaboration for Supply Chain REGULAR**

Optimization through Additive

Manufacturing Christopher Robinson¹; Alexandre Matei¹;

David Bourbonnais¹; Pieter Ruijssenaars²; Tom Cornthwaite²; ¹Ansys; ²DiManEx

14:20 PM Scaling Metal Additive: A Path to **Optimizing the Value Chain REGULAR**

Chris Prue¹; ¹CP Additive & Consulting

14:40 PM Can Additive Manufacturing Help Sustainability without Damaging REGULAR

Profitability?

Evan Roux¹; ¹aPriori Technologies

15:00 PM **BREAK**

REGULAR

15:30 PM **Material Extrusion Additive Manufacturing** as a Tool for Polymer Recycling at the INVITED

Point of Need

Patrick Ferrell¹; Samantha Snabes¹; ¹re:3D

16:00 PM **Enhancing Sustainable Infrastructure with**

> 3D Printing: 1Print's Approach to **Technological Innovation and Strategic**

Partnerships

Montale Tuen1; Fredrik Wannius2; 1University

of Miami; ²1Print

16:20 PM **END OF DAY**

29TH OCTOBER 2024 < ROOM 305 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Sherri Monroe, AMGTA

SESSION CHAIR (PM SESSION):

Pascal De Guio, SNCF Réseau

09:10 AM Additive Manufacturing: A Key **REGULAR Sustainability Driver in Aerospace**

Taisia (Asya) Lou¹; Arun Muley¹; Gracio

Lobo¹; ¹Boeing

09:30 AM From Waste to Eco-Construction: Low-Carbon Materials Driving 3D Printing INVITED

Construction Toward a Sustainable Future

Ramona Fayazfar¹; ¹Ontario Tech University

10:00 AM **BREAK**

10:30 AM **Definition and Application of AM Specific INVITED**

Production KPIs to Compare Performance Relevant Attributes with Conventional

Productions Processes Marius Lakomiec1; 1EOS

11:00 AM **Optimising AM Processes for Minimising INVITED**

CO2 Emissions and Manufacturing Costs

Huba Hörömpöly¹; ¹Gravity Pull Systems

11:30 AM **European Perspective on AM Market**

INVITED Development

Christian Seidel¹: ¹Wohlers Associates

12:00 PM **LUNCH**

13:30 PM The Economies of Powder Production

INVITED Caitlin Oswald¹; ¹Carpenter Additive

14:00 PM **Powder and Process Optimization for** Sustainable Additive Manufacturing INVITED

(POSAM)

Brian Fisher¹; Hannah Budinoff²; Scot Thompson³; ¹RTX Technology Research

Center; ²University of Arizona; ³6K Additive

14:30 PM The Environmental Impact that Powder **INVITED** Manufacturing Processes Can Have on an

> **LCA** Brian Morrison¹; ¹6K Additive

15:00 PM **BREAK**

15:30 PM A Rigorous Life Cycle Assessment **REGULAR** Framework for Disruptive Manufacturing of

Maritime Spare Parts via Additive and **Conventional Manufacturing Methods** Trond Halvorsen¹; Kamal Azrague¹; Afaf Saai¹; Håkon Ellekjær²; ¹SINTEF; ²Pelagus

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15:50 PM REGULAR

Investigation on the Relevance of Reuse of Old Aluminum Copper Casting Parts

through Atomization and SLM

Pascal De Guio¹; Philippe Kuchly¹; Veronique

Vidal¹; ¹SNCF Réseau

16:10 PM REGULAR Sustainability by Investigating the Bonding Mechanisms and Performance of Recycled Aluminum Chips in the Production of Semi-

Finished Products

Alexander Koch¹; Frank Walther¹; ¹TU

Dortmund University

16:30 PM END OF DAY

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NON-METALLIC MATERIALS

CERAMICS

28TH OCT 2024 (MON)

CO-ORGANIZERS:

Shawn Allan
Lithoz, USA
Honeywell, USA
Jason Jones
Moog, USA
Russell Maier
NIST, USA

Sadaf Sobhani

Cornell University, USA

28TH OCTOBER 2024 < ROOM 305 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Shawn Allan, Lithoz

08:50 AM REGULAR

Multi-Oxide Direct Ink Writing and Co-Sintering for Duplex Ceramic Nuclear Fuel Applications

Patrick Snarr¹; Corson Cramer¹; Beth Armstrong¹; Derek Haas²; Joseph Beaman²; Christian Petrie¹; Andrew Nelson¹; ¹Oak Ridge National Laboratory (ORNL); ²University

of Texas at Austin

09:10 AM REGULAR Comparative Rheological Assessment of Ceramic Ink Printability: Capillary vs. Rotational Techniques in Direct Ink Writing Russell Maier¹; Lynnora Grant¹; Ran Tao¹; Stian Romberg¹; Benjamin Dolata¹; ¹NIST

09:30 AM INVITED

Ceramic Additively Manufactured (AM) Piezoelectric Acoustic Transducers Casey Corrado¹; Justin Tufariello¹; Barry Robinson²; Shawn Allan³; Alex Angilella¹; Brian Pazol²; ¹MITRE; ²MSI Transducer;

³Lithoz

10:00 AM BREAK

10:30 AM INVITED

Advanced Alumina and Silicon Carbide Fabrication using Laser Induced Slip

Casting

Corson Cramer¹; ¹Oak Ridge National

Laboratory (ORNL)

11:00 AM REGULAR Microwave 3D Lunar Building Holly Shulman¹; ¹DrHollyShulman

11:20 AM REGULAR Additive Manufacturing of Ceramics; Laser Scan Strategies and How They Influence Alumina Printed Parts

Brigid Mullany¹; Sarah-Margaret Andrews¹; Angela Allen¹; Taylor Barrett¹; Tien Herd¹; ¹University of North Carolina at Charlotte

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NON-METALLIC MATERIALS

POLYMERS

30TH OCT 2024 (WED)

CO-ORGANIZERS:

Thomas Fabian Blue Sky Polymer Consulting,

USA

Callie Higgins NIST, USA

Michael Pecota

Naval Air Systems Command (NAVAIR), USA

Jessica Hemond

TE Connectivity, USA **Karl Nelson** Stratasys, USA

Richard Schmidt

Interactive Inks & Coatings, USA

30TH OCTOBER 2024 < ROOM 305 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Callie Higgins, NIST

Jessica Hemond, TE Connectivity

SESSION CHAIR (PM SESSION):

Thomas Fabian, Blue Sky Polymer Consulting

Jessica Hemond, TE Connectivity

08:50 AM **Mechanical and Physical Properties of REGULAR**

Carbon-PEKK Composite 3D-Printed on an

EOS P810

Lexus Brosh¹; Nathan Bryant¹; Thad Kacsandy¹; Jessica Orr¹; Alec Schalo¹; Christopher Buck¹; ¹University of Dayton

Research Institute

09:10 AM Characterizing the Quasi-Static Lap-Shear

Response of Hybrid GFRTP/LSAM REGULAR **Composite Panel Bond Interfaces**

Audrey Laffely¹; Camerin Seigars¹;

¹University of Maine - Advanced Structures

and Composites Center

09:30 AM Characterization of Materials for Vat **INVITED** Photopolymerization through UV-DSC and

DMA

Ye Wang¹; Jessica Hemond¹; ¹TE

Connectivity

10:00 AM **BREAK**

REGULAR

10:30 AM **Updates in Vat Photopolymerization** Standardization Efforts: Where We Are INVITED

Now and Where We Are Going

Callie Higgins¹; ¹NIST

11:00 AM **Developing Scalable Solutions for AM Production using Vat Photopolymerization** INVITED

Phillip Nagel¹; ¹3D Systems

11:30 AM Fatigue Behaviour of 3D-Printed Plain and

Fiber Reinforced Thermoplastics; Including the Effects of Frequency, Infill Pattern, Infill

Density, and Layer Height

Mohammad Amjadi¹; Brayden May¹;

¹Arkansas Tech University

11:50 AM **LUNCH**

13:30 PM Why Tune for Part Quality?

Mike Bosveld1; 1Stratasys **INVITED**

14:00 PM Composite Materials Handbook (CMH-17)

REGULAR Volume 7 on Non-Metallic Additive

Manufacturing

Michelle Man¹; ¹Wichita State University -National Institute for Aviation Research (WSU

- NIAR)

14:20 PM Sustainable Production of Large Casting **REGULAR**

Patterns using Large Format Additive

Manufacturing (LFAM)

Arthur Prior1; Edward Cant1; 1The Manufacturing Technology Centre (MTC)

14:40 PM **BREAK**

15:30 PM Voxel Mechanics and Geometry in Vat

INVITED Photopolymerization

Jason Killgore¹; ¹NIST

16:00 PM Analysis of PA12 Relevance as a

REGULAR Substitute for Obsolescent Bakelite

Pascal De Guio¹; Philippe Kuchly¹; Veronique

Vidal¹; ¹SNCF Réseau

16:20 PM **END OF DAY**

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INDUSTRY 4.0

ARTIFICIAL INTELLIGENCE AND MACHINE **LEARNING**

31ST OCT 2024 (THU) - 01ST NOV 2024 (FRI)

CO-ORGANIZERS:

Shaw Feng Jia (Peter) Liu NIST, USA Auburn University, USA

Simon McCaldin **Luke Scime** Authentise, United Kingdom Oak Ridge National Laboratory (ORNL), USA

> 31ST OCTOBER 2024 < ROOM 210-211 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Simon McCaldin, Authentise

SESSION CHAIR (PM SESSION):

Jia (Peter) Liu, Auburn University

08:50 AM Harnessing Generative AI for Intelligent **REGULAR Engineering and Manufacturing: Lessons**

Learned and Future Directions Simon McCaldin¹; Erica Vlahinos¹;

¹Authentise

09:10 AM **Explainable AI for Defect Detection** REGULAR

Analysis in Laser Powder Bed Fusion Sebastian Larsen¹; Paul Hooper¹; ¹Imperial

College London

09:30 AM **Multimodal Process Monitoring Data**

INVITED Fusion for Enhanced Pore Identification during Laser Powder Bed Fusion

Sanam Gorgannejad¹; ¹Lawrence Livermore

National Laboratory (LLNL)

10:00 AM **BREAK**

10:30 AM **Physics-Informed and Data-Driven Digital INVITED**

Twinning for Fusion-Based Metal Additive

Manufacturing

Tuğrul Özel¹; ¹Rutgers University-New

Brunswick

11:00 AM **CANCELLED**

INVITED Diffusion and Transformer Modeling for **Additive Manufacturing Digital Twins**

Hyunwoong Ko1; Fatemeh Elhambakhsh1; Suk

Ki Lee1; 1 Arizona State University

11:30 AM **Process Parameter Optimization using**

Topological Methods

Michael Sprayberry¹; Amir Ziabari¹; ¹Oak

Ridge National Laboratory (ORNL)

11:50 AM **LUNCH**

REGULAR

13:30 PM **INVITED**

Machine Learning Applied to **Understanding the Melt Pool Spatter**

Problem in AM

Jack Beuth¹; Nicholas O'Brien¹; Christian Gobert¹; Satbir Singh¹; ¹Carnegie Mellon

14:00 PM INVITED

Nondestructive Fatigue Life Prediction for Additively Manufactured Parts through a

Multimodal Transfer Learning Framework

Jia (Peter) Liu1; Shuai Shao1; Nima Shamsaei¹; ¹Auburn University

14:30 PM **INVITED**

Machine Learning for In-Situ Additive Manufacturing

Anthony Garland¹; Jesse Adamczyk¹; Matthew

McKinney¹; Michael Heiden¹; Dan

Bolintineanu¹; ¹Sandia National Laboratories

15:00 PM **BREAK**

15:30 PM

Machine Learning for Smart and Ethical

Manufacturing **INVITED**

Hongyue Sun¹; ¹University of Georgia

16:00 PM **REGULAR** The Human - Machine Workforce. Where

Do We Go from Here?

Cecelia Wren1; 1Claira Technologies

16:20 PM **REGULAR**

Intelligent Feed Forward Optimization of LPBF Input Parameters: Exploring

Training, Models & Results

Gabe Guss¹; ¹Lawrence Livermore National

Laboratory (LLNL)

16:40 PM **REGULAR** **Inverse Generation of Metamaterial using**

Graph Neural Network

Ajit Panesar¹; Jier Wang¹; ¹Imperial College

London

17:00 PM **END OF DAY**

> 01ST NOVEMBER 2024 < ROOM 210-211 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

Luke Scime, Oak Ridge National Laboratory

08:50 AM **REGULAR** First Time Right: The Contribution of Laser **Toolpath in Laser Powder Bed Fusion**

Sébastien Lani¹; Huba Horompoly²; ¹Switzerland Innovation Park Biel/Bienne;

²Gravity Pull Systems

09:10 AM **REGULAR** Al in AM Production Workflows:

Leveraging Automated Defect Recognition in Real-Time and Post-Build Inspections to

Reduce Production Costs

Amar Patel¹; Rohan Buntval¹; ¹Baker Hughes

09:30 AM **INVITED**

Breaking the Data Barrier: Physics-**Informed Machine Learning for Metal**

Additive Manufacturing

Azadeh Haghighi¹; Meysam Faegh¹; ¹University of Illinois Chicago

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10:00 AM **BREAK**

10:30 AM The Importance of Reliable Al Model Inference in Real-Time Monitoring and **REGULAR**

Issue Detection of Additive Manufacturing

Processes

Petros Apostolou¹; Robert Bray¹; Shuchi Khurana¹; ¹Addiguru

Harnessing the Power of AI and LLMs in 10:50 AM Revolutionizing Manufacturing, Design, **REGULAR**

and Standards Application

Mark Burhop¹; Tim Bell¹; ¹Sciath aiM Forge

11:10 AM **END OF DAY**

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*ICA\(\)2024

INDUSTRY 4.0

DATA MANAGEMENT

30TH OCTOBER 2024 (WED)

CO-ORGANIZERS:

Peter Coutts Pennsylvania State University, USA

Yan Lu NIST, USA James Fonda Boeing, USA

Mike Vasquez 3Degrees, USA

30TH OCTOBER 2024 < ROOM 303 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Mike Vasquez, 3Degrees

SESSION CHAIR (PM SESSION):

Yan Lu, NIST

INVITED

09:00 AM **AM Data Quality Management for INVITED**

Successful Digital Twin Implementations

Yan Lu1; 1NIST

09:30 AM **Navigating the Complexities of**

> **Constructing an Additive Manufacturing Database from Diverse Data Sources**

Peter Coutts¹; ¹Pennsylvania State University - Applied Research Laboratory (PSU - ARL)

10:00 AM **BREAK**

10:30 AM **Navigating Exponential Growth:**

INVITED **Automating Data Management for Efficiency and Compliance**

Alex Benham¹; ¹Dyndrite

11:00 AM **Using Effective AM Data Management to INVITED** Make Meaningful Engineering Decisions

Mike Vasquez¹; ¹3Degrees

11:30 AM A Business Centric Data Framework to **Enable Certification of Additively REGULAR**

Manufactured Products in an Industrial

Environment for the Heavily Regulated

Energy Industry

Faisal Igbal1; 1Baker Hughes

11:50 AM Data Driven Quality Assurance of the AM

REGULAR Process

Marius Lakomiec1; 1EOS

12:10 PM LUNCH

13:30 PM **Additive Manufacturing Data Management**

for ML: Case Studies, Challenges, and Next INVITED

Steps

Marco Musto¹; James Saal¹; ¹Citrine

Informatics

14:00 PM Moving From a Development to a **INVITED**

Production Mindset in AM Data

Management

Matthew Scott¹; James Fonda¹; ¹Boeing

14:30 PM **INVITED**

Challenges in Producing, Curating, and Sharing Large Multimodal, Multi-

Institutional Data Sets for Additive

Manufacturing

Shengyen Li¹; Lyle Levine¹; Brandon Lane¹;

Gerard Lemson²; Jai Won Kim²; Gretchen Greene¹; ¹NIST; ²Johns Hopkins University

15:00 PM **BREAK**

15:30 PM **Need for Robust Data Management to INVITED Enable Navy Operationalization of Additive**

Manufacturing (AM)

Lewis Shattuck¹, Michael Presley², Shaun Verrinder¹; ¹Naval Sea Systems Command (NAVSEA); ²Johns Hopkins University -Applied Physics Laboratory (JHU - APL)

Where Additive Manufacturing, Metrology 16:00 PM **INVITED** and Data Management Meet

John Laureto¹; ¹Renishaw

Digital Twin Playground for Additive 16:30 PM

INVITED Manufacturing Applications

Maciej Zawodniok1; Steven Thompson1; ¹Missouri University of Science and

Technology

17:00 PM Accelerating Qualification: Unveiling the

Power of Digital Infrastructure

Gregor Reischle¹; ¹Qualified AM GmbH

17:30 PM **END OF DAY**

INVITED

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INDUSTRY 4.0

MODELING, SIMULATION, AND DIGITAL TWINS 28TH OCT 2024 (MON) - 29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Nicholas Mulé Boeing, USA

Shuai Shao

Auburn University, USA

James Sobotka Southwest Research Soheil Soghrati

Institute (SwRI), USA

Ohio State University, USA **REGULAR**

Wei Xiong

University of Pittsburgh, USA

28TH OCTOBER 2024 < ROOM 206-207 (LEVEL 02) >

SESSION CHAIR (AM + PM SESSIONS):

Shuai Shao, Auburn University Soheil Soghrati, Ohio State University

09:00 AM **INVITED**

Digital Qualification of LPBF Components Abdullah Azam1; Jazib Hassan1; Farsad

Forghani²; Lukas Jiranek¹; ¹Boeing; ²Alloyed

09:30 AM **INVITED**

Rapid Qualification of Additively Manufactured Parts: Building the Digital Thread between Computed Tomography

and Structural Analysis Steven Kraft1; 1Lockheed Martin

10:00 AM **BREAK**

Model-Assisted Qualification for AM: 10:30 AM INVITED **Practical Examples and Future Directions**

> Brendan Croom¹; Michael Presley¹; David Furrer²; Morgana Trexler¹; Anthony Rollett³; Somnath Ghosh¹; ¹Johns Hopkins University; ²Pratt & Whitney; ³Carnegie Mellon University

11:00 AM REGULAR

Qualification and Optimization of Laser Powder Bed Fusion (LPBF) Parts through

Simulation

Alaa Olleak1; 1Ansys

11:20 AM REGULAR **Using Microstructure-Sensitive Modeling to Accelerate Qualification of Fatigue Critical**

AM Allovs

Gary Whelan¹; ¹QuesTek Innovations

11:40 AM REGULAR A Multiscale Simulation Framework for **Optimizing the Shot-Peening Process** using Reduced Order Modeling

Satish Kumar Meenakshisundaram¹; Sunil Acharya¹; Ahmad Haghnegahdar¹; ¹Ansys

12:00 PM **LUNCH**

13:30 PM INVITED

Advancing Computational Tools for Additive Manufacturing

Timothy Poe1; Mallory James1; 1NASA -Marshall Space Flight Center (MSFC)

14:00 PM **REGULAR**

New Developments for Probabilistic Modelling of Complex Parts

Stefano Beretta¹; ¹Politecnico di Milano

14:20 PM **REGULAR** Influence of Volumetric Defect's Geometry on Fatigue Crack Initiation of Additively

Manufactured Materials

Sajith Soman¹; Mohammad Aquib Anis¹; Shuai Shao¹; Nima Shamsaei¹; ¹Auburn University

14:40 PM

Computational Model and Experimental Calibration for Densification, Shape **Distortion and Geometry Compensation** during Sintering of Metal Binder Jetting Sabina Kumar¹; Karthik Rajan Venkatesan¹; Logan Ware¹; Jinjie Shi¹; Eric Johnson¹;

Niloofar Sanaei¹; ¹Eaton

15:00 PM

BREAK

15:30 PM **REGULAR** **Melting and Solidification Simulation Combining Virtual Powder Bed and CFD** Simulation for Laser Powder Bed Fusion

Process

Takashi Maeshima¹; Hideaki Ikehata¹; Tsuyoshi Mizutani²; Mio Ban³; Tsubasa Kobayashi³; ¹Toyota Central R&D Labs;

²DENSO; ³AISIN

15:50 PM **REGULAR** **Development and Numerical Optimization** of Variable Process Parameters in Laser **Powder Bed Fusion of Magnesium**

Tim Koenis¹; Maria Montero-Sistiaga¹; Marc de Smit¹; Yang Yang²; Can Ayas²; ¹Royal NLR - Netherlands Aerospace Centre; ²Delft

University of Technology

16:10 PM **INVITED**

CANCELLED

First Principles Design of Hybrid **Autonomous Manufacturing Processes**

Glenn Daehn¹; Jian Cao²; John

Lewandowski3; Tony Schmitz4; Jag Sankar5; Michael Groeber⁴; Brian Thurston⁴; Steve Niezgoda¹; ¹Ohio State University; ²Northwestern University; ³Case Western Reserve University; 4University of Tennessee, Knoxville; 5North Carolina Agricultural and

Technical State University

16:40 PM

END OF DAY

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29TH OCTOBER 2024 < ROOM 206-207 (LEVEL 02) >

SESSION CHAIR (AM SESSION):

James Sobotka, Southwest Research Institute Soheil Soghrati, Ohio State University

SESSION CHAIR (PM SESSION):

Shuai Shao, Auburn University James Sobotka, Southwest Research Institute

08:50 AM **REGULAR**

Integrated Pre-Build Process Planning **Toolbox for Cold Spray Additive**

Manufacturing

Elizabeth Chang-Davidson¹; Akshay Vaidya¹; Mann Patel1; Ozan Özdemir1; Sinan Müftü1;

¹Northeastern University

09:10 AM **REGULAR** Reducing the Requirement of Expensive **Experimental Data by Supplementing it** with Synthetic Data: A Case Study on Metal **Additive Manufacturing**

Amrita Basak¹; Nandana Menon¹; ¹Pennsylvania State University

09:30 AM INVITED

Data Driven and High Fidelity Modeling Approaches to Advance Understanding

and TRL Level of 3D Printing Saad Khairallah¹; Gabe Guss¹; ¹Lawrence

Livermore National Laboratory (LLNL)

10:00 AM

BREAK

10:30 AM INVITED

Solutions for Experimental Verification of

Melt Pool Modeling for Additive

Manufacturing

Allyce Jackman¹; ¹Flow Science

11:00 AM **REGULAR** **Investigating the Impact of Multiple Stress** Raisers on the Fatique Performance of Laser Powder Bed Fusion Additive **Manufacturing Components**

Enrique Escobar¹; Armando Coro²; Sascha Hell¹; Hrushikesh Mapari¹; Patrick Herberich¹;

Santiago Mañé²; ¹Ansys; ²ITP Aero

11:20 AM REGULAR **Compressive Behavior and Failure Mode Prediction of Additively Manufactured LPBF Inconel 718 Lattice Structures**

Hend Alqaydi¹; Fengbo Han¹; Kapil Krishnan¹; Lewis Kindleyside¹; Nesma Aboulkhair¹; ¹Technology Innovation Institute

11:40 AM **REGULAR** **Advancing Large-Format Additive** Manufacturing (LFAM) through Physics-**Based Computational Modeling**

Harsh Baid¹; Gene Eidelman²; Eli Rogers²; Mallikharjun Marrey¹; Saratchandra Kundurthi¹; ¹AlphaSTAR; ²Azure Printed

Homes

12:00 PM **LUNCH**



13:30 PM **INVITED**

Automated Microstructure Reconstruction, Mesh Generation, and Al-Driven Algorithms for Modeling Materials with

Complex Microstructures

Soheil Soghrati¹; Balavignesh Vemparala¹; Salil Pai¹; Kartik Kashyap¹; Pengfei Zhang¹;

¹Ohio State University

14:00 PM **INVITED**

Deep Artificial Intelligence vs. Pragmatic Artificial Intelligence vs. Digital Twins -**Physics-Based Pathways for Accelerated** Qualification of Additive Manufacturing

Prahalad Rao1; 1Virginia Tech

14:30 PM **REGULAR**

Digital Twins to Deliver Unprecedented Process Control for Additive

Manufacturing

An-Tsun (Robin) Wei1; Cory Duvall1; Hui Wang²; Lei (Rachel) Chen¹; Daniel Mosher¹; Jun Zeng1; 1HP; 2Florida A&M University -Florida State University (FAMU-FSU) College

of Engineering

14:50 PM **REGULAR** Additive Manufacturing Process Parameter

Design for Variable Component

Geometries using Reinforcement Learning

Elham Mirkoohi¹; ¹Auburn University

15:10 PM

END OF DAY

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♠ ICA 2024

INDUSTRY 4.0

ROBOTICS AND AUTOMATION

31ST OCT 2024 (THU)

CO-ORGANIZERS:

Azadeh Haghighi

Matthew Robinson

University of Illinois Chicago, USA Southwest Research Institute

Chicago, USA (SwRI), USA
Sina Sareh Milton Walker

Royal College of Art, United Kingdom Intel, USA

31ST OCTOBER 2024 < ROOM 303 (LEVEL 03) >

SESSION CHAIR (PM SESSION):

Azadeh Haghighi, University of Illinois Chicago Matthew Robinson, Southwest Research Institute

13:30 PM INVITED

Real-Time Predictions of Distortion and Residual Stress Resulting from Weld Sequences using MI Algorithms

Matthew Robinson¹; ¹Southwest Research

Institute (SwRI)

14:00 PM REGULAR Exploring Novel Solutions for Enhanced Mechanical Performance and Efficiency in

Robotic Additive Manufacturing Azadeh Haghighi¹; Suyog Ghungrad¹;

¹University of Illinois Chicago

14:20 PM REGULAR Robots for Additive Automation Guy Brown¹; Kaleigh Mota¹; ¹Ai Build

14:40 PM

Updates on Standards for Robotic Bin

REGULAR Picking Applications

Kamel Saidi¹; Prem Rachakonda¹; Marek

Franaszek¹; Helen Qiao¹; Armin Khatoonabadi²; David Dechow³; ¹NIST;

²Apera AI; ³Machine Vision Source

15:00 PM **BREAK**

15:30 PM

How Al Enabled Robots and Tools can

Enable your Material Removal and Finishing Processes

Michael Haas¹; ¹FerRobotics

16:00 PM

INVITED

Automated Robotic Wire Arc Additive Manufacturing (WAAM) with Integrated

Sensing

John Wen¹; Honglu He¹; Chen-Lung Lu¹; Jinhan Ren¹; Joni Chandra Dhar¹; Glenn Saunders¹; John Wason¹; Johnson Samuel¹; Agung Julius¹; ¹Rensselaer Polytechnic

Institute

16:30 PM END OF DAY

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PICAM 2024

INDUSTRY 4.0

SECURITY ASPECTS

29TH OCT 2024 (TUE)

CO-ORGANIZERS:

Chris Adkins Jason Daniels

Integrity Training Consulting, USA Materialise, USA

Joshua Lubell **Mark Yampolskiy** NIST, USA Auburn University, USA

> 29TH OCTOBER 2024 < ROOM 303 (LEVEL 03) >

SESSION CHAIR (AM SESSION):

Mark Yampolskiy, Auburn University Chris Adkins, Materialise

SESSION CHAIR (PM SESSION):

Mark Yampolskiy, Auburn University

Joshua Lubell, NIST

09:00 AM Approaches for Securely Scaling Additive INVITED

Manufacturing

Victor Gerdes¹; ¹Stratasys

09:30 AM Implementing a Cyber Security

INVITED Certification for the Additive Manufacturing

Process

Alan Sukert1; Paul Tykodi2; 1IEEE-ISTO -Printer Working Group; ²Tykodi Consulting

Services

10:00 AM **BREAK**

10:30 AM Assessing the Quantum Threat in Additive

INVITED Manufacturing Systems

Michele Maasberg¹; Leslie Butler²; Ian Taylor³; ¹United States Naval Academy (USNA);

²Louisiana State University; ³SIMBA Chain

11:00 AM Trustworthy Cyber-Physical Manufacturing

INVITED via Physics-Aware and Al-Powered

Security

Saman Zonouz¹; ¹Georgia Institute of

Technology

11:30 AM The Risk Management Framework and

Model-Based Systems Engineering: Two

Great Tastes that Go Great Together (and

Can Improve AM Security)

Duncan Gibbons¹, Joshua Lubell¹; ¹NIST

12:00 PM **LUNCH**

INVITED

13:30 PM **Nadcap Developments in Counterfeit**

INVITED Avoidance

Richard Freeman¹; ¹Performance Review

Institute

14:00 PM **Additive Manufacturing and the Production**

INVITED of Firearms and Machineguns

William Ryan¹; ¹Department of Justice

CANCELLED 14:30 PM

INVITED AM & Al: Risks and Opportunities

Assessment for Intellectual and Technical

Property Protection

Jérémie Farret¹; Zbigniew Sagan²; Elham Soleymani¹; ¹Mind in a Box; ²Advanced Track

& Trace

BREAK 15:00 PM

INVITED

15:30 PM A Secure and Distributed Production Model

for the Scale and Quality of Additive

Manufacturing

Nicholas Mulé¹; Wentao Fu¹; ¹Boeing

16:00 PM The Security-Quality Nexus for Distributed

INVITED Manufacturing

Sharon Flank1; 1InfraTrac

16:30 PM **Empowering Distributed AM with SECURE**

INVITED PRINT

Zvi Stachel¹; ¹Assembrix

17:00 PM **END OF DAY**

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KEYNOTES & PANEL DISCUSSIONS SALON BALLROOM (LEVEL 02)

28TH OCT 2024 (MON)

08:00 AM
KEYNOTE 01
AVIATION

ADVANCES IN ADDITIVE MANUFACTURING ENABLING SCALE, QUALITY, AND POSITIVE

SUSTAINABILITY TRADES

KEYNOTE SPEAKER: Melissa Orme, Boeing

11:00 AM PANEL 01 INDUSTRY 4.0 **ACCELERATING INDUSTRY 4.0 ADOPTION**

MODERATOR: PANELISTS:

Venkat Vedula,
RTX

• George Barnych, Manufacturing Technology Deployment Group
• Jason Bridges, Lockheed Martin

Jason Bridges, Lockheed MartinMark Burhop, Sciath aiM Forge

· James Sobotka, Southwest Research Institute

16:00 PM PANEL 02 INSPECTION **INSPECTION CAPABILITIES, GAPS, AND REQUIREMENTS**

MODERATOR: PANELISTS:

Brian Fisher, • Thomas Broderick, Federal Aviation Administration

RTX Technology • Patrick Howard, GE Aerospace

Research Center • Brandon Lane, NIST

Luke Scime, Oak Ridge National Laboratory

· Douglas Wells, NASA - Marshall Space Flight Center

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KEYNOTES & PANEL DISCUSSIONS SALON BALLROOM (LEVEL 02)

29TH OCT 2024 (TUE)

08:00 AM
KEYNOTE 02
AVIATION

CHALLENGES AND OPPORTUNITIES FOR BUILDING A RESILIENT AEROSPACE ADDITIVE

MANUFACTURING SUPPLY CHAIN

KEYNOTE SPEAKER:David Bond, GKN Aerospace

11:00 AM
PANEL 03
DEFENSE /
AVIATION / SPACE

ROCKET MAN-UFACTURING - AVIATON/DEFENSE/SPACE: IS IT GONNA BE A LONG, LONG TIME BEFORE WE SEE INDUSTRY SCALE UP?

MODERATOR: PANELISTS:

Martin White, ASTM International Cindy Ashforth, Federal Aviation Administration
Paul Gradl, NASA - Marshall Space Flight Center

· Sascha Hartig, German Navy

• Behrang Poorganji, Nikon AM Synergy

• Brandon Ribic, National Center for Defense Manufacturing and Machining

16:00 PM PANEL 04 MEDICAL

ENABLING POINT OF CARE MANUFACTURING

MODERATOR: PANELISTS:

Ryan Kircher, • David Dean, Ohio State University

rms Company • Matthew Di Prima, U.S. Food and Drug Administration

Laura Gilmour, LG Strategies
Sean McEligot, Mayo Clinic

Nicole McMinn, Walter Reed National Military Medical Center

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KEYNOTES & PANEL DISCUSSIONS SALON BALLROOM (LEVEL 02)

30TH OCT 2024 (WED)

08:00 AM A REALISTIC VIEW OF THE FUTURE OF AM

KEYNOTE 03 KEYNOTE SPEAKER: ECONOMICS

Terry Wohlers, Wohlers Associates

GO BIG OR GO HOME: DEVELOPMENTS IN LARGE-SCALE ADDITIVE 11:00 AM

PANEL 05

MODERATOR: PANELISTS: LARGE FORMAT AM

Paul Gradl, · Alan Fung, Aerojet Rocketdyne · Carl Hauser, Wohlers Associates NASA - Marshall Space Flight Center · Matthew Kelly, U.S. Army CCDC-GVSC

· Elena López, Fraunhofer IWS

· Louise Slade, DEEP

16:00 PM PANEL 06 **STANDARDS** 15 YEARS OF ADDITIVE STANDARDIZATION

MODERATOR: PANELISTS:

Brent Stucker, · Jesse Boyer, Pratt & Whitney Wohlers Associates • Shane Collins, Wohlers Associates

· Carl Dekker, Met-L-Flo

• David Rosen, A*STAR - IHPC / SIMTech · Christian Seidel, Wohlers Associates

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KEYNOTES & PANEL DISCUSSIONS SALON BALLROOM (LEVEL 02)

31ST OCT 2024 (THU)

08:00 AM KEYNOTE 04 MEDICAL MAKING HEALTHCARE BETTER: HOW AM IS HELPING STRYKER TO DEVELOP INNOVATIVE

SOLUTIONS TO UNMET CUSTOMER NEEDS

KEYNOTE SPEAKER:Naomi Murray, Stryker AMagine® Institute

11:00 AM PANEL 07 ECONOMICS AM ECONOMICS AND BUSINESS MODELS: THE ROLE OF GOVERNMENT AND PRIVATE SECTOR

MODERATOR: PANELISTS:

Terry Wohlers,
Wohlers Associates

• Andrés Blanco, LM Ventures
• Rey Chu, PADT / Oryx Additive

Neal Orringer, ASTRO America
Tad Steinberg, Siemens Energy

16:00 PM PANEL 08 QUALIFICATION & CERTIFICATION CHARTING THE COURSE: THE FUTURE OF QUALIFICATION AND CERTIFICATION FOR AM IN AEROSPACE

MODERATOR: PANELISTS:

Jesse Boyer,
Pratt & Whitney

• Desi Bacheva, Airbus
• Colton Katsarelis, NASA

Colton Katsarelis, NASA - Marshall Space Flight Center

Morgan Mader, Joby Aviation

Yash Parikh, EOS

• Cindy Waters, Naval Surface Warfare Center - Carderock Division

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KEYNOTES & PANEL DISCUSSIONS SALON BALLROOM (LEVEL 02)

01ST NOV 2024 (FRI)

08:00 AM KEYNOTE 05 DEFENSE DOD PERSPECTIVE ON ADVANCED MANUFACTURING

KEYNOTE SPEAKER:

Aprille Ericsson, U.S. Department of Defense